

BASIS OF DESIGN REPORT JORGENSEN FORGE EARLY ACTION AREA

Prepared for

U.S. Environmental Protection Agency, Region 10

On Behalf of

Earle M. Jorgensen Company and Jorgensen Forge Corporation

Prepared by

Anchor QEA, LLC

November 2012

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Prepared for

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On behalf of

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LIST OF ACRONYMS AND ABBREVIATIONS

ACES Automated Coastal Engineering System

Action Memo Action Memorandum for a Non-Time-Critical Removal Action at

the Jorgensen Forge Early Action Area of the Lower Duwamish

Waterway Superfund Site in Seattle, Washington

AO Agreed Order

AOC Administrative Settlement Agreement and Order on Consent

APE Area of Potential Effects

ARAR Applicable or Relevant and Appropriate Requirement

BA Biological Assessment bgs below ground surface

BMP best management practice

BODR Basis of Design Report

Boeing The Boeing Company

CERCLA Comprehensive Environmental Response, Compensation, and

Liability Act

cfs cubic feet per second
COC chemical of concern
COI chemical of interest

CQAO Construction Quality Assurance Officer
CQAP Construction Quality Assurance Plan

CSM conceptual site model

CSO combined sewer overflow

CWA Clean Water Act

cy cubic yard

DCE dichloroethene

DMU dredging management unit

DO dissolved oxygen

DOC depth of contamination

DSOA Duwamish Sediment Other Area

EAA Early Action Area

Ecology Washington State Department of Ecology

EE/CA Engineering Evaluation/Cost Analysis

EMJ Earle M. Jorgensen Company

EM Engineering Manual

EMS Environmental Management System
EPA U.S. Environmental Protection Agency

ESA Endangered Species Act
Facility Jorgensen Forge facility
FIS Flood Insurance Study

HDPE high-density polyethylene

H:V horizontal to vertical

HVOC halogenated volatile organic compounds

LAET lowest apparent effects threshold

Lafarge North America

LDW Lower Duwamish Waterway

LNAPL light non-aqueous phase liquid

mg/kg milligrams per kilogram
mg/L milligrams per liter

mg/kg-OC milligrams per kilogram of organic carbon normalized

MHHW mean higher high water
MLLW mean lower low water

mm millimeter

MOU Memorandum of Understanding

MSS Marine Sampling Services NCP National Contingency Plan

NMFS National Marine Fisheries Service NRHP National Register of Historic Places

NPDES National Pollutant Discharge Elimination Study

NTCRA non-time-critical removal action NTU nephelometric turbidity units

OMMP Operations, Monitoring, and Maintenance Plan

Owner EMJ and Jorgensen Forge

PCB polychlorinated biphenyl

Permit Industrial Stormwater General Permit

psf per square feet

RAB removal action boundary
RAO removal action objectives
RAWP Removal Action Work Plan
RBC Risk Based Concentration

RCRA Resource Conservation and Recovery Act

RM river mile

ROD Record of Decision
RvAL removal action level

SCER Source Control Evaluation Report
SHPO State Historic Preservation Officer

SIA Sediment Investigation Area

SMS Sediment Management Standards

SMU Sediment Management Unit

SOW Statement of Work

STAR Sediment Transport Analysis Report

SQS Sediment Quality Standards

TBC "to be considered"
TCE trichloroethene

TOC total organic carbon

USACE U.S. Army Corps of Engineers
USFWS U.S. Fish and Wildlife Service

USCG U.S. Coast Guard

WAC Washington Administrative Code

WDFW Washington Department of Fish and Wildlife

WDNR Washington State Department of Natural Resources

WQMP Water Quality Monitoring Plan

WSDOH Washington State Department of Health

WSDOT Washington State Department of Transportation

1 INTRODUCTION

This Basis of Design Report (BODR) has been prepared on behalf of Earle M. Jorgensen Company (EMJ) and Jorgensen Forge Corporation (Jorgensen Forge; herein referred to collectively as the Owner) pursuant to the Administrative Settlement Agreement and Order on Consent for Removal Action Implementation (AOC; EPA Region X CERCLA Docket No. 10-2013-0032) and attached Statement of Work (SOW). This BODR presents the Draft Final Design submittal for the cleanup of contaminated sediments and associated bank soils in a portion of the Lower Duwamish Waterway (LDW) Superfund Site adjacent to the Jorgensen Forge facility (Facility) located in Tukwila, King County, Washington (Figure 1; Jorgensen Forge Early Action Area [EAA]).

This BODR provides the basis of the design for in-water dredging, shoreline excavation, placement of backfill material, transport and off-site disposal of impacted sediments and soils, and associated construction and monitoring activities. The cleanup will be conducted as a non-time-critical removal action (NTCRA) in accordance with the U.S. Environmental Protection Agency's (EPA's) selected cleanup alternative documented in the *Action Memorandum for a Non-Time-Critical Removal Action at the Jorgensen Forge Early Action Area of the Lower Duwamish Waterway Superfund Site in Seattle, Washington* (Action Memo; EPA 2011a) and detailed in the *Final Engineering Evaluation/Cost Analysis [EE/CA]–Jorgensen Forge Facility, 8531 East Marginal Way South, Seattle, Washington* (Anchor QEA 2011a).

As documented in the EPA-approved Final EE/CA (Anchor QEA 2011a), the Jorgensen Forge EAA removal action boundary (RAB) was determined based on the nature and extent of chemicals that exceeded the Washington State Department of Ecology (Ecology) Sediment Management Standards (SMS) Sediment Quality Standards (SQS) criteria (Washington Administrative Code [WAC] 173-204-320). Polychlorinated biphenyl (PCB) concentrations have the greatest lateral and vertical distribution of SMS SQS criteria exceedances and encompass all other chemical concentration exceedances. Therefore, EPA approved that the RAB be determined based on SMS SQS PCB criteria exceedances (EPA 2008b). A detailed description of the RAB is provided in Section 2.

As identified in Section 4.1 of the Final EE/CA (Anchor QEA 2011a), the primary objective of the removal action is to reduce the chemical concentrations throughout the EPA-defined 0- to 1.5-foot vertical point of compliance (EPA 2008b) within the RAB to below the SMS SQS (termed the removal action level [RvAL] throughout this BODR) for PCBs and other chemicals. This reduction will significantly reduce unacceptable risks to human health and the environment resulting from potential exposure to elevated chemical concentrations.

The BODR also includes the following appendices that are a part of the Draft Final Design submittal:

- Appendix A Design Subsurface Sediment Characterization Supporting Documents
- Appendix B Erosion Analysis
- Appendix C Slope Stability Analysis
- Appendix D Construction Quality Assurance Plan
- Appendix E Water Quality Monitoring Plan
- Appendix F Operations, Monitoring, and Maintenance Plan
- Appendix G Construction Drawings
- Appendix H Construction Specifications
- Appendix I Sampling and Analysis Plan
- Appendix J Green Remediation Strategy
- Appendix K Health and Safety Plan
- Appendix L Cost Estimate Details

A Preliminary Draft Biological Assessment (BA) and Preliminary Draft Clean Water Act (CWA) 404(b)(1) Evaluation were submitted to EPA as appendices to the Final EE/CA (Anchor QEA 2011a). The two documents were updated to reflect the preferred alternative selected in the Action Memo (EPA 2011a) and submitted to EPA in November 2011 and June 2012, respectively. EPA initiated formal Endangered Species Act (ESA) consultation with the Services (i.e., the National Marine Fisheries Service [NMFS] and the U.S. Fish and Wildlife Service [USFWS]) in late November 2011 through the submittal of the BA. Anchor QEA provided EPA with an updated CWA 404(b)(1) Evaluation based on their comments. EPA is in the process of reviewing the updated document. If the updates are acceptable to EPA, Anchor QEA will finalize the CWA 404(b)(1) Evaluation. Anchor QEA and EPA are in the process of responding to comments from the Services on the BA and updating the BA to

reflect the comment responses. Once the comments are addressed to the satisfaction of the Services, formal ESA consultation will begin.

1.1 Background

EMJ entered into an AOC with EPA on July 10, 2003 (EPA Docket No. CERCLA-10-2003-0111), to investigate whether the Facility, which is currently owned and operated by Jorgensen Forge and formerly owned and operated by EMJ, is or has been a source of PCBs to the LDW. The analytical results of soil and sediment samples collected during the investigation detected concentrations of PCBs in sediment and soil on the shoreline bank in the LDW adjacent to the Facility. EPA determined that these concentrations present a risk to human health and the environment and met the criteria for conducting a NTCRA under the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA; EPA 2008a). Due to these risks, EPA and EMJ entered into the First Amendment to the AOC in April 2008. This amendment required EMJ to prepare an EE/CA, BA, and CWA Section 404(b)(1) Evaluation for the completion of a NTCRA of sediments and associated shoreline bank soil in the RAB that contain concentrations of chemicals that exceed the Ecology SMS SQS. The RAB was approved by EPA in 2008 (EPA 2008b).

The Owner previously submitted a Draft EE/CA, Second Draft EE/CA, and Final EE/CA to EPA in March 2009 (Anchor QEA 2009), November 2010 (Anchor QEA 2010), and October 2011 (Anchor QEA 2011a), respectively. EPA provided conditional approval of the Final EE/CA with slight modifications in a letter dated September 29, 2011, and subsequently provided formal approval of the Final EE/CA and selected the removal action alternative (Alternative 4 in the Final EE/CA) in the Action Memo (EPA 2011a). The issuance of the Action Memo completed the requirements of the AOC (EPA Docket No. CERCLA-10-2003-0111). Design, construction and long-term operations, maintenance, and monitoring are being conducted under a new AOC (EPA Docket No. 10-2013-0032) entered into agreement by the EMJ.

The Boeing Company (Boeing) is conducting an interim cleanup under the Resource Conservation and Recovery Act (RCRA) adjacent to the Boeing Plant 2 Facility in the area immediately adjacent and downstream from the RAB (Figure 1). This cleanup area is termed

the Duwamish Sediment Other Area (DSOA) and Southwest Bank Corrective Measure and is also identified as an EAA by EPA. EPA collectively defined the DSOA and the Jorgensen Forge EAA as EAA-4. Due to the adjacency of these EAAs, the First Amendment to the Investigation AOC (EPA 2008a) between EMJ and EPA incorporated a Memorandum of Understanding (MOU) executed by the Owner and Boeing. The MOU administratively requires the coordination and cooperation of all parties conducting cleanup within the adjoining Boeing DSOA and RAB. This BODR incorporates and fulfills this requirement. Similarly, this BODR accounts for cleanup that will be conducted in the EPA-identified EAA-5 cleanup at Terminal 117 directly across the LDW from the Facility (Figure 1).

1.2 Report Organization

The BODR is organized into the following sections:

- Section 2 Removal Action Description
- Section 3 Site Characteristics
- Section 4 Dredge Plan
- Section 5 Backfill Plan
- Section 6 Slope Containment Plan
- Section 7 Habitat Enhancement Plan
- Section 8 Short-term Impacts During Construction
- Section 9 Substantive Requirements of Permits
- Section 10 Construction Sequencing and Schedule
- Section 11 Long-term Operations, Monitoring and Maintenance
- Section 12 Institutional Controls
- Section 13 References

2 REMOVAL ACTION DESCRIPTION

The following sections provide a summary of the design guidance, Facility source control, selected removal action alternative, and green remediation guidance.

2.1 Design Guidance

2.1.1 Removal Action Objectives

As described in Section 4.1 of the EE/CA, the removal action is being prepared prior to the Record of Decision (ROD) for the LDW Superfund Site; therefore, removal action objectives (RAOs) and final cleanup standards, including the vertical point of compliance, target media cleanup levels, and sediment cleanup boundaries, are not available for use in this BODR. In order to facilitate development of this BODR prior to completion of the ROD, EPA directed (EPA 2010) that the following RAOs be used for the removal action to maintain consistency with the current cleanup objectives required throughout the LDW Superfund Site:

- 1. Human Health Seafood Consumption. Reduce human health risks associated with the consumption of resident LDW seafood by reducing sediment and surface water concentrations of chemicals of concern (COCs) to protective levels.
- 2. Human Health Direct Contact. Reduce human health risks associated with exposure to COCs through direct contact with sediments and incidental sediment ingestion by reducing sediment concentrations of COCs to protective levels.
- 3. Ecological Health Benthic. Reduce toxicity to benthic invertebrates by reducing sediment concentrations of COCs to comply with Ecology SMS SQS.
- 4. Ecological Health Seafood Consumption. Reduce risks to crabs, fish, birds, and mammals from exposure to COCs by reducing concentrations of COCs in sediment and surface water to protective levels.
- 5. Groundwater and Sediment Protection. Reduce migration of contaminants in groundwater to sediments to reduce risk to human health and the environment.

To achieve these RAOs in the 0-to 1.5-foot vertical point of compliance, EPA directed the use of the SQS for total PCBs (12 milligrams per kilogram of normalized organic carbon [mg/kg-OC]) as the appropriate delineating criterion and the appropriate RvAL for sediment removal and/or shoreline containment in the RAB (EPA 2010). The use of the total PCB SQS

criterion as the RvAL for sediment removal and shoreline containment is consistent with the LDW Slip 4 EAA, Terminal 117 EAA, and Boeing Plant 2 DSOA EAA cleanups.

As identified in EPA's Action Memorandum (EPA 2011a), the EPA-selected removal action will meet the above RAOs with the exception of the RAO for human seafood consumption over the long term. The Action Memorandum states:

"The RBCs [Risk Based Concentration] necessary to protect unlimited human seafood consumption are very stringent. The goal for the LDW as a whole is to get as close to them as practicable. Achieving them may be impossible as they are more stringent than background concentrations, including natural background as defined by MTCA. However, this sediment removal will remove all contaminant concentrations over its aerial extent and will replace them with clean fill material meeting the backfill levels for final actions. Upon completion therefore, these formerly contaminated sediments will meet all cleanup goals and levels until they are recontaminated, to however marginal degree, by surrounding LDW concentrations, and LDW sources generally. These later post-NTCRA levels will be addressed by the LDW Record of Decision in a manner consistent with the rest of the LDW since the Jorgensen Forge EAA will remain part of the LDW site after this NTCRA is completed. It is important to emphasize that protective levels of COCs, particularly PCBs, are well below background concentrations, so it will not be possible, based on everything we know at this time, over the long term, to completely eliminate any unacceptable risk from this pathway without limiting fish consumption to some degree".

2.1.2 Performance Standards

To achieve the Jorgensen Forge EAA RAOs, performance standards were established and are described as follows. These performance standards were used to guide the removal action design, construction, construction verification, and long-term monitoring activities.

2.1.2.1 In-water Dredging and Off-site Disposal

The following in-water dredging and off-site disposal performance standards were established:

• Impacted sediment, defined as sediments containing total PCB concentrations greater

- than the PCB RvAL (12 mg/kg OC) shall be removed to the extent practical within the EPA-approved RAB.
- The work shall be completed consistent with best management practices (BMPs) in order to minimize dredge residuals and recontamination of adjacent areas outside the RAB.
- The work shall be completed consistent with BMPs and 401(c) Water Quality
 Certification requirements in order to minimize water quality impacts outside the
 compliance boundary.
- The dredged sediment shall be transported to a future identified off-site offloading facility anticipated to be located within the LDW Site and subsequently hauled and disposed at an approved landfill facility.

2.1.2.2 Backfill of Dredge Areas

The following backfill performance standards in dredge areas were established:

- Areas dredged to remove sediments exceeding the PCB RvAL, shall be restored to roughly the pre-removal grade with backfill material. Some areas within the channel may be deeper after backfilling than they were before work begins.
- The gradation of the backfill material shall be such that the surface of the backfill material generally remains stable without significant erosion.
- Import backfill material shall meet defined chemical and geotechnical goals.
- The work shall be completed consistent with BMPs in order to minimize adjacent slope instability and dredge residuals migration.
- The work shall be completed consistent with BMPs and 401(c) Water Quality
 Certification requirements in order to minimize water quality impacts outside the
 compliance boundary.

2.1.2.3 Shoreline Stabilization

The following shoreline stabilization performance standards were established:

- The shoreline bank shall be regraded to a long-term stable configuration.
- The nearshore bank sediment, soil, and debris excavated from the designated shoreline shall be disposed of at an approved landfill facility.

- The surface of the shoreline bank shall be contained and armored to resist erosion and instability. The surface armoring shall be designed to resist bed shear velocities induced by a 100-year flood flow, 100-year wind-induced waves, vessel-induced waves from typical passing vessels, and anticipated propeller wash from vessels that operate in the area.
- The target total thickness of the shoreline bank containment shall be 4 feet.
- Imported shoreline bank stabilization materials shall meet defined chemical and geotechnical goals.
- The work shall be completed consistent with BMPs in order to minimize slope instability during construction, in-water work based on tidal elevations during construction, and excavation residuals migration.
- The work shall be completed consistent with BMPs and 401(c) Water Quality
 Certification requirements in order to minimize water quality impacts outside the
 compliance boundary.

2.2 Source Control

The following subsections summarize the current status of Facility and off-site source control.

2.2.1 Facility Source Control

Jorgensen Forge entered into an Agreed Order (AO; Docket No. DE 4127) with Ecology to conduct a source control evaluation to determine if there are ongoing sources of chemicals from the Facility to the LDW sediments and/or water column that are above applicable screening levels. Ecology is the lead agency for controlling ongoing sources of hazardous substances to the LDW and has developed the *Lower Duwamish Water Source Control Strategy* (Ecology 2004). The source control evaluation was conducted and sequenced such that the nature and extent of potential ongoing sources of chemicals from the Facility to the LDW will be documented and controlled prior to initiation of sediment cleanup activities to minimize the potential for sediment recontamination following cleanup.

The Facility source control investigations completed to date and findings are comprehensively summarized in the Source Control Evaluation Report (SCER; Anchor and

Farallon 2008a) and SCER Addendum (Anchor QEA and Farallon 2009). These documents resulted in the development of a conceptual site model (CSM) that facilitated evaluation of the possible migration pathways for chemicals of interest (COIs) from the Sediment Investigation Area (SIA) that may represent an ongoing source of chemical concentrations to the LDW above sediment and surface water screening levels. COIs are specifically those chemicals that were used in historical operations or otherwise known to be present on the SIA at detectable concentrations.

The results of the source control investigation, including the information obtained through source control data gap sampling activities conducted in 2009, indicate the following ongoing or potential future sources of COCs (chemicals with concentrations above relevant screening levels) to the LDW from the SIA and the recommended path forward for source control implementation, if necessary:

- Direct discharge of COCs in products associated with ongoing operations on the SIA to the stormwater system with subsequent discharge to the LDW through SIA outfalls 001, 002, or 003.
 - No additional source control implementation is necessary for this pathway beyond continued implementation of existing BMPs.
- Erosion of exposed soil containing PCBs and metals to the stormwater system with subsequent discharge to the LDW through SIA outfalls 001, 002, or 003.
 - No additional source control implementation is necessary for this pathway beyond the continued implementation of existing BMPs.
- Discharge of SIA stormwater to the LDW through outfalls 001, 002, or 003 containing concentrations of metals.
 - Additional source control implementation is necessary by Jorgensen Forge beyond the continued implementation of existing BMPs.

The migration pathway for discharge of groundwater is complete but concentrations of COCs have not been detected in groundwater exceeding the screening levels, with the exception of single anomalous detections of COCs in groundwater collected from single monitoring wells located in discrete areas of the SIA. As discussed in the SCER Addendum (Anchor QEA and

Farallon 2009), the COCs detected in groundwater exceeding the screening levels on the SIA do not pose a risk to the sediment or surface water of the LDW. The potential for ongoing releases of products to soil and groundwater is minimized through the implementation of BMPs and a Spill Control Plan (Anchor and Farallon 2008).

The erosion of exposed soil containing concentrations of PCBs and metals along the shoreline bank is an incomplete pathway to the LDW because the shoreline is heavily armored and significantly limits any potential erosion of bank fill material.

The necessary stormwater control actions to reduce stormwater discharge concentrations from the SIA below the applicable benchmarks will be completed in accordance with the Facility's National Pollutant Discharge Elimination System (NPDES) Industrial Stormwater General Permit (Permit; No. WAR003231) and sequenced so that the sources are controlled prior to initiation of sediment cleanup activities. Jorgensen Forge is currently developing an Engineering Report for stormwater treatment to fulfill the Level 3 Corrective Action requirements under Condition S8 of their Permit. A stormwater treatment system will be constructed and operational prior to implementation of the sediment remedy, which will minimize the potential for sediment recontamination from Facility stormwater discharges following cleanup.

2.2.2 Off-site Source Control

The SCER (Anchor and Farallon 2008) identified potential off-site sources of chemicals to the LDW sediments in the vicinity of the SIA from adjacent upland properties. In addition, review of sediment quality and sediment transport and deposition information presented in the LDW Final RI (Windward 2010) indicates off-site sediments with elevated chemical concentrations have the potential to migrate into the RAB. A brief summary of these potential sources is provided in the following subsections. Control of some of these off-site sources are beyond the control of the Owner but will be critical to the long-term success of the removal action within the RAB.

2.2.2.1 Property Line Storm Pipe Outfall Solids

Elevated concentrations of total PCBs have been identified in the inactive Boeing 12-inch storm pipe and directly-adjacent inactive 24-inch property line storm pipe (collectively referred to as property line storm pipes) that transit the northern Facility property boundary (Figure 2). Historical inputs to the Boeing 12-inch property line storm pipe were solely from Plant 2. Historical stormwater inputs to the 24-inch property line storm pipe were primarily from Plant 2 and Boeing Field/King County International Airport and to a lesser extent the Facility and the City of Tukwila stormwater drainage. A summary of the investigations and data findings and evaluations is summarized in the *Storm Drain Line Data Summary* technical memorandum (Farallon 2005) and *Historical 6-inch and 12-inch Lateral Pipes Investigation Report – Stormwater Source Control Implementation, Jorgensen Forge Facility, Seattle, Washington* (Anchor QEA 2010b).

EPA recently prepared the *Action Memorandum for the Jorgensen Forge Outfall Site, Seattle, King County, Washington* (2011a). This memorandum documented approval of the selected time-critical removal action under CERCLA for cleanup activities associated with the concrete portions of the property line storm pipes that discharge to the RAB. Boeing and Jorgensen Forge are named as potentially responsible parties in the Action Memo. Boeing performed the cleanup actions and Jorgensen Forge provided access to the Facility. As required by the Action Memorandum, Boeing submitted the *Source Control Action – 15-inch and 24-inch Pipes Cleanout Work Plan* detailing the cleanup and closure activities on December 17, 2010 (Floyd Snider 2010). The removal action consisted of the cleaning and closure of the concrete portions of the full extents of both property line storm pipes on the Facility to remove and prevent continued discharge of stormwater through known PCB contamination to the LDW. Boeing initiated the cleanup and closure activities in November 2010 and submitted the Source Control Action Completion Report dated May 27, 2011 (Floyd Snider 2011). EPA approved the cleanup and closure activities in a letter dated July 15, 2011 (EPA 2011b).

As part of the cleanup and closure activities, Boeing also completed soil sampling along the top of shoreline bank area near the alignment of the property line storm pipes. This investigation identified elevated PCB concentrations in soil at depths from 8- to 25-feet below ground surface (bgs) in the vicinity of the northwest corner of the Facility directly

adjacent to the property boundary with the Plant 2 (Figure 3). Due to these findings, EPA required the completion of additional focused soil sampling under a First Modification to the AOC entered into by Jorgensen Forge and Boeing in September 2011. Jorgensen Forge completed the additional soil investigation in March 2012 in accordance with the Phase 2 Geoprobe Soil Investigation Work Plan (Anchor QEA and Farallon Consulting 2012a). The results were presented in the Phase 2 Geoprobe Investigation Summary Report – Jorgensen Forge Outfall Site (Anchor QEA and Farallon Consulting 2012b), and EPA approved completion of the First Modification to the AOC work in a letter to Jorgensen Forge dated September 11, 2012.

Jorgensen Forge and Boeing are currently coordinating with EPA for a Second Modification to the AOC that will require the removal of the corrugated metal pipe that exists in the furthest downgradient portions of the property line pipes as well as soils in the direct vicinity of these pipes that contain elevated PCBs (Figure 3). Jorgensen Forge and Boeing would like to expedite execution of the Second Modification to the AOC and development of the removal action design documents in order for this work to be conducted either prior to or concurrently with the removal action activities within the Boeing DSOA and RAB. In either case, the removal action will be directly adjacent to the RAB shoreline reconfiguration so the designs for these cleanup activities will be integrated during design of the pipes and soil removal action.

2.2.2.2 Boeing Plant 2 2-66 Study Area

The 2-66 Study Area is located along the southwest corner of Boeing Plant 2 and borders Boeing DSOA and northwest corner of the Facility (Figure 2). This area includes the Southwest Bank CMS Study Area and the Transformer PCB Investigation Area (referred to as OA-11 [Floyd Snider 2007]). Migration of chemicals from the 2-66 Study Area to the Facility and LDW sediments has occurred from two sources. They include an underground storage tank located outside the southwestern corner of former Building 2-66 that historically stored trichloroethene (TCE) and a piping system that was and continues to be a source of TCE degradation byproducts to groundwater on the northwest corner of the Facility.

Quarterly and semi-annual groundwater monitoring conducted by Boeing, including monitoring wells located along the northwestern corner of the Facility (PL2-JF01AR, PL2-JF01B, PL2-JF01C, PL2-JF02A, and historically PL2-03A; Figure 2-6), has consistently shown detections of elevated halogenated volatile organic compounds (HVOCs; dichloroethene [DCE], and vinyl chloride) due to the deflection of groundwater around the 2-66 sheetpile enclosure and onto the northwest corner of the Facility. Sediment porewater monitoring (Windward 2006) adjacent to the Southwest Bank Area also identified detections of HVOCs documenting that the TCE plume has a complete pathway to the LDW sediments adjacent to the northwest portion of the Facility within the Boeing DSOA. Boeing is currently completing a soil removal within the sheetpile enclosure under EPA oversight. It is currently unclear what additional source control measures Boeing will take to control this known source to the Boeing DSOA.

The Southwest Bank Area (Figure 2; Boeing DSOA bank extending downstream/north from the southern Plant 2 property boundary) is composed of riprap and a significant amount of debris fill containing concrete rubble, metal scraps, and brick. Soil samples were collected from the Southwest Bank Area and showed metals and PCB concentrations above the SQS criteria (Ecology 2007). Boeing's proposed remedy for the DSOA (AMEC and Floyd Snider 2010) includes reconfiguring the Southwest Bank Area to eliminate this potential bank erosion pathway. Per the MOU between Boeing and the Owner (EMJ et al. 2007), the southern portion of the Boeing DSOA cleanup is anticipated to occur immediately following the removal action within the RAB and the backfill operations for both projects will be sequenced to minimize the potential for recontamination of the RAB.

2.2.2.3 Sediment to Sediment Pathway

The LDW Final RI (Windward 2010) defines the nature and extent of sediment concentrations throughout the LDW. Elevated concentrations for a variety of chemicals have been documented throughout the LDW, particularly in the direct vicinity of the RAB. Specifically, the sediments adjacent to the following properties have been identified as EAAs due to elevated PCB concentrations in surface and subsurface sediments: Boeing DSOA (southern portion of EAA-4), Terminal 117 on the west bank of the LDW directly across the RAB (EAA-5), and the Boeing-Isaacson Property combined sewer overflow (CSO) discharge

location (EAA-6; Figure 1). Per the MOU between Boeing and the Owner (EMJ et al. 2007), the removal action cleanups within the Boeing DSOA and the RAB are required to be integrated and sequenced to minimize the potential for recontamination of sediments adjacent to either facility during and prior to cleanup. EPA has also committed to completing the EAA-5 cleanup concurrent with the Boeing DSOA and RAB cleanups. EPA will require the use of sufficient environmental controls during these cleanup actions to significantly minimize the potential for sediment transport and deposition to the RAB during the cleanup activities.

Alternatively, RAA-6, which is located immediately upstream of the RAB, and other sediment areas further upstream are not currently scheduled for cleanup prior to cleanup in the RAB. Sediment transport and deposition to the RAB from these areas could contribute elevated chemical concentrations to the RAB following completion of the Removal Action. Long-term monitoring within the RAB will document the sediment quality impacts due to this ongoing off-site source loading.

2.3 Selected Removal Action Alternative

The EPA-approved removal action alternative (EPA 2011a) includes the vertical and horizontal removal of all total PCB RvAL sediment and shoreline bank exceedances identified within the RAB. In accordance with EPA's direction, the RAB was developed by screening all of the available sediment, shoreline bank, porewater, and sediment seep total PCB data against the total PCB RvAL. Based on the findings of the data screening and the site-specific conditions described in the Final EE/CA (Anchor QEA 2011a), the RAB was identified as the approximately 1.6-acre area shown in Figure 4, and is bounded by the following:

- To the east by the top of shoreline bank (including the top of sheetpile and concrete panel walls) extending from the northern to southern Facility property boundaries
- To the south by the extension of the southern Facility property boundary from the top of the concrete panel wall to the eastern boundary of the federal navigation channel
- To the west by the eastern boundary of the federal navigation channel extending from the southern boundary to the Boeing DSOA in-water cleanup boundary

identified in the MOU (EMJ et al. 2007) followed by the surveyed toe of riprap elevation north of the in-water cleanup boundary

- Per EPA's letter (2008b), the western boundary includes an isolated 20-foot extension into the federal navigation channel centered on station SD-322-S
- To the north by the Boeing DSOA in-water cleanup boundary followed by the Facility northern property line

The removal action includes shoreline bank excavation and placement of slope containment materials. This portion of the shoreline is degraded, containing elevated chemical concentrations above the SMS SQS criteria and total PCB RvAL exceedances; highly armored and over-steepened (approximately 1 to 1 horizontal to vertical slope [1H:1V slope]) banks; and, contains derelict creosote-treated piles, remnant overhanging asphalt pads, and other types of debris. Existing derelict creosote-treated piles, overhanging asphalt structures, and debris (Figures 5a, 5b, and 5c) will be removed from the bank prior to excavation and slope containment. Upon excavation to the target depths, inert debris identified along the new surface may be allowed to remain in place if doing so would not affect the function of the overlying slope containment. The removed materials will be transported and disposed at an off-site RCRA-permitted Subtitle D disposal facility.

Following completion of the shoreline bank excavation to the design grades, clean slope containment materials will be placed on the post-excavation surface. The slope containment will be composed of a 1.5-foot "filter" layer (consisting of sandy gravel to gravelly sand) overlain by a 2.5-foot "armor" layer (consisting of riprap) further overlain by a 0.5-foot layer of habitat substrate (anticipated to consist of washed 2-inch minus gravel). The filter layer will act as the chemical isolation layer, the armor layer will function to protect the filter layer from erosion, and the habitat layer will provide a uniform habitat substrate within the intertidal areas that functions to fill the interstitial areas of the armor layer.

The removal action will be completed such that impacts to the existing sheetpile wall and concrete panel walls are minimized. This will include offsets during dredging to minimize undermining as well as damage from construction equipment.

2.4 Construction Strategy

Due to ESA considerations, work in the RAB and below the mean higher high water (MHHW) elevation is restricted to only occur between October 1 and February 15 of each year (unless modified by EPA and the Services). Work on the upper bank down to MHHW may occur outside of these dates (e.g., initiating in August). It is anticipated that work will be able to be performed 24 hours per day, but EPA may limit the work to a 15 hour day if the noise levels lead to sufficient neighbor complaints. The dredging work (Section 4) will be coordinated with Boeing and is expected to be performed from upstream to downstream and generally from the top of the bank to the bottom. This will minimize slope instabilities as well as the amount of residual material that could be left in place.

The shoreline bank slope work will be done to the maximum extent practicable with land-based equipment and "in the dry" given the tidal conditions during the construction period. It is anticipated that the shoreline bank materials will be loaded into trucks and either hauled directly to an approved offsite Subtitle D landfill or hauled to a transloading facility and transferred to rail cars for transport to a Subtitle D landfill. The portion of the shoreline bank that is sloped at 2H:1V and will encounter LDW currents will be armored as necessary to prevent erosion of the bank.

The in-water work will be performed with a closed environmental bucket (e.g., Young's Bucket) to the maximum extent possible given the physical characteristics of the encountered materials. A conventional derrick with clamshell, grapple, or vibratory hammer will be used as necessary for removal of large debris and piling. The articulated bucket will be mounted on an excavator that is located on a barge. It is anticipated that the removed materials will be loaded into a haul barge, dewatered on the barge, and hauled to a transloading facility where it will be loaded into rail cars for transport to a Subtitle D landfill.

Following completion of each subunit (i.e., bank and in-water work) those areas will be covered with a 3- to 6-inch layer of backfill or filter material to limit the potential for resuspension and release of sediment. Subunits will be determined during construction. These areas determined by the Engineer and Contractor will be sized such that enough area can be dredged and managed before covering, but not too large such that the effect of the cover minimizing resuspension is lost. When all dredging and shoreline bank excavation is

complete the RAB will be backfilled with a sand and gravel mix to nominally restore the previous elevations, except within 10 feet of and inside the navigation channel where the final target backfill elevations will be lower than the existing mudline to support navigation channel elevations maintained by the U.S. Army Corps of Engineers (USACE; approximately 2 feet below the authorized navigational channel depth of -15 feet mean lower low water (MLLW).

2.5 Green Remediation Strategy

The Owner is committed to integrating appropriate removal action activities using methods and procedures that conserve natural resources in accordance with EPA Region 10 "Clean and Green Policy". This policy attempts to increase the environmental sustainability and benefits of remediation completed at Superfund sites and provides guidance on specific goals for environmental performance during the completion of remediation activities. The removal action design has incorporated this policy guidance where relevant and practicable. Appendix J provides a summary of the strategy elements that were incorporated into the removal action design to increase the environmental sustainability and benefits.

3 SITE CHARACTERISTICS

3.1 Adjacent Land Uses and Ownership

This section summarizes the land uses and ownership of the properties adjacent to the Facility. No Washington State Department of Natural Resources (WDNR)-permitted aquatic land uses exist within the Jorgensen Forge EAA or at the surrounding properties.

Land uses and ownership directly north and south of the Facility include:

- Boeing Plant 2: Located adjacent and directly north/downstream of the Facility, it occupies approximately 109 acres of developed topographically flat land covered by buildings and paved yards. Since 1936, Boeing Plant 2 specialized in manufacturing aluminum alloy, steel alloy, and titanium alloy parts for airplanes using a wide range of hazardous chemicals including heavy metals (i.e., chromium, zinc, copper, cadmium, and silver), cyanide, mineral acids and bases, petroleum products, PCBs, and chlorinated solvents such as TCE. In recent years, the function of Plant 2 has shifted toward research and administration (Floyd Snider 2007).
- Boeing-Isaacson Property: located directly south/upstream from the Facility, it is a 9.7-acre rectangular parcel that has had mixed uses. From the 1920s to 1949, a portion of the land was used as a lumber yard. In the early 1950s, the Isaacson Structural Steel Company purchased the Boeing-Isaacson Property and conducted galvanizing, steel fabrication, and storage through the 1960s (ERM and Exponent 2000). This property is also the discharge point for the combined King County International Airport Middle Outfall and Seattle Public Utilities CSO No. 156. The sediments adjacent to the discharge point have been identified by EPA as EAA-6 due to elevated chemical concentrations, primarily PCBs.

Further details on these facilities, including facility history, development, and status of source control evaluations, can be found in the *Lower Duwamish Waterway Early Action Area 4 Final Summary of Available Information and Identification of Data Gaps Report* (Ecology and Environment 2007) and *Lower Duwamish Waterway Source Control Action Plan for Early Action Area 4* (Ecology 2007).

Directly east of the Facility is East Marginal Way South, which is bounded further to the east by the King County International Airport. Directly west of the Facility is the shoreline bank and LDW. The Port of Seattle manages the lands from the top of the shoreline bank to the eastern boundary of the federal navigation channel as successor in interest to the King County Commercial Waterway District No. 1 (often referred to as Duwamish Commercial Waterway District No. 1).

3.2 Physical Setting

This section summarizes the physical setting within the RAB and at the Facility. Further details and information on the physical characteristics of the Facility are provided in the SCER (Anchor and Farallon 2008a).

3.2.1 Shoreline Conditions, Outfalls and Debris

Figures 5a through 5c show photographs of the shoreline conditions during a low tide (approximately –3 feet MLLW), both within the RAB and immediately upstream and downstream. The shoreline north of the sheetpile wall is steep (approximately 1H:1V) and covered with a combination of riprap, concrete blocks, chunks of asphalt, other debris, and approximately 40 visible aboveground remnant timber piles of variable length. The shoreline also includes the following features:

- Six historical inactive (i.e., abandoned) outfall discharge pipes (outfalls 004, 005, 006, 007, 008, and 009) that extend through the bank along this portion of the shoreline.
- A single inactive stormwater outfall that has never been managed by the Facility also discharges through the shoreline bank. Previous investigations by Boeing and Jorgensen Forge identified that this outfall has conveyed discharges from two pipes, referred to as the Boeing 12-inch and 24-inch property line storm pipes (see Section 2.2.2.1). This outfall was abandoned in 2011.
- Remnant timber decking along the bank and overhanging a small portion of the shoreline above outfall 008.
- A small cantilevered concrete pad slightly overhanging the top of bank adjacent to outfall 007.
- Several debris piles that look to be composed of solidified molten metal at the toe of the bank between outfalls 004 and 006.

The shoreline along the approximately southern 100 linear feet of the RAB contains a gradual sloping mudline adjacent to an abutted sheetpile wall and concrete panel wall. The slope along the sheetpile wall contains scattered larger debris, riprap, and cobble with decreasing coverage of cobble farther towards the channel. The slope adjacent to the majority of the concrete panel wall is a mudflat with limited scattered cobble. A large building is located approximately 20 feet east of the top of the sheetpile and concrete panel walls.

No utility crossings through the RAB have been identified.

3.2.2 Topography and Bathymetry

The topography within the RAB is relatively flat and ranges from elevations of approximately 19 to 20 feet MLLW at the top of shoreline bank.

The mudline elevation along the eastern edge of the federal navigation channel within the RAB ranges from -10 to -14 feet MLLW. As shown in Figures 5a through 5b, the shoreline bank area is steep (approximately 1H:1V slope) north/downstream of the sheetpile wall, with a more gradual slope below the toe of slope extending to the navigation channel. The mudline elevation adjacent to the sheetpile wall is approximately 5 feet MLLW with a generally constant gradual slope extending to the navigation channel. The mudline elevation adjacent to the concrete panel wall is approximately 2 feet MLLW with a relatively gentler slope starting extending from this elevation resulting in a localized mudflat area.

3.2.3 Geotechnical

A number of upland and offshore sediment sampling investigations have been conducted in and around the Facility.

Previous subsurface investigations conducted at the Facility indicated that the upland soils are primarily fill material consisting of gray and brown sand that ranges from very fine to coarse subrounded grains. The fill material appears to extend to a depth of 2 to 10 feet bgs. A pervasive silt layer with organic material is encountered between 8 and 10 feet bgs and

represents the uppermost native soil. The uppermost native soil generally consists of a 1- to 3-foot-thick, organic-rich, dark gray silt to clayey silt layer.

Offshore sediment characterizations within the RAB have identified surface sediments containing between 40 to 80 percent fines (clay and silt) near the federal navigation channel with a general decrease in fines to between 20 to 60 percent in the nearshore areas. The shoreline bank area has less than 40 percent fines with several areas with significant armoring and/or debris showing less than 20 percent fines. Total organic carbon (TOC) generally ranges from 1.4 to 3.4 percent, with generally higher percentages adjacent to the federal navigation channel.

Core logs from these various sediment investigations generally showed a variable thickness of recently deposited silts underlain by upper alluvium interbedded silts and sands. Consistent with the lithology identified in the LDW Final Remedial Investigation (Windward 2010), the bottom depths of some cores showed a lower alluvium layer consisting of non-silty dense sand.

A comprehensive summary of the various upland soil and offshore sediment sampling investigations are summarized in the SCER (Anchor and Farallon 2008) and *Final Investigation Data Summary Report* (Anchor and Farallon 2006), respectively.

3.2.4 Hydrogeology

The drainage basin into the LDW is underlain by a single, large alluvial aquifer system that extends from the water table to a depth of 70 to 80 feet bgs. The Facility is underlain by heterogeneous lenses and layers of silt and clay with no identified discrete zones, and only a few units can be correlated within the Facility's monitoring wells.

The stratigraphy is further complicated by placement of fill atop the pre-development topography, including placement of fill between May 1944 and July 1945 into the previously existing embayment located in the central western portion of the Facility property. Groundwater at the Facility is typically encountered from 9 to 13 feet bgs. The observed groundwater conditions during semi-annual groundwater monitoring events indicate that the groundwater flow direction is to the southwest on the eastern half of the Facility with

the gradient increasing and the flow direction becoming more westerly toward the shoreline (Anchor QEA and Farallon 2009).

3.2.5 Surface Water Hydrology and Tidal Conditions

Numerous hydrologic studies in the LDW have evaluated the general circulation patterns and characteristics in the vicinity of the project site but no site-specific studies have been conducted. As part of the *Draft Final Feasibility Study: Lower Duwamish Waterway* (AECOM 2010), a hydrodynamic model was performed to assess discharge, velocity, and depositional/erosional areas throughout the LDW Superfund Site. This information can be generally applied at the RAB.

The hydrology within RAB is influenced primarily by general circulation patterns in the LDW. Average downstream flow for the LDW as measured at the Tukwila gaging station was 1,533 cubic feet per second (cfs) during 2003 to 2004 and ranged from 327 cfs in August to 3,290 cfs in June (Clemens 2007). Flow rates are greatest during the winter months because of seasonal precipitation and lowest throughout the late summer dry season.

Surface water runoff within the LDW drainage basin also contributes to flow to the LDW, including sources such as storm drains, tributary creeks, CSOs, and non-point inputs. These sources are expected to be less than 1 percent of the total discharge, even during peak flow events (Windward 2010), and will be affected by the magnitude and duration of the runoff input and river discharge and tidal elevations. Two main tributary creeks drain into the LDW: Hamm Creek at approximately river mile (RM) 4.2 upstream from the RAB and Puget Creek at approximately RM 0.7 downstream from the RAB.

A number of parties have measured current velocities within the LDW as part of numerous environmental investigations (Harper-Owes 1983; King County 1999; Prych et al. 1976; Santos and Stoner 1972; Stevens, Thompson, and Runyan 1972; Weston 1993). The most extensive measurements within the LDW were collected by King County in 1996. The measurements were made at two locations in the LDW (RM 1.1 and RM 3.5) for a 3-month period beginning in August 1996 and recorded currents at 15-minute intervals along a vertical profile (King County 1999). The RM 3.5 deployment station is just downstream from

the RAB; therefore, it provides a measure of anticipated velocities within the vicinity of the RAB. Measured current velocities during this study rarely exceeded 1.3 feet per second.

Further details on the surface water hydrology for the LDW are described in detail in the LDW Final RI (Windward 2010).

3.2.6 Navigational Uses

Navigation that occurs within and adjacent to the RAB is mainly associated with commercial vessel activities within the federal navigation channel, although recreational vessels do frequent the LDW in the vicinity of the RAB.

An analysis of vessel traffic presented in *the Draft Final Feasibility Study: Lower Duwamish Waterway* (AECOM 2010) attempted to quantify vessel traffic within the LDW. However, the evaluation focused on larger vessel traffic as it was conducted based on the number of times bridges spanning the LDW are opened on an annual basis. The results of the study indicate:

- 35 to 40 percent of the larger vessel traffic continues upstream at least as far as the South Park Bridge at RM2.0 (the RAB is located at approximately RM 3.6)
- Tug traffic occurs two to five times per week
- Yachts ranging from 100 to 160 feet in length travel to and from Delta Marine, located at RM 4.2 (upstream of the RAB)

3.2.7 Ecosystem Considerations

This section provides a brief overview of the habitat likely to be affected near the RAB:

Biota:

- The dominant benthic macrofauna included nematodes, oligochaetes, the gammarid amphipod *Corophium spp.*, the cumacean *Leucon sp.*, the polychaetes *Manayunkiaaesturina* and *Hobsoniaflorida*, and several species in the family *Spionidae*.
- The bivalve *Macoma spp*.

- The benthic meiofauna (smaller marine organisms) community is dominated by harpacticoid copepods and nematode worms (Cordell et al. 1994, 1996).
- Shellfish: includes clams (mostly *Macomabalthica*, and occasionally *Macoma spp.* and *Myaarenaria*), crabs (slender crab [*Cancer gracilis*] and Dungeness crab [*Cancer magister*]), shrimp, and mussels.
- Salmonids: species include Chinook salmon (Oncorhynchustshawytscha), coho salmon (Oncorhynchuskisutch), chum salmon (Oncorhynchusketa), pink salmon (Oncorhynchusgorbuscha), steelhead trout (Oncorhynchusmykiss), cutthroat trout (Oncorhynchusclarkiclarki)
 - Note: to protect listed salmonid species, timing for in-water construction work (for example, dredging, backfilling, and habit placement) in the LDW typically extends annually from October 1 to February 15 (the USACE work window). These dates are set based on consultation with NMFS and may vary from year to year and project to project.
- Non-salmonid Fish: includes shiner surfperch (Cymatogasteraggregata), snake prickleback(Lumpenussagitta), Pacific sandlance(Polygonellamyriophylla), Pacific staghornsculpin(Leptocottusarmatus), longfin smelt (Spirinchusthaleichthys), English sole (Pleuronectesvetulus), juvenile Pacific tomcod (Microgadusproximus), pile perch (Damalichthysvacca), rock sole (Lepidopsettabilineata), surf smelt (Hypomesuspretiosus), three-spined stickleback (Gasterosteusaculeatus), Pacific herring (Clupeaherenguspallasii), Starry flounder (Platichthysstellatus)

Wildlife:

- Bird species likely include great blue heron (*Ardeaherodias*), killdeer (*Charadriusvociferus*), Canada geese (*Brantacanadensis*), belted kingfishers (*Megacerylealcyon*), spotted sandpipers (*Actitismacularius*), European starlings (*Sturnus vulgaris*), and a variety of gull species, swallows, sparrows, finches, rock doves, crows.
 - Bald eagles (*Haliaeetusleucocephalus*), peregrine falcons (*Falco peregrines*), and osprey (*Pandionhaliaetus*) have been observed along the LDW
- Aquatic species include a variety of ducks, including mallards, gadwall, scoters, goldeneyes, and scaup.

- Pigeon guillemots, mergansers, grebes, and cormorants may feed on small fish (Cordell et al. 1996; USACE et al. 1994; Weston 1996)
- Mammals include rabbits, opossums, mice, shrews, moles, bats, squirrels, muskrats, raccoons, seals, and otters.
- Terrestrial mammals are likely not present due to the highly developed land use surrounding the project site.
- Threatened and Endangered Species: 19 fish and wildlife species observed in the LDW are listed under the ESA and/or by Washington Department of Fish and Wildlife (WDFW) as threatened, endangered, candidate species, or species of concern. Except for Chinook salmon, coho salmon, bull trout, bald eagle, western grebe (Aechmophorusoccidentalis), and perhaps Pacific herring, use of the LDW by these listed species is rare or incidental (Windward 2003).

A comprehensive summary of the various habitats identified near the RAB and potential uses by these benthic invertebrates, fish, and wildlife and impacts is presented in the Final EE/CA (Anchor QEA 2011a).

3.3 Soil and Sediment Environmental Characterization

3.3.1 Historical Sampling

The sediments within the RAB have been characterized during a number of investigations, most recently by Boeing (MCS 2004), the Owner (Anchor and Farallon 2006), a joint effort by USACE and EPA (Herrera and USACE 2008), and EPA (Windward 2007a, 2007b). The Lower Duwamish Waterway Group compiled the sediment quality information into a single database to ensure all parties have access to and use the same data set for sediment quality evaluations. This database was used for the data summary and evaluations presented in the Final EE/CA (Anchor QEA 2011a).

A detailed summary of the sampling density for each of the SMS analytes and exceedances of the associated SQS and CSL criteria are summarized in Section 2.4 of the Final EE/CA. The analytical results detected concentrations of PCBs, metals, and semivolatile organic compounds (SVOCs) in sediments and/or shoreline bank soils above the SQS criteria within the RAB. Total PCB SQS exceedances were identified in surface and subsurface sediment

over a wide range, both vertically and horizontally. Additionally, all identified surface and subsurface SQS exceedances for the full range of SMS analytes were co-located with total PCB SQS exceedances. Only two subsurface samples contained SQS exceedances for chemicals (arsenic, lead, and zinc) in addition to PCBs.

3.3.2 Results of 2011 Additional Sampling

As was discussed in the *Work Plan Memorandum* dated February 8, 2011 (Anchor QEA 2011b), additional subsurface sediment sampling was performed in the RAB to:1) identify the complete vertical exceedances of the total PCB RvAL (12 mg/kg-OC) in subsurface sampling locations that were previously vertically unbounded within the RAB; 2) provide some additional lateral and vertical characterization of total PCBs within the RAB; and 3) to provide some additional lateral and vertical characterization of total PCBs within the Boeing DSOA directly adjacent to the in-water cleanup boundary with the RAB. If the TOC concentration of the sediment sample was less than 0.5 percent or greater than 3 percent, then a secondary RvAL was defined as the total PCB lowest apparent effects threshold (LAET) criteria of 0.13 mg/kg dry weight.

Sample results are summarized in Table 1 and depicted on Figure 6. Appendix A contains the core collection and processing forms, the chain-of-custody forms, the sample results summary forms, and the data validation reports.

Sixteen sediment cores were collected as outlined in the Work Plan Memorandum (Anchor QEA 2011b) and two additional cores were later collected to provide additional spatial resolution of the total PCB RvAL exceedances. The proposed and actual station locations for these cores are provided in Table 2 along with the mudlines and total core lengths processed. Station locations and sample results are depicted on Figure 6. The core samples were collected using a vibracore sampling device deployed from a MSS vessel. All cores were driven to 14 feet or to refusal. All collected cores achieved at least 75 percent recovery, with the exception of the core collected at station JVE-02. Two cores were collected at this station and the second core was retained. The recovery of this core was the greater of the two at 72 percent.

The core samples were processed and logged as described in the Work Plan Memorandum (Anchor QEA 2011b). Cores were subsampled in one-foot intervals and total solids, TOC, and PCB analyses were initiated following a tiered approach. The approach targeted the identification of the deepest depth of total PCBs RvAL exceedance in each core. Analyses of the deeper intervals of each core were initially analyzed and the shallower intervals were archived pending results of the deeper intervals. If the deeper interval total PCB concentration was less than the RvAL criteria, the next shallowest 1-foot interval in the core was triggered for analysis. This tiered analysis approach continued until the total PCB concentration exceeded the RvAL criteria or the 0- to 1-foot interval was analyzed.

The additional investigation results were used to refine the target removal depths for the EPA-approved Alternative 4 identified in the Final EE/CA (Anchor QEA 2011a) to remove the full vertical lateral and vertical extents of total PCB RvAL exceedances within the RAB.

4 DREDGE PLAN

The Final EE/CA (Anchor QEA 2011a) selected dredging as a major part of the removal action. This section describes the project constraints and related design considerations that affect the dredge plan design.

4.1 Design Considerations

The development of the dredge plan takes into consideration technical feasibility and RAB restrictions that may affect the ability to meet the project RAOs discussed in Section 2.1.1. Important design considerations include Facility security and access procedures, physical constraints, equipment selection, and dredging performance criteria and associated dredging BMPs.

Jorgensen Forge's security procedures require that all visitors to the Facility comply with a Visitor Security Plan in accordance with the security requirements imposed by Jorgensen Forge's contracts with the U.S. Navy, U.S. Navy suppliers, and other defense-related firms. The Visitor Security Plan establishes specific requirements for visitor security and access to the Facility. Jorgensen Forge also requires that all visitors have the appropriate safety training for the work they will perform and are citizens of the United States. All non-U.S. citizens must be escorted at all times. A chain-link fence secures the entire western boundary of the Facility adjacent to the RAB. The removal action will require reconfiguration of the shoreline bank east of this fence, so the fence will need to be relocated further east. In accordance with the Visitor Security Plan, Jorgensen Forge requires that a fence be maintained and secured during completion of the removal action activities to restrict access to individuals with the appropriate security clearance and safety training. Any ingress or egress through this fence or the main access gate will require clearance by a security guard and possession of a visitor badge. Jorgensen Forge will provide the necessary safety training for all visitors that will enter the Facility through this fence or the main access gate on the eastern portion of the Facility. Visitors must don the appropriate safety gear (as communicated during the safety training) during their access on the Facility.

Key physical constraints include the federal navigation channel located to the west of the RAB, the steep shoreline bank to the east, and the sheet pile and concrete panel walls in the

southeast portion of the RAB (see Figure 4). The uplands portion of the Facility must be protected and preserved as much as possible to minimize potential impacts to ongoing operations at the Facility.

Equipment selection and productivity must be considered in the design such that the removal action is completed in an efficient manner that is compatible with RAB constraints, minimizes over-excavation in the RAB, and produces a material that is compatible with the transport and offsite disposal methods.

Dredging performance criteria are designed to limit the concentrations of PCBs in the LDW due to dredging operations. Dredging and excavation of sediments cannot avoid the resuspension of sediments; however, specific methods and BMPs that, in combination, support the project objective of completing the EE/CA removal action in a timely manner while reducing the suspension and release of sediments. The BMPs discussed in the next section and detailed in Appendix E of the Final EE/CA (Anchor QEA 2011a) support the following performance criteria:

- Residuals —Remove the targeted sediment using environmental dredging methods
 that are specifically designed to limit (not avoid) the formation of dredging-generated
 residuals on the bed of the LDW, thereby limiting sediment resuspension and release
 to the water column.
- Water Quality –Remove the targeted sediment using environmental dredging methods and BMPs that are specifically designed to limit suspension of sediments into the water column, thereby limiting impacts to water quality during the removal action.
- **Productivity** Remove the targeted sediment in an efficient manner that is compatible with the RAB constraints, limits excess removal of non-targeted sediment, produces a material that is compatible with delivery by truck and/or rail to a Subtitle D landfill in eastern Washington or eastern Oregon, and maintains removal productivity at a level that would allow the dredging to be completed in one season.

4.2 Removal Action Dredging BMPs

Appendix E of the Final EE/CA (Anchor QEA 2011a) detailed specific removal action BMPs to reduce suspension of sediment into the water column while maintaining productivity. This information is reproduced in the following subsections.

4.2.1 Depth of Contamination

This BMP involves the following actions:

- Develop an accurate model for depth of contamination (DoC).
- Use the results of the completed sediment coring program, in combination with geospatial analysis, to develop an accurate DoC to be removed during dredging.

The purpose of accurately measuring DoC elevation is to accurately characterize the extent of the target material with a high degree of confidence for input into the dredge plan.

4.2.2 Design Dredge Elevation

This BMP involves the following action:

• Use the DoC findings, plus an allowance for dredge accuracy and tolerance, to develop an accurate design for dredge elevations.

The purpose of the accurately measuring design dredge elevation is to develop a dredging plan with a high degree of confidence that the target material will be removed efficiently in a single dredging event. The design dredge elevation was set at the DoC elevation with a payable overdredge allowance of 1 foot included in the removal volume estimates to account for the vertical tolerance of a precision excavator dredge.

4.2.3 Single Dredging Event

This BMP involves the following action:

• Perform dredging to the design dredge elevation in a single dredge event, as verified by periodic bathymetric surveys.

Performing a single dredging event relies on implementation of the design dredge elevation BMP, so that each subarea can be dredged to the required elevation, verified with bathymetric surveys, and then as soon as practical within the operational efficiency of the project place of a minimum 3-inch to 6-inch thick lift of clean backfill material over the dredge subunit. This clean backfill material will be placed without the need to collect and analyze post-dredge surface samples. This BMP also allows the dredged area to be quickly covered, reducing the potential for ongoing resuspension and release from the loosened residual sediment.

4.2.4 Sand Cover

This BMP involves the following actions:

- Place a clean sand cover (3 to 6 inches) over dredge cuts in each subunit of the RAB in a timely manner, as soon as practical, after dredging of the subunit is complete.
 - This placement will limit the potential for resuspension and release of sediment from the loosened post-dredging residual material.
- Phase additional backfilling, as appropriate, once all upstream and adjacent dredging is complete.
- The final layer of backfill (minimum 1.5 feet) within the RAB will be placed to the final target grade after all dredging is complete.

4.2.5 Dredging Equipment

This BMP involves the following action:

 Select the appropriate dredging equipment (excavator or derrick) based on the RAB conditions and accuracy requirements.

EPA directed the use of an excavator (also known as an articulated fixed-arm dredge) with a closed environmental bucket as the primary dredging equipment for the removal action (EPA 2011c). Appendix E of the Final EE/CA (Anchor QEA 2011a) describes that in areas where an excavator with an enclosed bucket is unable to remove the encountered materials due to the physical characteristics (e.g., material is too stiff, large debris, pilings, etc.), a conventional derrick with clamshell, grapple, or vibratory hammer will be used.

4.2.6 Dredging Bucket

This BMP involves the following actions:

- Use an enclosed environmental type bucket to limit sediment loss to the extent possible.
- A standard clamshell bucket may be required for denser sediments and debris removal.

Larger debris that have been identified in the RAB, such as trees, large concrete blocks, intact and broken pilings, and molten debris piles, are likely beyond the lifting capacity of this type of bucket. In areas where a closed environmental bucket is unable to remove the encountered material, a heavier bucket with digging capabilities or a conventional wire-supported clamshell dredge, or grapple would be required. Use of an enclosed bucket may limit the loss of sediment from the bucket to the water column, depending on the amount of debris encountered. Limiting loss from the bucket limits the resuspension and release from dredging. The use of other heavy-duty equipment during hard material and debris removal may include an open bucket.

4.2.7 Dredge Bucket Positioning

This BMP involves the following action:

• Use sub-foot accuracy GPS for accurate bucket positioning.

Using on-board digital equipment capable of displaying the location of the dredge bucket within 4 to 6 inches horizontally and vertically helps to assured that the target material is captured by the dredge.

4.2.8 Dredge Cuts on Slopes

This BMP involves the following action:

- Implement stair-step dredge cuts for steeper slopes to reduce sloughing of sediment.
- Dredge from the top of the slope downward.

Implementing stair-step dredge cuts limits the bank sloughing that can occur with deep vertical cuts into the sediment (referred to as "box cuts"). Dredge cuts that extend several feet vertically into the sediment bed will eventually slough to a flatter and more stable slope. The sloughed sediment will be remolded with water, and come to rest on the bed as a lower density, higher water content, and lower strength generated residual that is more easily eroded and suspended than native intact sediment. Stair stepping the dredge cuts helps to reduce the formation of generated residuals and reduces the potential for resuspension and release. In addition, slopes will be excavated from the top down to avoid raveling and sloughing.

4.2.9 Dredge Slopes with Excavator

This BMP involves the following action:

 Use an excavator dredge, as appropriate, for improved bucket control on steeper slopes.

The purpose of dredging steeper slopes using an excavator, as opposed to a cable-deployed bucket, is to limit the disturbance of impacted sediment on the slope during dredging, and in turn limit resuspension and release. A cable-deployed bucket from a conventional derrick or crane barge can tip and slide down slope as the bucket engages the inclined face of submerged steep slope. Also, a cable-deployed bucket is like a pendulum and the positioning of a swinging bucket can be difficult to accurately track. Alternatively, a bucket deployed on the fixed arm of an excavator can be held in place at a known location and elevation on the slope while the bucket is closed, reducing the disturbance of the sediment on the slope.

4.2.10 Water Management

This BMP involves the following action:

• Prohibit direct overflow of water in sediment haul barges back to the LDW without prior processing and management as dredging return water.

The purpose of the water management is to limit the release of sediment back into the LDW from the sediment haul barge. Periodic samples will be collected prior to discharge of the

treated water to ensure no contaminants are introduced back into the LDW. The frequency of sampling will be defined in the Water Quality Monitoring Plan (WQMP; Appendix E).

The material placed in a barge by an environmental mechanical dredge using an enclosed bucket consists of both sediment and water, since the bucket is not 100 percent full of sediment and water is not allowed to drain from the bucket. During precision environmental dredging projects, the dredging bucket can be only half-full of sediment on average over the course of the project due to relatively thin cuts intended to avoid removal of non-impacted sediment and to avoid over-penetration of the bucket, with water filling the other half of the bucket. The volume of water placed in the barges for an environmental dredging project can therefore equal the volume of sediment dredged from the LDW. Thus, a 20,000-cubic yard (cy) dredging project can result in that volume of sediment placed into barges plus another 20,000 cy of water. Failure to manage the water in the barge during dredging can result in the release of turbid water back into the dredged area with the potential for increased sediment resuspension, release, and additional generated residuals.

Implementation of the water management BMP for the EE/CA removal action will involve either the active pumping of the excess water from the sediment haul barges or the addition of dewatering agent (for example, Portland cement, lime kiln dust, or diatomaceous earth) to limit the amount of ponded water within the barge and preventing direct overflow from the barge back to the waterway. Any removed water would be pumped to a water management system designed to remove excess sediment prior to discharge of the water back to the work area within the LDW as dredging return water (in accordance with the appropriate permits). With proper capture and management, the turbid water placed in a barge by the enclosed dredging bucket can be processed to remove suspended sediment that would otherwise be released back into the LDW, causing releases.

4.2.11 Intertidal Sediment and Shoreline Bank Soil Removal

This BMP involves the following action:

 Conduct intertidal sediment and shoreline bank soil excavation "in the dry" to the degree reasonably possible using land-based equipment. Intertidal sediment and shoreline bank soil excavation "in the dry" reduces the potential for release of impacted intertidal sediment and shoreline bank soils to the LDW by removing the sediment accessible from the upland when the tides are out and the sediment is exposed. The work is best done during daylight hours during very low tides, which occur only during May through August of each year. Alternatively, low tides during the in-water construction window occur during night hours.

This BMP includes the use of shoreline-based excavation equipment that is working at least 2 feet back from the actual water line at all times.

4.3 Dredge Prism Design

The layout of the dredge plan is based on design removal grades, equipment capabilities, anticipated equipment size, and existing topography. The dredge prism design supports the removal of the horizontal and vertical extents of total PCB RvAL exceedances within the RAB and includes removal depths ranging from 1 to 10 feet below mudline.

4.3.1 In-Waterway Dredging

Existing sediment chemistry data were used to develop a DoC surface that represents the predicted deepest vertical extent of total PCB RvAL exceedances throughout the RAB. Thiessen polygons were generated around core locations from the updated 2011 sediment sampling (see Section 3.3.2) and previous sediment sampling programs to determine the spatial influence of each core. The Thiessen polygon areas were each assigned a unique removal depth based on the deepest PCB RvAL exceedance resulting in a map of polygon dredge cut areas (Figure 7). Conservative adjustments to removal depths (i.e., changing noncontaminated areas or shallow cuts to deeper cuts) were made to six polygons: SD-212 and SD-214 were increased to a 6-foot cut from a 2-foot cut and a non-contaminated (no dredging) respectively to correspond with core JVE-216 to the south; and JVE-07, JVE-210, JVE-215, and SD-209 were increased from non-contaminated (no dredging) to a 1-foot cut to achieve a minimum 1-foot removal in these areas with an additional 1 foot payable overdredge allowance.

The polygon dredge cut areas are shown in Figure 7 and represent the target removal action dredge surface. This surface is also known as the contaminated "neatline" surface which can be used to specify the minimum required depth of removal to a dredging contractor (the Contractor). In addition to removing the contaminated "neatline" surface, the Contractor will also be working with a specified "overdredge allowance" to account for equipment tolerances. The development of a contaminated surface is used to establish the required dredging elevations and optimize the overall dredge plan design.

The design process converts the irregular polygon shaped surface into a constructible mosaic of rectilinear dredging units with constant elevation or constant slope. As a result, the design dredge surface will capture additional dredged material as a result of converting an irregular surface. The dredge plan (Figure 8) identifies the minimum horizontal and vertical extents of required dredging for the Contractor. The following general steps summarize the dredge plan design process:

- Define the contaminated "neatline" surface to be dredged (discussed previously) based on the DoC.
- Define the type(s) of dredging equipment to be used. The type and size of dredging equipment (along with ancillary equipment) may influence the design of the dredge prism.
- Identify the allowable overdredge to be applied to the dredge prism. Allowable
 overdredge accounts for equipment tolerance, and payment or no payment for
 allowable overdredge can be used as a control to limit the Contractor from significant
 overdredging.
- Identify RAB restrictions that modify the dredge prism. RAB restrictions may include accessibility, predominant direction of dredging, and structural and/or slope setbacks due to unstable slopes and structures.

The primary criterion of the dredge prism is to provide a constructable surface that removes contaminated sediment above the estimated contaminated "neatline" surface. The dredge prism also needs to balance being overly conservative and dredging too much non-contaminated "clean" sediment, which would significantly increase the overall project cost and carbon footprint with no additional risk reduction. The dredge prism design thus is

based on both a quantitative evaluation (use of the polygon dredge cut surface) and a subjective evaluation based on past dredging experience.

The dredge prism comprises two components: the required dredge prism and the allowable overdredge. The required dredge prism represents the elevation, grades, and horizontal extent that the Contractor will be required to remove all sediment above. For this removal action, sediment containing total PCB concentrations above the RvAL action level will be targeted for removal. The allowable overdredge is a constant thickness of sediment below the required dredge prism that design engineers typically allow (and the Contractor is typically paid for) to account for dredging equipment accuracy and tolerances. For this removal action, the payable overdredge allowance is 1 foot. The dredge prism design (including allowable overdredge) reflects the fact that it is not possible for any dredge to excavate to an exact surface; in order to achieve a required elevation or grade, the dredge ends up removing excess material below the required dredge prism.

4.3.2 Shoreline Bank Excavation

The shoreline bank excavation is proposed to occur over a total distance of approximately 570 linear feet, extending from the downriver side of the sheetpile wall to approximately the Facility/Boeing Plant 2 property line (Figure 4). The proposed bank excavation extends from the top of the existing bank from approximately +19 feet MLLW to -5 to -8 feet MLLW. The lower elevation range was selected based on tidal variations and the reach length of typical long-reach excavators. The design excavation would reconfigure the slope to a gentler, more stable 2H:1V slope shoreward of the existing ground surface approximately from the toe of slope upwards to a location that is no closer than 5 feet to any foundation. The preferred method for these activities will be to attempt to conduct excavation occurring in this range of elevations during low tides to facilitate doing this work "in the dry" from the land side. An estimated 55 to 65 piles (roughly 50 to 60 tons of piles) and debris would be removed and disposed of off-site at a permitted Subtitle D landfill.

As described in Section 2.2.2.1, Jorgensen Forge and Boeing are currently coordinating with EPA to perform a limited soil and pipe removal along the northwest corner of the pipe where the property line pipes discharge (Figure 3). This removal action will be directly adjacent to

the RAB shoreline excavation so the designs for these cleanup activities will be integrated during design of the soil and pipes removal action.

4.4 Quantities

The in-waterway dredging would result in the removal of approximately 12,400 cy. The shoreline bank excavation would result in the removal of approximately 6,400 cy of impacted soil/fill and sediment, debris, and other encountered material and would create intertidal habitat.

The total amount of sediments actually removed will be measured by computing the difference in volume between the bottom surface as shown by the soundings of the predredge survey and the bottom surface as shown by the soundings of the post-dredge survey. This volume will be used to calculate the volume of sediment that was dredged by the Contractor (and will be paid for) and the volume of sediment disposed off-site.

4.5 Potential Impacts to Adjacent Slopes, Structures, Navigation

Dredging will take place at the base of, and on, existing side slopes along the LDW adjacent to the Facility. There are several structures along the southern shoreline (i.e., sheet pile wall and a concrete panel walls) that will be near dredging operations and removal directly adjacent to these structures is prohibited to adequately protect their structural integrity. The dredge plan has been designed to mitigate potential impacts on these structures by requiring setbacks from these structures a distance of 5 feet to minimize for potential instability. Debris (e.g., asphalt, creosote-treated timbers, and piles) are present in intertidal sediments and along the shoreline bank and will be removed. Slope stability will be maintained by dredging to stable slope angles, and backfilling the dredged area to increase the long-term stability of the slopes.

The pre-dredging and post-dredging stability of slopes and existing structures was evaluated and is presented in Appendix C using the geotechnical data presented in Section 3.2.1. This includes core logs from the LDW, and borings completed on the Facility uplands.

The dredge plan is intended to maintain current navigational access once the dredging, including backfilling, is complete. During the dredge process, navigational access may be restricted, but that can be mitigated through notices to mariners and via radio communications with the U.S. Coast Guard's (USCG's) Seattle Traffic (VHF channel 14).

4.6 Equipment Considerations

As discussed in Section 4.2.5, EPA has required (EPA 2011c) that sediments be dredged using a barge-mounted hydraulic excavator (e.g., fixed arm) equipped with an articulating closed dredge bucket with a hydraulic closing mechanism, as outlined in Appendix E to the removal action EE/CA. It is anticipated that a 4 to 6 cy size dredge bucket will be used for dredging given the size of the project and requirements for shoreline bank dredging. The Contractor will be required to have an enclosed environmental bucket mounted on the excavator available and to use this equipment to the extent practicable recognizing that the shoreline bank is heavily armored with debris. In areas that contain small to larger debris (e.g., heavy vegetation, rock and concrete slabs, intact and broken pilings, and molten debris piles) or harder sediment, this type of equipment is anticipated to be ineffective as debris limits the ability to use an environmental bucket; therefore, a heavier bucket with digging capabilities or a conventional wire-supported clamshell dredge bucket, grapple, or vibratory hammer would likely be the equipment required and selected by the Contractor. Sediments will be loaded into haul barges for dewatering and transportation to an offsite rehandling facility for transport to an off-site, Subtitle D landfill for disposal.

Land-based excavation using excavators, backhoes, and other conventional earth moving equipment may be used to remove the shoreline bank materials. Excavation in these areas may be coordinated "in the dry" during periods of low tidal elevations. Given the geometry of the shoreline and the typical reach of upland equipment, it is anticipated that materials removed from the shoreline bank area would be placed into an upland stockpile area or directly into trucks. The stockpiled materials would either be later rehandled into lined trucks or haul barges and transloaded onto railcars for transport to an off-site, Subtitle D landfill for disposal.

4.7 Sediment Handling, Transportation and Disposal

4.7.1 Initial Handling

While dredging and loading the haul barge, the dredge operator will minimize entrained water during dredging. Some typical methods include: 1) properly sizing and operating the clamshell bucket to obtain full buckets for the planned cut; 2) avoiding multiple grabs or stockpiling on the bottom (which results in slurry); and 3) pausing at the water surface to allow free water to escape as needed prior to placement on the haul barge. Barges will be filled to capacity or less; no overflow of the barge will be allowed.

4.7.2 Transport

There are two possible types of haul barges, flat-bottom (including flat-deck barges with watertight sidewalls) and split-hull. If split-hull barges are used, they will remain sealed at all times. The ponded water on the haul barges may need to be collected, treated as necessary to maintain compliance with the 401 Water Quality Certification, and pumped off of the barge to avoid barge overflow as described in the water management BMP in Section 4.2.10.

In general, dredged sediment will be loaded into haul barges and taken to a transloading facility, where the material will be transferred from the barges to trucks or rail cars for transportation to disposal facilities. The material will be unloaded from the barges using a rehandling bucket and placed in 20 foot intermodal shipping containers or gondolas lined with durable (e.g., 8-millimeter [mm] thick) plastic sheets. The haul route from the RAB to the off-site landfill for disposal, including the locations of any transloading facilities, will be determined by the Contractor and defined in the Removal Action Work Plan (RAWP).

Spillage or direct discharge of sediments into the receiving water will not be permitted during transfer of the sediment from the barge. The Contractor will be required to specify method(s) to control sediment loss as part of the Dredging and Disposal Plan and Contractor Quality Control Plan. A potential prevention method may include use of a spill apron or plate between the barge and shore to collect any dripping or spillage and direct it back into the barge or onto the shore. The containers will either be staged on railcars at the offload facility or trucked to an intermodal facility and placed on railcars for transport to a licensed

upland disposal facility. The containers will be lined with plastic and sealed to prevent leakage onto the road or rail bed during transit.

4.7.3 Disposal

Disposal of dredged and excavated materials will be at a permitted Subtitle D landfill. Two upland regional landfills have established services to receive dredged contaminated sediments: Roosevelt Regional Landfill near Goldendale, Washington, and Columbia Ridge Landfill near Arlington, Oregon. These sites are licensed as RCRA Subtitle D commercial landfills in the states in which they operate, and both have the ability to receive wet dredged sediments delivered to the landfill by rail. The Contractor is expected to be responsible for identifying the landfill and how the materials will be transported, but will be required to provide detailed information in the RAWP that will describe the proposed means and methods. In the RAWP, the Contractor will be required to provide information about the following items:

- Methods and equipment that will be used for excavation and dredging
- Methods and equipment that will be used for transport and hauling of excavated and dredged materials
- Sequence and estimated duration of excavation and dredging activity including anticipated cy of excavated upland soils and marine sediment generated daily
- Means by which limits and cut depths will be checked and verified by the Contractor
- Means for managing excavated and dredged materials and preparing them for transportation
- Disposal locations for excavated and dredged materials, including haul routes and any locations where rehanding or offloading is required, and documentation of the disposal facility acceptance of the waste
- Methods, equipment, and location(s) for establishing temporary stockpiles, including isolation of stockpiled soil from the environment and preventing unfiltered off-flow water from entering adjacent waters
- Means of protecting sediment and soil stockpiles from erosion, wind, and spillage
- Worker safety and protection of the public
- Methods and equipment for survey control
- Methods for shoring and securing trenches and temporary excavations

- Traffic control while performing excavations and backfilling
- Notification and procedures to be used to coordinate with and accommodate marine vessel traffic while dredging
- Marine equipment anchoring locations and procedures

4.7.4 Other Materials Not Requiring Remediation

4.7.4.1 Debris

Debris encountered within the cleanup area will be disposed at a Subtitle D landfill. Debris includes all material that is not sediment, including rock. The Contractor will identify the method (or methods) that will be used to remove debris or stockpile it and transport it to a landfill. The Contractor will maintain a daily journal of activity, which shall include description of the debris handled during dredging.

5 BACKFILL PLAN

The purpose for the backfill material is to nominally return the mudline to the original grade and to provide a residual mixing layer in the sediment removal areas. The dredged areas will be backfilled with a volume of backfill material that is approximately the same volume as the dredging volume to restore the riverbed to the pre-dredging elevations except in and within 10 feet of the navigation channel. This 10-foot offset supports maintaining deeper depths in the navigation channel for deeper draft vessels. The amount of backfill material is estimated to range between 1 and 9.5 feet thick.

This backfill layer is subject to erosive forces from localized propeller wash from vessels maneuvering within the project remediation area as well as river currents. The intent of the backfill is not to be resistant to every erosive force imported, but to generally remain stable to roughly the grades achieved after construction. Some movement of the material is anticipated.

Appendix B details the evaluation of these potential erosive forces related to evaluation of the backfill material. A summary of the analysis and results is presented herein.

5.1 Propeller Wash

As a vessel passes over an area, the vessel's propellers can impart an erosive force to the mudline surface. This temporary force can cause the backfill and/or armor materials to be suspended and redeposited back in the same general area. Using the methods presented in the EPA's "Armor Layer Design for the Guidance for In-Situ Subaqueous Capping of Contaminated Sediment" (Maynord 1998), the stable particle sizes to resist propeller wash for vessels operating in this section of the LDW was evaluated. The selection of the design vessels identified and the operating criteria stated previously was based on previous studies conducted around the RAB, which evaluated vessel traffic within this specific reach of the LDW, primarily AMEC (AMEC and Floyd Snider 2011) and Lower Duwamish Waterway Group Sediment Transport Analysis Report (QEA 2008). The tugboat *Patricia S* was identified as the vessel with the highest bottom velocity that would operate directly over the backfill placement areas.

Using the guidance presented in Chapter 3 of the EM 110-2-1601 manual (USACE 1994) and modified by Maynord, the resulting stable rock size to protect against the *Patricia S* efflux jet velocity was determined to be a material with a D_{50} of 11 inches (0.9 feet) when the vessel is operating during a low water condition or a material with a D_{50} of 1 inches (0.1 feet) when the tugboat is operating during a high tide.

Subsequently, the estimates of potential surface sediment mixing and scour depths was evaluated for a coarse grain sand ($D_{50} = 0.2 \text{ mm}$). The Hamill (1988) method was used to predict this potential mixing depth. For the *Patricia S* design vessel, the potential mixing depths ranged from 1.5- inches to 2-inches assuming the vessel operates over the backfill for a short time period (2 to 5 minutes). Therefore, the use of a gravelly sand or coarse sand with the proposed backfill placement thickness ranging from 1 to 9.5 feet would provide a sufficient residual mixing layer and meet the substrate conditions of the existing riverbed.

5.2 River Currents

The expected erosive forces due to LDW currents over the proposed backfill areas were evaluated for typical tidal velocities as well as the 2-year and 100-year return period flows based on information provided in the King County, Washington Flood Insurance Study (FIS) (FEMA 2005), the Sediment Transport Analysis Report (STAR) (Windward and QEA 2008), and Sediment Transport Modeling Report (STM) (QEA 2008).

The 2-year, 10-year and 100-year return-interval flow at the site are 8,400 and 12,000 cfs, respectively. The calculated maximum bottom shear stress for a 100-year storm expected at the project site is 0.06 pounds per square foot (psf) which results in a stable grain size of 6.0 mm (a fine gravel), as summarized in Table 3.

5.3 Backfill Material

Based on the analysis of the erosive forces expected at the RAB, a backfill material consisting of gravelly sand or coarse sand material placed in the dredged areas should remain relatively stable. A finer grained material could be placed in the lower portions of the fill depth as long as a minimum thickness of gravelly sand occurs at the surface.

5.4 Equipment Considerations

It is anticipated that equipment used by the Contractor as described in section 4.6 will also be used to place backfill material. Backfill material will be placed in the dry as much as feasible. The Contractor will be required to place the backfill material in lifts working from the toe of the slope upward in a manner that minimizes disturbance to the dredged surface.

6 SLOPE CONTAINMENT PLAN

The purpose of the shoreline slope containment is to contain the soils and sediments along the shoreline from the LDW and to stabilize the shoreline from future erosion. The shoreline areas are to be excavated and reconfigured and a shoreline armoring layer is proposed to provide protection against erosive processes. The armoring material will be placed on top of a filter layer. Erosive processes likely to impact the shoreline design include waves generated by passing vessels and currents in the river.

Appendix B details the evaluation of these potential erosive forces related to selection of the shoreline armoring material. A summary of the analysis and results is presented herein.

6.1 Vessel-generated Wakes

Vessel-generated waves from vessels transiting along this reach of the LDW were computed using the methods presented in Sorensen (1997). As identified in the Section 5 Backfill Plan, the selection of design vessel criteria was based on previous studies conducted around the RAB.

Predicted vessel-generated wave heights expected to be generated near the RAB ranged from between 0.5 feet to 1.5 feet, with periods of approximately 2 seconds. To compute the stable particle size and shoreline containment cover gradation and thickness to protect slope from the maximum expected vessel-wake (1.5-foot height, 2-second period), the Automated Coastal Engineering System (ACES) Rubble Mound Revetment Design Module was used. The resulting gradation for the restored 2H:1V shoreline slope includes a D50 of 0.4 feet for the armor stone material and a D50 of 0.05 feet for the underlying filter layer.

6.2 River Currents

As discussed in Section 3.2.4, the expected erosive forces due to river currents at the RAB was evaluated for a 100-year return period event based on information available in previous studies (described above).

Appendix B details the evaluation of the expected river currents and stone size selection for the shoreline armor stone. A summary of the analysis and results is presented herein.

To determine the stable armor stone sizing required along the shoreline, a depth-average velocity over the entire water column was used to determine the appropriate design velocity. The design velocity for a 100-year event was calculated to be 5.7 fps. Using the methods presented in Maynord (1998), the resulting stable particle size for the restored shoreline slope of 2H:1V is 0.9 feet.

6.3 Shoreline Containment Material

6.3.1 Shoreline Armor Layer

Based on the analysis of the erosive forces expected at the site, the 100-year river current event is the dominate force. Riprap with a D_{50} of 0.9 feet is recommended for the shoreline containment material. The armoring should extend to the base of the 2H:1V slope with an anchor toe constructed to support the material.

The Washington State Department of Transportation (WSDOT) material gradation best meeting the shoreline armor layer material requirements is the specification for light loose riprap material (Table 4).

6.3.2 Filter Material Layer

It is recommended that a filter layer material be placed between the regraded shoreline slope and the placed shoreline armor material to prevent migration of fine soil particles, to distribute the weight of the armor units, to provide more uniform settlement, and to permit relief of hydrostatic pressure within the soils (USACE 1995).

Using guidance presented in Engineer Manual (EM) 1110-2-1614 (USACE 1995), the selected filter layer must satisfy requirements pertaining to both the armor-to-filter relation as well as filter-to-underlying soil relation.

Table 5 presents the material gradation specification for the proposed filter layer material.

By comparing the existing shoreline sediment characteristics at the RAB (Section 3.2.1) to the shoreline armoring material (Section 6.3.1) and the preferred filter material (Table 5), the

filter material is coarse enough to prevent loss through the armor layer and provides sufficient fine material to minimize the loss of underlying soil. Generally, this filter material specification meets the range for permeability based on the underlying soil with the exception of locations where coarser grained sediment is present.

The Owner may elect to have granular activated carbon added to the filter material. The concentration of the activated carbon would be 0.5 percent by dry weight of the filter material. The activated carbon would likely be mixed with the filter material prior to being brought to the site. The filter material would be placed in a similar manner whether activated carbon is added or not.

6.4 Equipment Considerations

It is anticipated that equipment used by the Contractor as described in section 4.6 will also be used to place shoreline containment materials. Filter and armor materials will be placed in the dry as much as feasible. The Contractor will be required to place the materials in lifts working from the toe of the slope upward in a manner that minimizes disturbance to the surface below.

6.5 Stormwater Outfalls

In order to minimize future shoreline erosion and re-sedimentation of the shoreline restoration, existing stormwater outfalls 001, 002, and 003 will be abandoned and replaced with a single outfall that extends offshore the Facility into the LDW (Figure 9). A trench will be dug along the alignment of the new single outfall.

The new outfall will be butt-fused 24-inch high-density polyethylene (HDPE) SDR 17 pipe with an outfall invert elevation of approximately -9.5 feet MLLW. A 24-foot by 10-foot dispersion pad will be installed at the outfall pipe discharge location (Figure 9). Concrete ballast will be installed every 7.5 feet between 0 feet MLLW and the invert. Ballast spacing will be increased to every 3.75 feet at the end of the outfall. Buoyancy calculations to account for installation and flotation potential of the new outfall pipe were based on the pipe system being sunk while still containing 20 percent air by volume. Once the outfall pipe has been placed in the trench and filled with water, the factor of safety against flotation is 5.5.

Drag and uplift forces on the outfall end of the pipe were also calculated to determine the effects that the LDW current would have on the new outfall. The maximum end of pipe deflections resulting from drag and uplift are 0.02 inches and 0.07 inches, respectively. Buoyancy and end of pipe force calculations are included in Appendix G of the Jorgensen Forge NPDES Engineering Report (Anchor QEA 2012).

7 HABITAT ENHANCEMENTS

Habitat enhancements are incorporated into the removal action design for EPA's selected remedy. Properly functioning estuarine habitat is critical to the survival of salmonids, including Puget Sound Chinook salmon, steelhead, and bull trout that are currently listed as threatened under ESA. The proposed removal action is a fundamental component of improving the estuarine environment of the LDW. In an effort to improve habitat conditions in the LDW and support the recovery of these three ESA-listed species, habitat enhancement activities have been incorporated into the removal action design.

The following summary describes the substrate modification activities that will be implemented to enhance habitat as part of the removal action.

7.1 Design Considerations

Productive communities of epibenthic and infaunal invertebrates are often associated with fine-grained (silt and sand) substrates in the intertidal zone of estuaries (Simenstad 1983). Larger substrate such as gravel and cobble tends to have less productive epibenthic and infaunal communities, while very large substrate such as riprap supports even fewer invertebrates. If smaller substrate fills the riprap interstices over time or by design, more extensive benthic communities may develop. Juvenile salmonids, specifically Chinook salmon, prefer areas with small substrates (sand and gravel) (Tabor, as cited in GLWTC 2001).

In the RAB, sand and gravel substrate will be added to areas with riprap armor within the intertidal area as well as to all dredge areas to return the areas to pre-construction elevations. This substrate mix will fill in the interstitial spaces between the riprap, removing potential hiding places for salmonid predators and provide a uniform habitat substrate that will increase the habitat available for epibenthic and infaunal invertebrates, which are important prey items for juvenile salmonids.

BMPs identified in Section 4.2 will be followed during the removal action to reduce suspension of sediment into the water column while maintaining ecological community productivity.

7.2 Habitat Material Characteristics

The habitat material used for the removal action will be imported material that contains chemical concentrations at or below natural background chemical concentrations, as defined in the Action Memo (EPA 2011a). In addition, it will consist of clean, naturally-occurring round or sub-angular 2.5-inch minus sand and gravel material consistent with other projects within the region. For example, in Commencement Bay, the WDFW and the NMFS specified a sand and gravel (2-inch minus) mixture known as "habitat mix" as the preferred substrate for juvenile salmonids in estuarine habitats during a CERCLA cleanup project in Middle Waterway (Anchor Environmental 2002). The sand and gravel material will be rounded and not angular. Material of a similar size and gradation will be used for habitat enhancement purposes in the RAB.

7.3 Quantities

A 0.5-foot layer of habitat substrate will be added to all intertidal areas where riprap armor will be placed as well as to all dredge areas to generally return the areas to pre-construction elevations, which will result in the placement of approximately 1,400cy of habitat substrate

7.4 Equipment Considerations

Habitat substrate material will be placed in a manner and with equipment similar to that described in Section 6.4.

8 SHORT-TERM IMPACTS DURING CONSTRUCTION

This section describes the temporary impacts that are anticipated due to the construction activities.

8.1 Construction Impacts to Adjacent Sediments

To minimize the potential for resuspension of contaminated sediments, BMPs, operational controls, engineering controls, and monitoring requirements have all been specified as part of the design as described in Section 4.1. Collectively, all these elements will greatly reduce any potential for contamination of sediments both upstream and downstream of the RAB.

In addition, pre- and post-remediation perimeter surface sediment samples will be collected to confirm that there are no material increases in concentrations of COCs in surface sediments adjacent to the RAB relative to their pre-remediation concentrations. Detailed sampling methods, sampling station coordinates, and quality control protocols are provided in the Construction Quality Assurance Plan (CQAP; Appendix D).

A summary of perimeter monitoring methods and objectives is provided in this section.

8.1.1 Monitoring Objectives, Methods, and Timing

The objective of perimeter surface sediment monitoring adjacent to the RAB is to verify that COC concentrations in adjacent surface sediment (0 to 10 cm) have not significantly increased as a result of the remedial action. The perimeter surface sediment monitoring is designed to compare pre-remediation and post-remediation COC concentrations in areas adjacent to the RAB that may have been impacted by the remedial action.

To better assess the contributions from local versus off-site sources, samples will be collected in areas directly adjacent to the RAB and in an ambient area, as shown on Figure 2 of the CQAP (Appendix D). A systematic distribution of surface sediment samples will be collected from three different monitoring areas, including two adjacent areas and one ambient upstream area. Multiple composite samples from each area will be chemically analyzed for PCBs, metals, and TOC.

Pre-remediation grab samples will be collected at the locations shown in Figure 2 of the CQAP (Appendix D) prior to the start of any remedial work at the site. Post-remedial grab samples will be collected from the locations shown in Figure 2 of the CQAP (Appendix D) as soon as possible after backfill to the final grade is complete.

Additional surface sediment monitoring of sediments adjacent to the RAB may be performed during active remediation, contingent upon removal activity by other LDW parties, concurrent with construction.

8.2 Construction Impacts to Structures or Outfalls

There are no adverse construction impacts anticipated to any outfalls located within or near the RAB.

Within the vicinity of the RAB, there are currently nine outfalls. Six of these outfalls are located downstream of the sheetpile wall and are not being used. The remaining three outfalls (001, 002, and 003), while actively being used for ongoing Facility operations, are planned for improvements which will occur concurrent with the sediment remediation construction activities. The outfall improvements are further discussed below.

Development and design of Facility stormwater treatment system, including a revised stormwater conveyance system, is still in process at the time of this report. The concept currently proposed involves re-routing the three active outfalls to a landside stormwater treatment facility and the treated stormwater will be routed to a newly constructed stormwater outfall that will discharge downstream from the sheetpile wall (Figure 9). As discussed in Section 6.5, the newly constructed outfall will extend through the shoreline bank and discharge at approximately -9.5 foot MLLW elevation. The outfall discharge will be equipped with a diffuser arrangement that will be protected from scour and debris. The outfall construction is anticipated to occur concurrently with the dredging and shoreline excavation activities and will be sequenced to minimize potential impacts to those activities.

The upland stormwater treatment system will be constructed in late 2012. As part of this construction, flows from the three active outfalls will be rerouted to the treatment facility and the treated water will be discharged through the existing outfall 003, and outfalls 001 and 002 will be abandoned. The new outfall will be constructed concurrent with the removal action and the treated water will then be rerouted from outfall 003 to the new outfall following construction completion. Outfall 003 would then be abandoned.

8.3 Water Quality Impacts

Short-term impacts to water quality may occur during subtidal or intertidal sediment-disturbing construction activities. These potential impacts would be primarily associated with increased turbidity caused by the resuspension or erosion of sediments or backfill material into the water column in active construction areas. Potential turbidity-generating construction activities for this project include dredging and backfilling in the subtidal portions of the RAB, and excavating and slope containment placement in the intertidal portions of the RAB.

A WQMP will be implemented to confirm that water quality standards are maintained during construction, or otherwise to ensure agency approval to allow temporary exceedances of water quality standards, if necessary. Construction BMPs combined with a tiered program of visual and instrumented water quality monitoring will be performed to control short-term water quality impacts from project construction activities and to address the substantive requirements of the Water Quality Certification.

A detailed description of recommended construction BMPs; water quality monitoring parameters, methods, locations, and schedules; a decision framework for contingency response; reporting requirements; and staff roles and responsibilities are provided in the WQMP (Appendix E). Key aspects of the WQMP are briefly summarized as follows.

8.3.1 Water Quality Criteria

Based on previous water quality certifications on the LDW, it is expected that Class B marine water quality standards will apply to this project except within the authorized mixing zone, unless there is a practical reason why results should be compared to a different standard (e.g.,

if results from the upper water column indicate that the turbidity is an issue in the freshwater lens due to project activities, a freshwater standard could potentially be applied at EPA's discretion).

The following water quality compliance criteria are applicable to this project based on the Washington State Surface Water Quality Standards for Class B marine waters (WAC 173-201A-210):

Visual Parameters

- Visual turbidity. Turbidity plumes emanating from project construction activities must not be visible at compliance boundary
- Oil Sheen. No oil sheen or product must be visible anywhere in the project area
- Distressed or dying fish. No distressed or dying fish must be visible anywhere in the project area

• Field Parameters

- Turbidity. Turbidity must not exceed 10 nephelometric turbidity units (NTU) over background when background turbidity is less than 50 NTU, or have more than a 20 percent increase over background when the background turbidity is greater than 50 NTU.
- Dissolved oxygen (DO). DO shall not drop below 5.0 milligrams per liter (mg/L) at the compliance boundary. DO shall not drop below 3.5 mg/L anywhere within the mixing zone.

Compliance with turbidity criteria will evaluated at the compliance boundary (edge of the mixing zone), which is located 150 feet downcurrent (i.e., downstream during ebb tide and weak flood tides or upstream during strong flood tides) from the construction activity.

8.3.2 Monitoring Locations

During each monitoring event, turbidity and DO will be measured at four stations, as shown on Figure 3 in the WQMP (Appendix E). The locations of the Early Warning and Compliance stations will be based on the distance from the construction work area in consideration of the predominant flow direction (i.e., downstream during ebb tide and weak

flood tides or upstream during strong flood tides) at the time of monitoring. The following stations will be monitored:

- Compliance Stations (CC and CN): Two Compliance Stations are located at the edge of the mixing zone 150feetdowncurrent from construction activity. The Nearshore Compliance Station (Station CN) is on the right bank of the river at approximately the same water depth as the construction activity, and the Channel Compliance Station (Station CC) is just inside the federal navigation channel near the base of the slope.
- Early Warning Station (EW): The Early Warning Station (Station EW) is located 75 feet downcurrent from the construction activity, at approximately the same water depth as the construction activity.
- Background Station (BG): The Background Station (Station BG) is located 600 feet upstream from the boundary of the Facility and beyond the influence of RAB construction activities. The Background Station will be monitored during every event because the turbidity criterion is based on an acceptably small increase above ambient background levels in the LDW.

8.3.3 Monitoring Schedules

Water quality monitoring will be performed on a tiered schedule as shown on Figure 4 in the WQMP (Appendix E). Tier I indicates "intensive monitoring" that will be performed at the beginning of a new construction activity, when there is a significant change in construction methods. Tier II reflects "routine monitoring" that will occur after an activity has been underway for 7 consecutive days (14 consecutive rounds) of monitoring.

Tier I (intensive) monitoring will occur for the first 7 days of each type of in-water work activity (dredging, backfilling, or in-water shoreline excavation). During Tier I, visual monitoring will be performed once per hour during active in-water operations. In addition to visual monitoring, field parameters (turbidity and DO) will be measured twice daily for 7 consecutive days at the Background, Early Warning, and Compliance stations. The first round of daily field parameter measurements should be conducted at least 1 hour after the startup of daily work activities. The second round of field parameter measurements should be separated by a minimum of 4 hours from the first round. If practicable, monitoring events should target one flood tide and one ebb tide condition. No field parameters will be

collected beginning 2 hours before dark. During ebb tides, the Early Warning and Compliance stations will be oriented downriver. During flood tides, the Early Warning and Compliance stations will be oriented upriver to account for the reversing tidal current, as shown on Figure 3 of the WQMP (Appendix E).

After 7 consecutive days of monitoring, the monitoring may be reduced to the Tier II (routine) schedule. During Tier II, visual monitoring will be performed once every 4 hours during active in-water operations. In addition to visual monitoring, field parameters (turbidity and DO) will be measured twice daily, 2 days per week, on two non-consecutive days.

If a significant change in construction activity is made (e.g., a change from environmental to clamshell bucket or a switch from dredging to backfilling operations), monitoring will revert back to Tier I requirements.

For the shoreline excavation work conducted in the dry, instrumented monitoring of field parameters will not be required unless visual criteria are exceeded (i.e., visible turbidity) at the compliance boundary. In that case, field parameter measurements will be triggered and will proceed on the same Tier I schedule as in-water work activities.

8.3.4 Responding to Exceedances of Water Quality Criteria

If conventional parameters (turbidity and DO) are exceeded at the compliance boundary during removal action construction activities, the following contingency actions will be implemented:

- 1. Evaluate the concurrent measurements at the Background Station and supporting visual evidence to determine whether the exceedance is caused by site construction activities versus other ambient conditions in the river (e.g., wind waves, boat wakes, barge/ship traffic, or storm inflow).
- 2. If turbidity is attributed to site construction activities, immediately re-take field measurements at the Compliance Stations (and if necessary, the Background Station) to confirm, or not confirm, the exceedance.

- 3. If the exceedance is confirmed, immediately notify the Contractor and the Construction Quality Assurance Officer (CQAO). The Contractor will be directed to immediately modify operations or implement additional BMPs to mitigate the exceedance
- 4. Re-take field measurements at all stations 30 minutes later, after additional BMPs or operational modifications are implemented.
- 5. Notify EPA of the exceedance, actions taken to mitigate the exceedance, and the results of the follow-up measurements. If the water quality exceedance continues to persist, even with additional BMPs or operational modifications, a path forward will be discussed with EPA. The path forward could include some or all of the following:
 - a. Implement more aggressive BMPs or operational modifications.
 - b. Implement more intensive monitoring to better track the growth or dissipation of the plume.

8.3.5 Reporting

Daily, weekly, and final reporting of water quality monitoring results is required for this project as described in the WQMP (Appendix E).

- Daily Reporting. Daily field documentation will be scanned and e-mailed to the CQAO at the end of each field day. Unless an exceedance of a water quality parameter occurs (which would trigger contingency response actions), daily field results will not be transmitted to EPA unless specifically requested.
- Weekly Reporting. The results from each week's water quality monitoring activities will be compiled into a summary table with a comparison to water quality compliance criteria and provided to EPA as part of the Weekly Progress Report.
- Final Water Quality Monitoring Results. After all construction has been completed, the water quality monitoring data for the entire construction project will be provided to EPA in the *Draft Removal Action Completion Report*. This data summary will include a discussion of any water quality exceedances (if any), probable cause of the exceedance(s), results of follow-up measurements, agency communications and decisions, actions taken to mitigate the exceedance(s), and lessons learned for future projects.

9 SUBSTANTIVE REQUIREMENTS OF PERMITS

9.1 Substantive Requirements of Permits/Applicable or Relevant or Appropriate Requirements

All removal actions conducted under CERCLA authority must comply with other state and federal Applicable or Relevant and Appropriate Requirements (ARARs) to the extent practicable given the urgency of the situation and the scope of the removal action (40 CFR 300.415[i]). Local regulations may be included as "to be considered" (TBC) standards, but are not designated as ARARs under CERCLA. ARARs and TBCs are discussed as they pertain to the removal action presented in this document.

ARARs consist of promulgated federal and stricter state environmental or facility siting laws and regulations which are either applicable or relevant and appropriate requirements. EPA, working with the State, consistent with the National Contingency Plan (NCP), is required to identify ARARs that will be met during the implementation of the removal action. TBCs include other than formally promulgated federal and stricter state standards, local government requirements in ordinances and regulations, and other pertinent published criteria, that are TBC by EPA in the implementation of the removal action. TBCs are discretionary rather than mandatory, but compliance is recommended.

For CERCLA actions such as the removal action described in this report, regulatory permits are not required for onsite actions. However, these actions should be conducted in a manner such that the intent or substantive provisions of the permits or regulatory requirements would be met. Actions that occur off-site (e.g., material transportation, dredge material disposal, wastewater discharge to a publicly owned treatment works) are expected to obtain all applicable permits and regulatory approvals.

ARARs identified by EPA in Table 6 were considered in defining the scope and the RAOs for this removal action and in the selection of the recommended removal action alternative in the EE/CA (See Final EE/CA Table 4-1; Anchor QEA 2011a). During the EE/CA process, it was demonstrated that the preferred alternative was in substantive compliance with the CWA Section 404(b)(1) in the CWA Section 404(b)(1) Evaluation (Anchor QEA 2011c), which confirmed that the preferred alternative was the least environmentally damaging,

practicable alternative. The CWA Section 404(b)(1) concluded that there was no need for compensatory mitigation due to the negligible impacts to waters of the United States and the increase in 500 square feet of intertidal habitat resulting from the implementation of the bank slope reconfiguration and containment. Further, EPA submitted a BA (Anchor QEA 2011d) for the project to NMFS and USFWS (collectively, "the Services") for consultation on the effects of the preferred alternative. The Services will issue a Biological Opinion for the proposed removal action, the terms of which will be met to the extent practicable during implementation of the removal action, consistent with the NCP.

Table 6 provides a summary of the demonstration of compliance with the ARARs identified for the removal action. During the removal action, the substantive requirements of the EPA-approved ARARs in Table 6 will be met to the extent practicable, as required by the NCP.

10 CONSTRUCTION SEQUENCING AND SCHEDULE

This section describes the planned schedule and construction sequencing for the remediation activities planned in the RAB.

Construction activities are anticipated to commence in late summer or early 2013 and will be performed in accordance with the construction window set forth in the permitting documents which typically runs from October 1 to February 15 each year; however, a variance may be granted to allow work outside this window. Construction activities are anticipated to last for up to 2 months and will be likely be performed 24 hours per day, 7 days per week.

The Contractor will be required to maintain an up-to-date detailed schedule of activities through construction per the project specifications provided in Appendix H.

The means and methods for construction will ultimately be the Contractor's decision and presented in its RAWP. Anchor QEA foresees the following set of activities occurring during completion of the removal action:

- Mobilization and setup of temporary facilities
- Preconstruction survey
- Removal of debris from the shoreline bank area
- Shoreline excavation
- Placement of a new outfall structure
- Shoreline acceptance survey
- Dredging from the western boundary of the RAB (general coincident with the navigation channel)to the toe of shoreline slope
- Dredging acceptance survey
- Backfilling from the western boundary of the RAB (general coincident with the navigation channel) to the toe of shoreline slope
- Shoreline armor layer placement and acceptance survey
- Final survey and inspections
- Corrective measures, if necessary
- Demobilization and cleanup

For the purposes of this report, the description for construction sequencing is separated into two phases (work performed "in the wet"; work performed "in the dry") as separate equipment and construction methods are envisioned for each. It is highly probable that multiple activities may be occurring at the same time.

10.1 Construction Work Performed in the Wet

Construction activities anticipated to be performed from the water include dredging of chemically impacted sediments from the western boundary of the RAB to the bottom of toe of the eastern shoreline and placement of the backfill material over the dredge areas.

Dredging will generally be sequenced from upstream to downstream in order to capture material that migrates downstream during dredging. Dredging will also be completed from top of slope to bottom to minimize the potential for slope instability. Dredging will be performed using mechanical dredging equipment and the removed dredged material will be placed into material barges and transported to the off-site transloading facility for disposal at the appropriate off-site location.

The dredging area will be monitored and defined by station and offset to facilitate continuous tracking of the dredging progress, to allow rapid placement of the backfill material, and to allow final acceptance of a dredging area prior to the entire RAB being completed. The dredge design is based on the DoC found in the investigation phase of the project and on constructability issues (see Section 4).

After dredging has been deemed complete by the Contractor, a post-dredge bathymetric survey will be performed by the Owner to verify that the required dredging depths and extents have been achieved. Once the dredging depth and extents have been verified, a 3 to 6 inch layer of cover material will be placed over the recently dredged area. Backfilling to the final target grade will not be performed until all dredging is complete to prevent possible recontamination of the backfill with residuals from the dredging operations. The backfill material will likely be placed using a dredge with clamshell bucket that spreads the material uniformly over the bottom of the waterway; the material is typically released just above the

water surface as the boom is swung and the material disperses as it falls through the water column. Backfill placement may occur in several lifts in a working area to achieve the design thickness.

Once the full thickness of the backfill material has been placed, a second bathymetric survey (post-backfill) will then be performed over the completed area to verify the appropriate thickness has been placed. The backfill material thickness will be determined by comparing the post-dredge surface to the post-backfill surface.

10.2 Construction Work Performed "In the Dry"

Construction activities anticipated to be performed from land include the shoreline excavation, placement of the shoreline armoring layer, and installation of a portion of the new outfall structure.

Shoreline bank excavation work will occur from upslope to downslope and will be completed prior to dredging of the adjacent in-water area in order to capture material that moves downslope during the excavation process. It is anticipated that land based excavator equipment will be utilized to complete the shoreline bank excavation and dump trucks will be used to transport the removed material to a transloading facility or directly to the off-site, Subtitle D landfill.

Once the excavation of the shoreline bank has been deemed complete by the Contractor, a survey of the shoreline bank will be performed by the Owner to verify the design extents and slopes have been achieved. Following verification, the various shoreline armoring materials will be placed. Shoreline armoring placement will occur starting at the bottom of the slope and progress upslope and will likely build off of the in-water backfill placement as to maintain a stable slope. This work may be completed using either barge mounted floating equipment or land-based earthmoving equipment (excavators, front-end loaders, and dump trucks). After each layer of armor material is placed a subsequent survey will be performed to ensure the design thickness and grade has been achieved.

Similar to the dredging and backfill activities, this work will begin upstream with the Contractor progressing work downstream.

10.3 Outfall Construction

As discussed in Section 6.5, as part of NPDES permit activities, the existing upland stormwater conveyance system will be modified to allow capture and treatment of stormwater currently discharging to the LDW through outfalls 001, 002, and 003. The three existing outfalls will be replaced with a single 24-inch diameter outfall located to the north of existing outfall 003 (Figure 9). The new outfall will be extended farther and deeper into the LDW than the current outfalls, which discharge directly from the face of the concrete panel wall (outfall 001) and abutting sheetpile wall (outfall 002 and 003).

Construction of the new stormwater outfall will be completed in multiple phases to allow for installation of a new stormwater treatment system prior to the start of the removal action activities. Following construction of the stormwater treatment system, treated stormwater will be temporarily discharged to the LDW though the existing outfall 003 pending initiation and completion of the removal action activities, whereby the treated stormwater will then be rerouted to discharge from the new outfall and outfall 003 will be abandoned.

Outfall construction up to the property line location near the top of the shoreline bank excavation limits will be completed as part of the work being conducted by Jorgensen Forge as part of their NPDES permit compliance activities. Outfall construction west of the property line location will be completed at a later date as part of the removal action activities. The two phases of outfall construction will be well coordinated to ensure successful integration. Outfall construction will follow the general sequence outlined in the following sections.

10.3.1 Phase 1 – Upland Stormwater Conveyance and Treatment Modifications

Stormwater system modifications to be completed as part of Jorgensen Forge's NPDES permit compliance activities include:

- Intercept outfall 001and 002 conveyance piping and re-route to the existing 003 conveyance piping and outfall
- Abandon outfall 001 and 002 in place
- Install a new pump station to capture the combined flows in the 003 conveyance

piping

- Install a high flow bypass weir to convey flows in exceedance of the design storm around the pump station
- Construct an above ground treatment system with discharge temporarily conveyed back to the existing 003 outfall
- Install a new manhole structure (SDMH 1) and initial segment of the new 24-inch outfall piping up to the shoreline bank excavation limits to be completed as part of the removal action

A temporary connection between the new outfall upgradient manhole (SDMH 1) and the existing 003 outfall manhole structure (SDMH 003-2) will be installed as part of phase 1 to allow stormwater flow to continue discharging to the existing 003 outfall. After the temporary connection is in place, the first segment of the new 24-inch HDPE outfall pipe will be installed beginning at the new SDMH 1 manhole structure and extending up to the property line near the top of bank excavation limits. A flange connection will be installed at this location and temporarily blind flanged so that piping can be continued in phase 2 by connecting the final pipe segment to the flange.

10.3.2 Phase 2 - Bank and in-water Outfall Construction

Excavation and dredging to achieve design inverts for placement of the Phase 2 outfall piping segment will need to be coordinated with the overall bank and sediment cleanup activities. Excavation and installation of the outfall piping should be conducted during low tide periods. Following excavation of the outfall pipe trench, gravel ballast bedding material will be placed in accordance with the plans and specifications to achieve design invert elevations.

The means and methods for installation of the piping for Phase 2 will need to be determined by the Contractor. It is anticipated that the entire Phase 2 pipe segment will be fused together on land and dragged and floated to the proper position over the trench excavation. The pipe segment will then be sunk into place using concrete ballasts and backfilled with gravel ballast bedding material in accordance with the plans and specifications. The excavation will then be backfilled to finish grade in accordance with the plans and specifications.

Following installation and connection of the final outfall segment to the phase 1 segment, stormwater discharge will be diverted to the new outfall by permanently capping the existing 003 outfall pipe within SDMH 1. The discharge end of the existing 003 outfall pipe will also be permanently capped.

10.4 Coordination with Property Line Pipes Removal Action and Boeing DSOA Corrective Action

As discussed in Section 2.2.2.1, Jorgensen Forge and Boeing are currently coordinating with EPA to perform the removal of the corrugated metal pipe that exists in the furthest downgradient portions of the property line pipes as well as soils in the direct vicinity of these pipes that contain elevated PCBs (Figure 3). Jorgensen Forge and Boeing would like to expedite execution of the Second Modification to the AOC and development of the removal action design documents in order for this work to be conducted either prior to or concurrently with the removal action activities within the RAB. In either case, the removal action will be directly adjacent to the RAB shoreline reconfiguration so the designs for these cleanup activities will be integrated during design of the pipes and soil removal action.

Per the MOU between Boeing and the Owner (EMJ et al. 2007), the southern portion of the Boeing DSOA cleanup is anticipated to occur immediately following the removal action within the RAB and the backfill operations for both projects will be sequenced to minimize the potential for recontamination of the RAB. The Owner and Boeing continue to coordinate during the design development process to establish a seamless transition in the shoreline bank and in-water "transition zone" between the two cleanup projects.

11 LONG-TERM OPERATIONS, MONITORING, AND MAINTENANCE

Long-term monitoring will be performed to confirm that removal action performance standards are being met in the years following construction, and to demonstrate that Facility source controls are effectively protecting the quality of the adjacent LDW sediments and preventing their recontamination. Detailed sampling methods, sampling station coordinates, quality control protocols, and contingency response plans are provided in the Operations, Monitoring, and Maintenance Plan (OMMP; Appendix F).

A summary of long-term monitoring methods and objectives is provided in this section.

11.1 Performance Standards

The following are the proposed standards that will be used to evaluate the long-term performance of the removal action.

- Sediment Recontamination. Clean imported sediments will be placed throughout the entire in-water and shoreline bank areas in the RAB following completion of the removal action. Over time, this clean sediment surface is expected to increase in concentration due to migration of chemicals from ongoing off-site sources in the LDW. The changes in surface sediment concentration within the RAB will be evaluated over time.
- Shoreline Bank Containment Integrity. Shoreline bank area of the RAB will be contained with a 1.5-foot filter material layer, overlain by a 2.5-foot riprap material layer, further overlain by a 0.5-foot layer of habitat substrate. The integrity of this containment will be maintained over the long term. Specifically, the bank will be inspected for significant signs of sloughing or erosion. Note that the intent of the habitat substrate is to allow it to naturally accrete or erode; it will not be specifically maintained.

11.2 Monitoring Activities

The following long term monitoring activities will be performed to confirm the performance standards of the removal action are being met.

11.2.1 Monitoring of Sediment Quality

Post-construction surface sediment monitoring will be performed in the RAB to monitor changes in surface sediment concentrations over time. To evaluate changes in surface sediment concentrations within the RAB, a systematic distribution of surface sediment samples will be collected within the dredging areas (Figure 3 of the OMMP in Appendix F). Surface sediment samples will be collected, composited, and submitted for chemical analysis for the site COCs defined in the OMMP (Appendix F). In addition, surface samples will be collected from three other areas, including two immediately adjacent areas outside the RAB, and one ambient area farther upstream from the RAB (Figure 3 of the OMMP in Appendix F). In each of these areas, samples will be composited and archived to support potential future analysis of off-site sources.

An initial Year 0 sediment sampling event will be conducted as part of the CQAP activities to verify the final "as built" quality of the sediment surface at the close of construction (in addition to the "Z-Layer" sampling described in the CQAP). This will serve as the baseline condition to compare with subsequent sediment sampling events conducted under the OMMP.

Sediment sampling under the OMMP will be performed at all locations in Years 1, 3, 5, 7, and 10 following the completion of the removal action. The monitoring schedule will be reevaluated in consultation with EPA after the first two events are completed and analyzed. The monitoring frequency may be decreased if sediment concentrations are consistently below the RvAL.

11.2.2 Visual Monitoring of Shoreline Area

Visual monitoring will be performed in the Reconfigured Bank Monitoring Area, shown on Figure 3 in the OMMP (Appendix F) to verify that slope containment remains stable and there are no signs of significant riprap movement, sloughing, or erosion. In addition, the condition and coverage of the 6-inch habitat cover layer will be visually assessed. Note that the intent of the habitat cover layer is to allow it to naturally migrate and come to equilibrium based on the encountered erosional force and that it will not be maintained.

A visual survey of the shoreline bank area will be completed that will look for evidence of sloughing and erosion to ensure that the function and integrity of the shoreline containment is being maintained. In addition, a visual survey of the habitat layer will be completed to estimate the coverage of the habitat material over the riprap. Observers will walk the entire shoreline area looking for areas of erosion or accretion. The estimated percent coverage of riprap by the habitat layer, areas of exposed riprap, and the estimated thickness of the habitat layer will be recorded.

If sloughing, erosion, or movement of the riprap layer is observed over a significant portion of the shoreline, contingency response actions will be evaluated. Because the habitat cover layer is expected to naturally migrate and come to equilibrium in response to river dynamics, the loss of this material from the shoreline area will not trigger a response action.

Visual monitoring of the shoreline area will be performed in Years 1, 3, 5, 7, and 10 following the completion of the removal action. Contingent visual monitoring of the shoreline area will be performed in response to a storm event or flood event of 25-year return period or greater, if one happens to occur in the LDW during the OMMP monitoring period.

11.3 Contingency Response Actions

The OMMP (Appendix F) describes potential response actions that will be undertaken if monitoring results indicate long-term performance standards are not being met. Contingency response actions are specific to the particular monitoring activity and objective (i.e., monitoring to prevent slope movement in the backfill area, recontamination within the RAB, and erosion of the shoreline containment). Depending on the nature and severity of the performance issue, the contingency response actions will be decided in consultation with EPA and may include one or more of the following:

- Increased monitoring frequency, potentially including a follow-up round of confirmation sediment testing
- Upland source tracing and environmental monitoring to better identify sources of recontamination
- Evaluation of additional cost-effective source control measures or BMPs

- Implementation of slope stabilization measures
- Application of thin sand cover layer to subtidal areas
- Application of additional armor thickness, or larger armor material, to shoreline containment area

11.4 Reporting

OMMP(Appendix F) monitoring reports will be prepared following Year 1, 3, 5, 7, and 10 monitoring events, as well as any emergency monitoring events that may need to be conducted in response to a severe storm or flood. Specific reporting requirements are presented in the OMMP.

12 INSTITUTIONAL CONTROLS

The Action Memo for the removal action includes institutional controls as part of the proposed action (EPA 2011a). The Final EE/CA indicated that the complete removal of impacted sediments would be preferable, in small part due to the fact that complete removal would lead to reduced area requiring long-term maintenance or institutional controls (Anchor QEA 2011a). Institutional controls generally consist of activities, documents, information devices, physical restrictions, or legal restrictions that ensure the protectiveness of the remedy and minimize, limit, or prevent human exposures to site COCs. They do not include active remediation actions. The Action Memo indicates that the removal action institutional controls should consist only of the LDW-wide fish consumption advisory (EPA 2011a).

This section presents the plan for implementing the specific institutional control identified by EPA for the Facility. Documentation of implementation of the institutional control will be submitted after removal action construction.

12.1 Purpose and Objectives of Institutional Controls for RAB

The proposed removal action does not include placement of engineered caps, and dredging is intended to remove the full extent of PCB contamination from the sediment and place backfill comprised of suitable substrate to the existing grade. Therefore, the area requiring coverage by institutional controls is minimized. The slope reconfiguration involves placement of material that should be protected from future disturbance without first notifying appropriate regulatory authorities.

EPA indicated that the institutional controls that may be applicable were limited to continuation of the existing fish consumption advisories for the LDW.

Land use within the RAB primarily consists of commercial and recreational navigation, sport fishing, and Tribal fishing. The backfill areas would not be required to be protected from small-vessel anchorage, fishing, or clamming activities associated with these potential uses. Commercial navigation would occur directly west of the channelward extents of the RAB

and future navigational dredging may extend some distance into the channelward SMUs. Industrial land use would continue on adjacent upland parcels.

Therefore, the seafood consumption advisories issued by the Washington State Department of Health (WSDOH) are likely to be maintained and potentially expanded as an institutional control for the entire LDW, including the RAB. Consumption advisories would not be necessary for the removal action alone, because clean material will be used as backfill following dredging, and the seafood consumption advisories apply to many organisms that range over a much larger area.

The necessary institutional controls could be fully implemented within approximately 1 year of construction completion. Engineering controls, BMPs, and other measures to ensure compliance with ARARs would control short-term risks during implementation.

13 CULTURAL RESOURCES ASSESSMENT

For the proposed removal action, EPA must substantively comply with Section 106 and its implementing regulations at 36 CFR 800. CERCLA Section 121(e)(1) provides that no federal, state, or local permits are required for remedial activities conducted entirely on site. However, this does not remove the requirement to meet (or waive) the substantive provisions of permitting regulations that are ARARs. Section 106 is an ARAR for the proposed removal action. Section 106 requires federal agencies to consider the effects of their undertakings on historic properties listed in (or eligible for listing in) the National Register of Historic Places (NRHP). Thirty-six CFR 800 describes a five-step process for implementing Section 106:

- 1. Consult with the State Historic Preservation Officer (SHPO), interested and affected Indian Tribes, interested parties, and the public;
- 2. Determine the undertaking's Area of Potential Effects (APE);
- 3. Determine whether potential historic properties are present in the APE;
- 4. Evaluate whether the properties are NRHP-eligible, and if so, whether the project will affect them; and
- 5. Mitigate adverse effects to NRHP-eligible historic properties.

The Cultural Resources Assessment provided in Appendix M is intended to assist EPA in complying with Section 106 and 36 CFR 800 by describing the APE, describing known and potential historic properties in the APE, and recommending NRHP eligibility and project effects.

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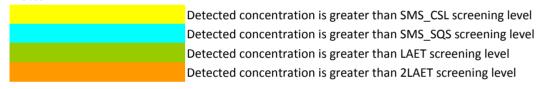
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TABLES

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-01	JVE-01	JVE-01	JVE-01	JVE-01	JVE-01
				Sample ID	JVE-01SC-0001-110218	JVE-01SC-0102-110218	JVE-01SC-0203-110218	JVE-01SC-0304-110218	JVE-01SC-0405-110218	JVE-01SC-0506-110218
				Sample Date	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/18/2011
				Depth	0 - 1 ft	1 - 2 ft	2 - 3 ft	3 - 4 ft	4 - 5 ft	5 - 6 ft
				Sample Type	N	N	N	N	N	N
				Х	1275754.04	1275754.04	1275754.04	1275754.04	1275754.04	1275754.04
				Υ	195763.89	195763.89	195763.89	195763.89	195763.89	195763.89
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					3.21	2.5	0.528	0.347	0.118	0.292
Total solids					47.8	59.4	80.9	80.7	93.4	85.9
PCB Aroclors (µg/kg)										
Total PCB Aroclors (U = 0)			130	1000	37000	N/A	N/A	400	20 U	20 U
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			N/A	400	200	N/A	N/A	N/A



Bold = Detected result

J = Estimated value

U = Compound analyzed, but not detected above detection limit

UJ = Compound analyzed, but not detected above estimated detection limit

μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

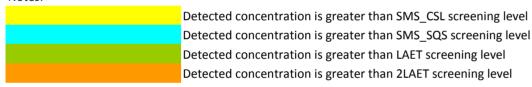
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-01	JVE-01	JVE-01	JVE-01	JVE-02	JVE-02
				Sample ID	JVE-01SC-0607-110218	JVE-01SC-0708-110218	JVE-01SC-0809-110218	JVE-01SC-099.7-110218	JVE-02SC-0001-110221	JVE-02SC-0102-110221
				Sample Date	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/21/2011	2/21/2011
				Depth	6 - 7 ft	7 - 8 ft	8 - 9 ft	9 - 9.7 ft	0 - 1 ft	1 - 2 ft
				Sample Type	N	N	N	N	N	N
				х	1275754.04	1275754.04	1275754.04	1275754.04	1275803.40	1275803.40
				Υ	195763.89	195763.89	195763.89	195763.89	195713.39	195713.39
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					0.467	0.315	0.048	0.068	2.57	0.153
Total solids					80.6	83.5	87.9	81.8	76.6	80.9
PCB Aroclors (μg/kg)										
Total PCB Aroclors (U = 0)			130	1000	19 U	20 UJ	20 J	19 U	N/A	100
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			N/A	N/A	N/A	N/A	320	N/A



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U = Compound analyzed, but not detected above detection limit

UJ = Compound analyzed, but not detected above estimated detection limit

μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

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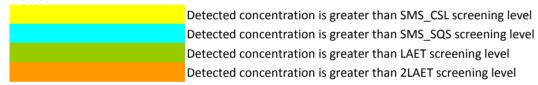
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

				Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design
				Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment
			Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Location ID	JVE-02	JVE-02	JVE-02	JVE-02	JVE-02	JVE-02
			Sample ID	JVE-02SC-0203-110221	JVE-02SC-0304-110221	JVE-02SC-0405-110221	JVE-02SC-0506-110221	JVE-02SC-0607-110221	JVE-02SC-0708-110221
			Sample Date	2/21/2011	2/21/2011	2/21/2011	2/21/2011	2/21/2011	2/21/2011
			Depth	2 - 3 ft	3 - 4 ft	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft
			Sample Type	N	N	N	N	N	N
			х	1275803.40	1275803.40	1275803.40	1275803.40	1275803.40	1275803.40
			Υ	195713.39	195713.39	195713.39	195713.39	195713.39	195713.39
SMS_SQS	SMS_CSL	LAET	2LAET						
				0.114	0.081	0.101	0.11	0.071	0.044
				79.5	84.5	91.9	87	85.2	87
		130	1000	20 U	20 U	19 U	20 U	20 U	20 UJ
12	65			N/A	N/A	N/A	N/A	N/A	N/A
				Location ID Sample ID Sample Date Depth Sample Type X Y SMS_SQS SMS_CSL LAET 2LAET	Task Location ID JVE-02 Sample ID Sample ID Sample Date 2/21/2011 Depth 2 - 3 ft Sample Type N X 1275803.40 Y 195713.39 SMS_SQS SMS_CSL LAET 2LAET 0.114 79.5	Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling JVE-02 JVE-0	Subsurface Sediment Subsurface Sediment Sampling JVE-02 JVE-02	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling Sampling Sampling Sampling Sampling Subsurface Sediment Sampling Sampling Sampling Sampling Sampling Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling Sampling Side of the Sampling Side of	Task Subsurface Sediment Sampling Subsurface Sediment Sampling JVE-02 JVE-



Bold = Detected result

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Table 1
2011 Sampling Results

						<u> </u>				r
					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-02	JVE-02	JVE-03	JVE-03	JVE-03	JVE-03
				Sample ID	JVE-02SC-0809-110221	JVE-02SC-099.6-110221	JVE-03SC-0405-110221	JVE-03SC-0506-110221	JVE-03SC-0607-110221	JVE-03SC-0708-110221
				Sample Date	2/21/2011	2/21/2011	2/21/2011	2/21/2011	2/21/2011	2/21/2011
				Depth	8 - 9 ft	9 - 9.6 ft	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft
				Sample Type	N	N	N	N	N	N
				х	1275803.40	1275803.40	1275760.37	1275760.37	1275760.37	1275760.37
				Υ	195713.39	195713.39	195683.32	195683.32	195683.32	195683.32
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					0.096	0.072	2.21	2.47	1.86	1.49
Total solids					82.8	84.5	53	51.1	63	59.6
PCB Aroclors (μg/kg)										
Total PCB Aroclors (U = 0)			130	1000	20 UJ	19 U	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			N/A	N/A	60	60	70	6



Bold = Detected result

J = Estimated value

U = Compound analyzed, but not detected above detection limit

UJ = Compound analyzed, but not detected above estimated detection limit

μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

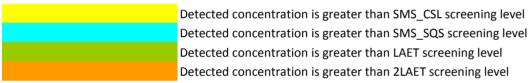
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

						1				
					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Loc	tion ID	JVE-03	JVE-03	JVE-03	JVE-03	JVE-04	JVE-04
			Sa	nple ID	JVE-03SC-0809-110221	JVE-03SC-0910-110221	JVE-03SC-1011-110221	JVE-03SC-1112.2-110221	JVE-04SC-0001-110221	JVE-04SC-0102-110221
			Samp	le Date	2/21/2011	2/21/2011	2/21/2011	2/21/2011	2/21/2011	2/21/2011
				Depth	8 - 9 ft	9 - 10 ft	10 - 11 ft	11 - 12.2 ft	0 - 1 ft	1 - 2 ft
			Samp	le Type	N	N	N	N	N	N
				Х	1275760.37	1275760.37	1275760.37	1275760.37	1275802.99	1275802.99
				Υ	195683.32	195683.32	195683.32	195683.32	195674.60	195674.60
	SMS_SQS	SMS_CSL	LAET 2LAET							
Conventional Parameters (pct)										
Total organic carbon					1.31	1.33	1.38	1.2	2.54	1.66
Total solids					75.2	74.8	74.1	76.4	53.8	77.8
PCB Aroclors (μg/kg)										
Total PCB Aroclors (U = 0)			130 1000		N/A	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			10	1.7	5	10	20	10



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μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

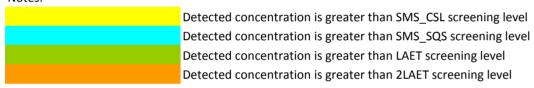
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

				Jorgensen Forge - Design					
				Subsurface Sediment					
			Tasl	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Location ID	JVE-04	JVE-04	JVE-04	JVE-04	JVE-04	JVE-04
			Sample II	JVE-04SC-0203-110221	JVE-04SC-0304-110221	JVE-04SC-0405-110221	JVE-04SC-0506-110221	JVE-04SC-0607-110221	JVE-04SC-0708-110221
			Sample Date	2/21/2011	2/21/2011	2/21/2011	2/21/2011	2/21/2011	2/21/2011
			Depth	2 - 3 ft	3 - 4 ft	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft
			Sample Type	N N	N	N	N	N	N
)	1275802.99	1275802.99	1275802.99	1275802.99	1275802.99	1275802.99
			1	195674.60	195674.60	195674.60	195674.60	195674.60	195674.60
	SMS_SQS	SMS_CSL	LAET 2LAET						
Conventional Parameters (pct)									
Total organic carbon				0.167	0.357	0.114	0.142	0.085	0.138
Total solids				81.9	81.6	86.1	81.4	84.3	85
PCB Aroclors (µg/kg)									
Total PCB Aroclors (U = 0)			130 1000	54	71 J	20 U	16 U	16 U	16 U
PCB Aroclors (mg/kg-OC)									
Total PCB Aroclors (U = 0)	12	65		N/A	N/A	N/A	N/A	N/A	N/A



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μg/kg = micrograms per kilogram

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CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

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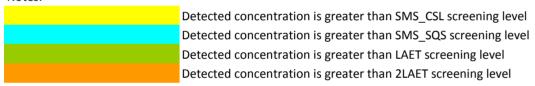
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-04	JVE-04	JVE-07	JVE-07	JVE-07	JVE-07
				Sample ID	JVE-04SC-089.2-110221	JVE-1004SC-0607-110221	JVE-07SC-0001-110218	JVE-07SC-0102-110218	JVE-07SC-0203-110218	JVE-07SC-0304-110218
				Sample Date	2/21/2011	2/21/2011	2/18/2011	2/18/2011	2/18/2011	2/18/2011
				Depth	8 - 9.2 ft	6 - 7 ft	0 - 1 ft	1 - 2 ft	2 - 3 ft	3 - 4 ft
				Sample Type	N	FD	N	N	N	N
				х	1275802.99	1275802.99	1275915.53	1275915.53	1275915.53	1275915.53
				Υ	195674.60	195674.60	195362.27	195362.27	195362.27	195362.27
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					0.104	0.11	2.43	1.68	1.72	2.55
Total solids					86.2	86.1	55.1	56.5	58.1	55.8
PCB Aroclors (µg/kg)										
Total PCB Aroclors (U = 0)			130	1000	19 U	20 U	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			N/A	N/A	7 J	10 J	7	7



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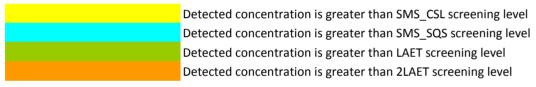
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

						1	ı			1
					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-07	JVE-07	JVE-07	JVE-07	JVE-07	JVE-07
				Sample ID	JVE-07SC-0405-110218	JVE-07SC-0506-110218	JVE-07SC-0607-110218	JVE-07SC-0708-110218	JVE-07SC-0809-110218	JVE-07SC-0910-110218
				Sample Date	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/18/2011
				Depth	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft	8 - 9 ft	9 - 10 ft
				Sample Type	N	N	N	N	N	N
				х	1275915.53	1275915.53	1275915.53	1275915.53	1275915.53	1275915.53
				Υ	195362.27	195362.27	195362.27	195362.27	195362.27	195362.27
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)	•									
Total organic carbon					1.29	1.44	0.825	0.396	1.69	2.23
Total solids					59.5	66	73.1	79.1	83.4	78.1
PCB Aroclors (µg/kg)										
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	20 U	N/A	N/A
PCB Aroclors (mg/kg-OC)			•							
Total PCB Aroclors (U = 0)	12	65			6.7	1.9 J	4 J	N/A	1.1 UJ	0.9 U



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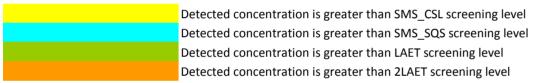
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

				Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design
				Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment
			Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Location ID	JVE-07	JVE-07	JVE-07	JVE-205	JVE-205	JVE-205
			Sample ID	JVE-07SC-1011-110218	JVE-07SC-1112.2-110218	JVE-1007SC-0910-110218	JVE-1205SC-0203-110217	JVE-205SC-0203-110217	JVE-205SC-0304-110217
			Sample Date	2/18/2011	2/18/2011	2/18/2011	2/17/2011	2/17/2011	2/17/2011
			Depth	10 - 11 ft	11 - 12.2 ft	9 - 10 ft	2 - 3 ft	2 - 3 ft	3 - 4 ft
			Sample Type	N	N	FD	FD	N	N
			х	1275915.53	1275915.53	1275915.53	1275755.33	1275755.33	1275755.33
			Υ	195362.27	195362.27	195362.27	195646.27	195646.27	195646.27
SMS_SQS	SMS_CSL	LAET	2LAET						
				1.39	4.39	3.98	1.66	1.55	1.93
				76.7	76	77.1	52.3	52.4	53.7
•	•	•							
		130	1000	N/A	20 U	19 U	N/A	N/A	N/A
-		•							
12	65			1 U	N/A	N/A	1 U	20	10
				Location ID Sample ID Sample Date Depth Sample Type X Y SMS_SQS SMS_CSL LAET 2LAET	Subsurface Sediment Sampling	Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling JVE-07 JVE-07 JVE-07 JVE-07 JVE-07 JVE-07 JVE-07 JVE-07 JVE-07 JVE-07SC-1011-110218 JVE-07SC-1112.2-110218 Sample Date Depth 10 - 11 ft 11 - 12.2 ft Sample Type N N N N N N N N N	Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling JVE-07 JVE-0	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Simpling Sampling Simpling Sampling Simpling Sampling Simpling Sampling Simpling Simpling Sampling Simpling	Task Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling JVE-07 JVE-07 JVE-05 JVE-05



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CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

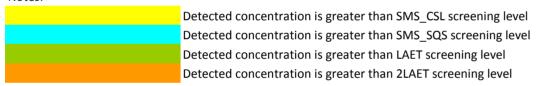
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-205	JVE-205	JVE-205	JVE-205	JVE-205	JVE-205
				Sample ID	JVE-205SC-0405-110217	JVE-205SC-0506-110217	JVE-205SC-0607-110217	JVE-205SC-0708-110217	JVE-205SC-0809-110217	JVE-205SC-0910-110217
				Sample Date	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011
				Depth	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft	8 - 9 ft	9 - 10 ft
				Sample Type	N	N	N	N	N	N
				х	1275755.33	1275755.33	1275755.33	1275755.33	1275755.33	1275755.33
				Υ	195646.27	195646.27	195646.27	195646.27	195646.27	195646.27
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					1.97	2.28	2.58	1.69	2.67	0.724
Total solids					51.9	50.5	53	60.6	61.5	59.2
PCB Aroclors (μg/kg)										
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			30	10	110	110	60	9



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μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

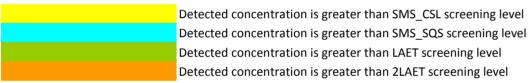
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-205	JVE-205	JVE-206	JVE-206	JVE-206	JVE-206
				Sample ID	JVE-205SC-1011-110217	JVE-205SC-1112.1-110217	JVE-1206SC-1011-110316	JVE-206SC-0607-110316	JVE-206SC-0708-110316	JVE-206SC-0809-110316
				Sample Date	2/17/2011	2/17/2011	3/16/2011	3/16/2011	3/16/2011	3/16/2011
				Depth	10 - 11 ft	11 - 12.1 ft	10 - 11 ft	6 - 7 ft	7 - 8 ft	8 - 9 ft
				Sample Type	N	N	FD	N	N	N
				х	1275755.33	1275755.33	1275801.559430	1275801.559430	1275801.559430	1275801.559430
				Υ	195646.27	195646.27	195612.970248	195612.970248	195612.970248	195612.970248
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					0.511	0.821	1.69	2.48	2.1	2.19
Total solids					78.3	69	68.2	52.7	56.3	58.9
PCB Aroclors (µg/kg)										
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65		·	4 U	11	5	10	60	21 J



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μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

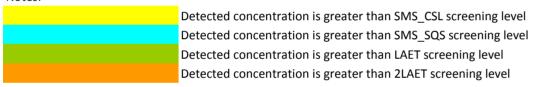
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-206	JVE-206	JVE-206	JVE-206	JVE-206	JVE-207
				Sample ID	JVE-206SC-0910-110316	JVE-206SC-1011-110316	JVE-206SC-1112-110316	JVE-206SC-1213-110316	JVE-206SC-1313.6-110316	JVE-207SC-0102-110216
				Sample Date	3/16/2011	3/16/2011	3/16/2011	3/16/2011	3/16/2011	2/16/2011
				Depth	9 - 10 ft	10 - 11 ft	11 - 12 ft	12 - 13 ft	13 - 13.6 ft	1 - 2 ft
				Sample Type	N	N	N	N	N	N
				Х	1275801.559430	1275801.559430	1275801.559430	1275801.559430	1275801.559430	1275817.24
				Υ	195612.970248	195612.970248	195612.970248	195612.970248	195612.970248	195556.36
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					1.76	1.54	2.24	1.78	1.67	2.03
Total solids					62.3	68	66.8	69.2	70.1	48
PCB Aroclors (μg/kg)										
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)			-							
Total PCB Aroclors (U = 0)	12	65			20	4	4	6	5	10 J



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UJ = Compound analyzed, but not detected above estimated detection limit

μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

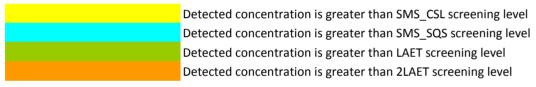
PCB = polychlorinated biphenyls

pct = percent

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Table 1
2011 Sampling Results

										,
					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-207	JVE-207	JVE-207	JVE-207	JVE-207	JVE-207
				Sample ID	JVE-207SC-0203-110216	JVE-207SC-0304-110216	JVE-207SC-0405-110216	JVE-207SC-0506-110216	JVE-207SC-0607-110216	JVE-207SC-0708-110216
				Sample Date	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011
				Depth	2 - 3 ft	3 - 4 ft	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft
				Sample Type	N	N	N	N	N	N
				х	1275817.24	1275817.24	1275817.24	1275817.24	1275817.24	1275817.24
				Υ	195556.36	195556.36	195556.36	195556.36	195556.36	195556.36
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					1.73	2.06	2.77	2.53	2.38	1.88
Total solids					54.3	51.8	52.3	52.1	55	60.3
PCB Aroclors (μg/kg)	•		•							
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			3	6	3	0.8 U	20	2.4



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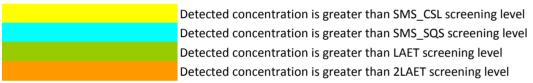
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-207	JVE-207	JVE-207	JVE-207	JVE-207	JVE-208
				Sample ID	JVE-207SC-0809-110216	JVE-207SC-0910-110216	JVE-207SC-1011-110216	JVE-207SC-1112-110216	JVE-207SC-1212.6-110216	JVE-208SC-0506-110316
				Sample Date	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011	3/16/2011
				Depth	8 - 9 ft	9 - 10 ft	10 - 11 ft	11 - 12 ft	12 - 12.6 ft	5 - 6 ft
				Sample Type	N	N	N	N	N	N
				X	1275817.24	1275817.24	1275817.24	1275817.24	1275817.24	1275835.476860
				Υ	195556.36	195556.36	195556.36	195556.36	195556.36	195513.207034
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					2.23	3.46	1.06	1.47	0.095	2.27
Total solids					62.6	62.2	70.2	71.5	80.8	50.9
PCB Aroclors (μg/kg)			•							
Total PCB Aroclors (U = 0)		_	130	1000	N/A	30	N/A	N/A	20 U	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			1	N/A	1.8 U	1.8	N/A	10 J



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mg/kg-OC = milligrams per kilogram organic carbon normalized

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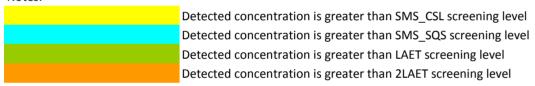
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-208	JVE-208	JVE-208	JVE-208	JVE-208	JVE-208
				Sample ID	JVE-208SC-0607-110316	JVE-208SC-0708-110316	JVE-208SC-0809-110316	JVE-208SC-0910-110316	JVE-208SC-1011-110316	JVE-208SC-1112-110316
				Sample Date	3/16/2011	3/16/2011	3/16/2011	3/16/2011	3/16/2011	3/16/2011
				Depth	6 - 7 ft	7 - 8 ft	8 - 9 ft	9 - 10 ft	10 - 11 ft	11 - 12 ft
				Sample Type	N	N	N	N	N	N
				x	1275835.476860	1275835.476860	1275835.476860	1275835.476860	1275835.476860	1275835.476860
				Y	195513.207034	195513.207034	195513.207034	195513.207034	195513.207034	195513.207034
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					2.41	2.71	2.78	2.79	2.24	2.02
Total solids					52.9	55.1	55.2	55.4	64.3	66
PCB Aroclors (μg/kg)										
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65		_	50	190	200	160	21	6



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μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

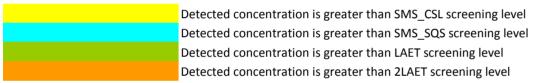
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

				Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design
				Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment
			Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Location ID	JVE-208	JVE-210	JVE-210	JVE-210	JVE-210	JVE-210
			Sample ID	JVE-208SC-1212.5-110316	JVE-210SC-0001-110216	JVE-210SC-0102-110216	JVE-210SC-0203-110216	JVE-210SC-0304-110216	JVE-210SC-0405-110216
			Sample Date	3/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011
			Depth	12 - 12.5 ft	0 - 1 ft	1 - 2 ft	2 - 3 ft	3 - 4 ft	4 - 5 ft
			Sample Type	N	N	N	N	N	N
			х	1275835.476860	1275858.39	1275858.39	1275858.39	1275858.39	1275858.39
			Υ	195513.207034	195359.42	195359.42	195359.42	195359.42	195359.42
SMS_SQS	SMS_CSL	LAET	2LAET						
•									
				0.11	2.62	2.11	1.77	1.85	2.39
				81.7	47.6	50	56.1	52.7	56.3
•									•
		130	1000	120 U	N/A	N/A	N/A	N/A	N/A
•	-	•							
12	65			N/A	8 J	4	1 U	1 U	2
				Location ID Sample ID Sample Date Depth Sample Type X Y SMS_SQS SMS_CSL LAET 2LAET	Subsurface Sediment Sampling	Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling JVE-210	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling Sampling JVE-210 J	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling JVE-210 JV	Task Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling JVE-210 JVE-



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mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

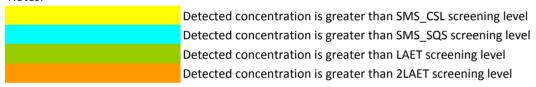
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-210	JVE-210	JVE-210	JVE-210	JVE-210	JVE-210
				Sample ID	JVE-210SC-0506-110216	JVE-210SC-0607-110216	JVE-210SC-0708-110216	JVE-210SC-0809-110216	JVE-210SC-0910-110216	JVE-210SC-1011-110216
				Sample Date	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011
				Depth	5 - 6 ft	6 - 7 ft	7 - 8 ft	8 - 9 ft	9 - 10 ft	10 - 11 ft
				Sample Type	N	N	N	N	N	N
				х	1275858.39	1275858.39	1275858.39	1275858.39	1275858.39	1275858.39
				Υ	195359.42	195359.42	195359.42	195359.42	195359.42	195359.42
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					2.04	2.33	2.64	1.14	0.272	1.19
Total solids					56.8	64.9	66.2	77.3	82.9	80.7
PCB Aroclors (µg/kg)										
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	20 U	N/A
PCB Aroclors (mg/kg-OC)			•							
Total PCB Aroclors (U = 0)	12	65			1	1	1	2 U	N/A	2 U



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mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

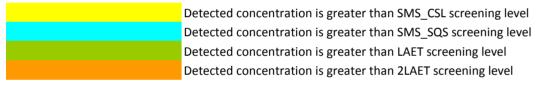
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

				Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design
				Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment
			Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Location ID	JVE-210	JVE-210	JVE-215	JVE-215	JVE-215	JVE-215
			Sample ID	JVE-210SC-1112-110216	JVE-210SC-1212.7-110216	JVE-1215SC-0607-110216	JVE-215SC-0001-110216	JVE-215SC-0102-110216	JVE-215SC-0203-110216
			Sample Date	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011
			Depth	11 - 12 ft	12 - 12.7 ft	6 - 7 ft	0 - 1 ft	1 - 2 ft	2 - 3 ft
			Sample Type	N	N	FD	N	N	N
			х	1275858.39	1275858.39	1275842.73	1275842.73	1275842.73	1275842.73
			Υ	195359.42	195359.42	195459.56	195459.56	195459.56	195459.56
SMS_SQS	SMS_CSL	LAET	2LAET						
				4.51	2.7	2.08	2.26	1.53	2.11
				66.3	63.5	62.5	47.5	51.5	53.8
•	•	•							
		130	1000	20 U	N/A	N/A	N/A	N/A	N/A
12	65			N/A	0.7 U	2	9 J	10	1
				Location ID Sample ID Sample Date Depth Sample Type X Y SMS_SQS SMS_CSL LAET 2LAET	Subsurface Sediment Sampling	Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling JVE-210 JVE-210 JVE-210 JVE-210 JVE-210 JVE-210 JVE-210 JVE-210SC-1212.7-110216 Sample Date Depth Depth	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling Sampling JVE-215	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling Sampling Sampling Sampling Sampling JVE-215 JV	Task Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling JVE-210 JVE-210 JVE-215 JVE-



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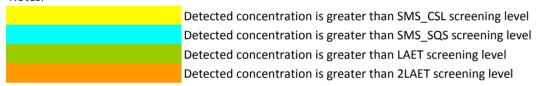
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-215	JVE-215	JVE-215	JVE-215	JVE-215	JVE-215
				Sample ID	JVE-215SC-0304-110216	JVE-215SC-0405-110216	JVE-215SC-0506-110216	JVE-215SC-0607-110216	JVE-215SC-0708-110216	JVE-215SC-0809-110216
				Sample Date	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/16/2011
				Depth	3 - 4 ft	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft	8 - 9 ft
				Sample Type	N	N	N	N	N	N
				x	1275842.73	1275842.73	1275842.73	1275842.73	1275842.73	1275842.73
				Y	195459.56	195459.56	195459.56	195459.56	195459.56	195459.56
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					1.82	1.06	2.5	1.58	1.52	1.78
Total solids					57.7	58	59.1	62.6	65.4	63
PCB Aroclors (µg/kg)	-									
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			6	2 U	0.8 U	5.5	1.3 U	1 U



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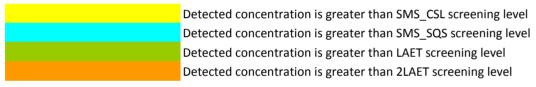
PCB = polychlorinated biphenyls

pct = percent

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Table 1
2011 Sampling Results

										,
					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-215	JVE-215	JVE-215	JVE-215	JVE-216	JVE-216
				Sample ID	JVE-215SC-0910-110216	JVE-215SC-1011-110216	JVE-215SC-1112-110216	JVE-215SC-1212.8-110216	JVE-216SC-0506-110218	JVE-216SC-0607-110218
				Sample Date	2/16/2011	2/16/2011	2/16/2011	2/16/2011	2/18/2011	2/18/2011
				Depth	9 - 10 ft	10 - 11 ft	11 - 12 ft	12 - 12.8 ft	5 - 6 ft	6 - 7 ft
				Sample Type	N	N	N	N	N	N
				х	1275842.73	1275842.73	1275842.73	1275842.73	1275928.90	1275928.90
				Υ	195459.56	195459.56	195459.56	195459.56	195180.94	195180.94
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					1.95	1.4	0.649	0.39	2.05	1.63
Total solids					61.2	70.1	74.7	75.6	65	70.9
PCB Aroclors (μg/kg)	•	•	•							
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	19 U	N/A	N/A
PCB Aroclors (mg/kg-OC)	•		•							
Total PCB Aroclors (U = 0)	12	65			1	1 U	2.9 U	N/A	33	2.5



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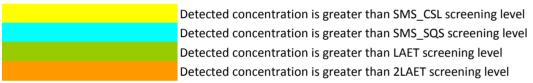
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Table 1
2011 Sampling Results

				Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design
				Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment
			Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Location ID	JVE-216	JVE-216	JVE-216	JVE-216	JVE-216	JVE-309
			Sample ID	JVE-216SC-0708-110218	JVE-216SC-0809-110218	JVE-216SC-0910-110218	JVE-216SC-1011-110218	JVE-216SC-1112.1-110218	JVE-1309SC-0910-110217
			Sample Date	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/17/2011
			Depth	7 - 8 ft	8 - 9 ft	9 - 10 ft	10 - 11 ft	11 - 12.1 ft	9 - 10 ft
			Sample Type	N	N	N	N	N	FD
			х	1275928.90	1275928.90	1275928.90	1275928.90	1275928.90	1275852.94
			Υ	195180.94	195180.94	195180.94	195180.94	195180.94	195575.56
SMS_SQS	SMS_CSL	LAET	2LAET						
				0.12	0.16	0.127	0.24	0.327	0.138
				86.9	85.2	83.8	86.2	80.2	79.4
-									
		130	1000	20 U	19 U	19 UJ	19 U	20 U	20 U
12	65			N/A	N/A	N/A	N/A	N/A	N/A
				Location ID Sample ID Sample Date Depth Sample Type X Y SMS_SQS SMS_CSL LAET 2LAET	Subsurface Sediment Task Location ID JVE-216 Sample ID Sample Date Depth To - 8 ft Sample Type X 1275928.90 Y 195180.94 SMS_SQS SMS_CSL LAET 2.18/2011 Depth 7 - 8 ft Sample Type X 1275928.90 Y 195180.94 0.12 86.9	Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling JVE-216 JVE-21	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling Sampling JVE-216 J	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling JVE-216 JVE-216	Task Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling JVE-216 JVE-216



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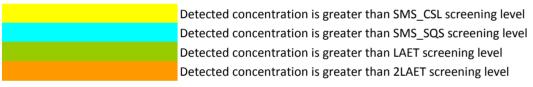
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

				Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design
				Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment
			Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Location ID	JVE-309	JVE-309	JVE-309	JVE-309	JVE-309	JVE-309
			Sample ID	JVE-309SC-0203-110217	JVE-309SC-0304-110217	JVE-309SC-0405-110217	JVE-309SC-0506-110217	JVE-309SC-0607-110217	JVE-309SC-0708-110217
			Sample Date	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011
			Depth	2 - 3 ft	3 - 4 ft	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft
			Sample Type	N	N	N	N	N	N
			х	1275852.94	1275852.94	1275852.94	1275852.94	1275852.94	1275852.94
			Υ	195575.56	195575.56	195575.56	195575.56	195575.56	195575.56
SMS_SQS	SMS_CSL	LAET	2LAET						
				0.551	0.206	0.137	1.03	0.131	0.617
				77.9	84.6	81.6	81.1	80.2	75.2
•	•								
		130	1000	N/A	32 U	20 U	N/A	20 U	N/A
•		•							
12	65			70	N/A	N/A	2 U	N/A	3.1 U
				Location ID Sample ID Sample Date Depth Sample Type X Y SMS_SQS SMS_CSL LAET 2LAET	Subsurface Sediment Sampling	Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling JVE-309 JVE-309 JVE-309 JVE-309 JVE-309 JVE-309 JVE-309SC-0203-110217 JVE-309SC-0304-110217 Sample Date Depth 2 - 3 ft 3 - 4 ft Sample Type N	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling Sampling Sampling JVE-309 JVE-309	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling Sampling Sampling Sampling JVE-309 SAMPLING JVE-309 SC-0506-110217 JVE-309 JVE-309	Task Subsurface Sediment Sampling Subsurface Sediment Sampling Subsurface Sediment Sampling JVE-309 JVE-309



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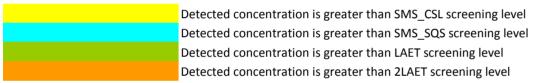
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

				Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design
				Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment
			Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Location ID	JVE-309	JVE-309	JVE-309	JVE-309	JVE-311	JVE-311
			Sample ID	JVE-309SC-0809-110217	JVE-309SC-0910-110217	JVE-309SC-1011-110217	JVE-309SC-1111.5-110217	JVE-311SC-0506-110217	JVE-311SC-0607-110217
			Sample Date	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011
			Depth	8 - 9 ft	9 - 10 ft	10 - 11 ft	11 - 11.5 ft	5 - 6 ft	6 - 7 ft
			Sample Type	N	N	N	N	N	N
			х	1275852.94	1275852.94	1275852.94	1275852.94	1275895.34	1275895.34
			Υ	195575.56	195575.56	195575.56	195575.56	195460.86	195460.86
SMS_SQS	SMS_CSL	LAET	2LAET						
				0.767	0.185	0.376	2.55	0.734	0.304
				73.7	78.7	76.2	60.2	77.2	77.7
•	•								
		130	1000	N/A	20 U	20 U	N/A	N/A	19 U
•	•	•							
12	65			3 U	N/A	N/A	0.8 U	20	N/A
				Location ID Sample ID Sample Date Depth Sample Type X Y SMS_SQS SMS_CSL LAET 2LAET	Subsurface Sediment Sampling	Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling Sampling JVE-309 Sample Date 2/17/2011 2/17/2011 2/17/2011 Depth 8 - 9 ft 9 - 10 ft Sample Type N N N N N N N N N	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling Sampling Sampling Sampling JVE-309 JVE-309	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling Sampling Sampling Sampling Subsurface Sediment Sampling Sampling Sampling Sampling Subsurface Sediment Sampling Sampling Sampling Sampling Sampling Subsurface Sediment Sampling Sampling	Task Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling JVE-309 JVE-309



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UJ = Compound analyzed, but not detected above estimated detection limit

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LAET = lowest apparent effects threshold

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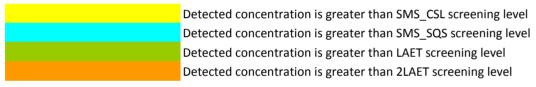
PCB = polychlorinated biphenyls

pct = percent

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Table 1
2011 Sampling Results

									,
				Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design	Jorgensen Forge - Design
				Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment	Subsurface Sediment
			Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
			Location ID	JVE-311	JVE-311	JVE-314	JVE-314	JVE-314	JVE-314
			Sample ID	JVE-311SC-0708-110217	JVE-311SC-089.4-110217	JVE-1314SC-0506-110218	JVE-314SC-0001-110218	JVE-314SC-0102-110218	JVE-314SC-0203-110218
			Sample Date	2/17/2011	2/17/2011	2/18/2011	2/18/2011	2/18/2011	2/18/2011
			Depth	7 - 8 ft	8 - 9.4 ft	5 - 6 ft	0 - 1 ft	1 - 2 ft	2 - 3 ft
			Sample Type	N	N	FD	N	N	N
			х	1275895.34	1275895.34	1275966.80	1275966.80	1275966.80	1275966.80
			Υ	195460.86	195460.86	195235.18	195235.18	195235.18	195235.18
SMS_SQS	SMS_CSL	LAET	2LAET						
				0.113	0.829	0.581	1.94	1.04	0.815
				82.9	84.7	85	61.7	66.4	77.2
		•							
		130	1000	20 U	N/A	N/A	N/A	N/A	N/A
		-							
12	65			N/A	2 U	3.3 U	20	13 J	2.3 U
				Location ID Sample ID Sample Date Depth Sample Type X Y SMS_SQS SMS_CSL LAET 2LAET	Subsurface Sediment Sampling	Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling Sampling JVE-311 JVE-311 JVE-311 JVE-311 JVE-311 JVE-311 JVE-311SC-089.4-110217 Sample Date Depth 7 - 8 ft 8 - 9.4 ft Sample Type N	Subsurface Sediment Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling Sampling Sampling Sampling Sampling Sampling Sampling Sampling JVE-311 JVE-311 JVE-3114 JVE-3114 JVE-3115C-089.4-110217 JVE-3114SC-0506-110218 Sample Date 2/17/2011 2/17/2011 2/18/2011 2/18/2011 Depth 7 - 8 ft 8 - 9.4 ft 5 - 6 ft Sample Type N	Subsurface Sediment Subsurface Sediment Subsurface Sediment Sampling JVE-314 JV	Subsurface Sediment Subsurface Sediment Sampling Subsurface Sediment Sampling Sampling Sampling Sampling Sampling JVE-311 JVE-311 JVE-311 JVE-314 JVE-314



Bold = Detected result

J = Estimated value

U = Compound analyzed, but not detected above detection limit

UJ = Compound analyzed, but not detected above estimated detection limit

μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

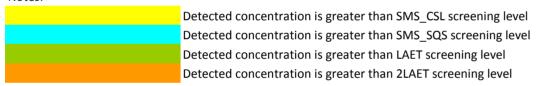
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-314	JVE-314	JVE-314	JVE-314	JVE-314	JVE-316
				Sample ID	JVE-314SC-0304-110218	JVE-314SC-0405-110218	JVE-314SC-0506-110218	JVE-314SC-0607-110218	JVE-314SC-077.9-110218	JVE-316SC-0304-110217
				Sample Date	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/17/2011
				Depth	3 - 4 ft	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 7.9 ft	3 - 4 ft
				Sample Type	N	N	N	N	N	N
				х	1275966.80	1275966.80	1275966.80	1275966.80	1275966.80	1275818.51
				Υ	195235.18	195235.18	195235.18	195235.18	195235.18	195650.53
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					0.659	0.795	0.527	0.916	0.726	1.78
Total solids					85.7	93	86.1	84.7	80.2	72.3
PCB Aroclors (μg/kg)	-									
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)										
Total PCB Aroclors (U = 0)	12	65			2.9 U	3 U	3.6 U	2 U	2.6 U	87 J



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UJ = Compound analyzed, but not detected above estimated detection limit

μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

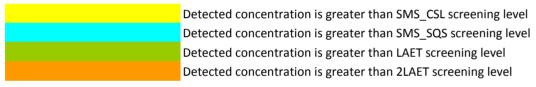
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-316	JVE-316	JVE-316	JVE-316	JVE-316	JVE-316
				Sample ID	JVE-316SC-0405-110217	JVE-316SC-0506-110217	JVE-316SC-0607-110217	JVE-316SC-0708-110217	JVE-316SC-0809-110217	JVE-316SC-099.7-110217
				Sample Date	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011
				Depth	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft	8 - 9 ft	9 - 9.7 ft
				Sample Type	N	N	N	N	N	N
				х	1275818.51	1275818.51	1275818.51	1275818.51	1275818.51	1275818.51
				Υ	195650.53	195650.53	195650.53	195650.53	195650.53	195650.53
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					0.734	0.254	0.323	0.111	0.151	0.119
Total solids					80.7	82.3	77.4	83.5	85.7	81.5
PCB Aroclors (μg/kg)	•									
Total PCB Aroclors (U = 0)			130	1000	N/A	19 U	20 U	20 U	20 U	19 U
PCB Aroclors (mg/kg-OC)	•		•							
Total PCB Aroclors (U = 0)	12	65			8	N/A	N/A	N/A	N/A	N/A



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μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

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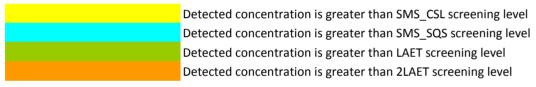
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-320	JVE-320	JVE-320	JVE-320	JVE-320	JVE-320
				Sample ID	JVE-320SC-0203-110217	JVE-320SC-0304-110217	JVE-320SC-0405-110217	JVE-320SC-0506-110217	JVE-320SC-0607-110217	JVE-320SC-0708-110217
				Sample Date	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011
				Depth	2 - 3 ft	3 - 4 ft	4 - 5 ft	5 - 6 ft	6 - 7 ft	7 - 8 ft
				Sample Type	N	N	N	N	N	N
				х	1275930.07	1275930.07	1275930.07	1275930.07	1275930.07	1275930.07
				Υ	195388.02	195388.02	195388.02	195388.02	195388.02	195388.02
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					2.95	1.91	2	2.58	2.23	2.29
Total solids					57.6	66.4	59.6	56.8	55.9	56.1
PCB Aroclors (μg/kg)										
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)			-							
Total PCB Aroclors (U = 0)	12	65			60	9	10	1.3	7	3



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UJ = Compound analyzed, but not detected above estimated detection limit

μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

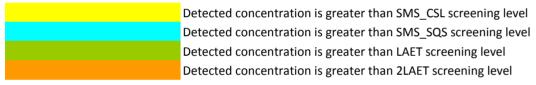
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design					
					Subsurface Sediment					
				Task	Sampling	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-320	JVE-320	JVE-320	JVE-320	JVE-320	JVE-322
				Sample ID	JVE-320SC-0809-110217	JVE-320SC-0910-110217	JVE-320SC-1011-110217	JVE-320SC-1112-110217	JVE-320SC-1212.9-110217	JVE-322SC-0607-110218
				Sample Date	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/17/2011	2/18/2011
				Depth	8 - 9 ft	9 - 10 ft	10 - 11 ft	11 - 12 ft	12 - 12.9 ft	6 - 7 ft
				Sample Type	N	N	N	N	N	N
				х	1275930.07	1275930.07	1275930.07	1275930.07	1275930.07	1275867.22
				Υ	195388.02	195388.02	195388.02	195388.02	195388.02	195315.16
	SMS_SQS	SMS_CSL	LAET	2LAET						
Conventional Parameters (pct)										
Total organic carbon					1.13	1.1	0.949	0.317	2.69	2.79
Total solids					65.7	67	72.4	83.7	67.8	61.2
PCB Aroclors (µg/kg)	•	•								
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	20 U	N/A	N/A
PCB Aroclors (mg/kg-OC)	•		-							
Total PCB Aroclors (U = 0)	12	65			2 U	2 U	2 U	N/A	2	80 J



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mg/kg-OC = milligrams per kilogram organic carbon normalized

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LAET = lowest apparent effects threshold

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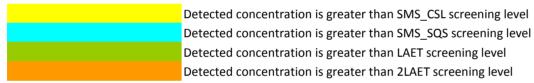
PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 1
2011 Sampling Results

					Jorgensen Forge - Design				
					Subsurface Sediment				
				Task	Sampling	Sampling	Sampling	Sampling	Sampling
				Location ID	JVE-322	JVE-322	JVE-322	JVE-322	JVE-322
				Sample ID	JVE-322SC-0708-110218	JVE-322SC-0809-110218	JVE-322SC-0910-110218	JVE-322SC-1011-110218	JVE-322SC-1112.4-110218
				Sample Date	2/18/2011	2/18/2011	2/18/2011	2/18/2011	2/18/2011
				Depth	7 - 8 ft	8 - 9 ft	9 - 10 ft	10 - 11 ft	11 - 12.4 ft
				Sample Type	N	N	N	N	N
				х	1275867.22	1275867.22	1275867.22	1275867.22	1275867.22
				Υ	195315.16	195315.16	195315.16	195315.16	195315.16
	SMS_SQS	SMS_CSL	LAET	2LAET					
Conventional Parameters (pct)									
Total organic carbon					2.06	1.86	1.94	0.932	1.88
Total solids					62.7	72.1	80.1	86.4	77.1
PCB Aroclors (μg/kg)									
Total PCB Aroclors (U = 0)			130	1000	N/A	N/A	N/A	N/A	N/A
PCB Aroclors (mg/kg-OC)									
Total PCB Aroclors (U = 0)	12	65			60	1.1	1 U	2 U	1 U



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UJ = Compound analyzed, but not detected above estimated detection limit

μg/kg = micrograms per kilogram

mg/kg-OC = milligrams per kilogram organic carbon normalized

CSL = Cleanup Screening Level

LAET = lowest apparent effects threshold

2LAET = second lowest apparent effects threshold

PCB = polychlorinated biphenyls

pct = percent

SMS = Sediment Management Standards

Table 2
Core Collection Coordinates, Mudlines, and Core Lengths

			Coordinates ¹						
			Proposed		Actual				
	Date	Date					Mudline	Core Length	
Station	Collected	Processed	Easting	Northing	Easting	Northing	elevation (ft)	(ft)	% Recovery
JVE-01	2/16/2011	2/18/2011	195767.61	1275751.77	1275754	195763.9	-3.2	9.7	77%
JVE-02	2/16/2011	2/21/2011	195713.12	1275800.18	1275803	195713.4	-1.6	9.6	72%
JVE-03	2/16/2011	2/21/2011	195683.35	1275760.69	1275760	195683.3	-8.3	12.2	91%
JVE-04	2/16/2011	2/21/2011	195672.00	1275802.41	1275803	195674.6	-2.8	9.2	84%
JVE-07	2/16/2011	2/18/2011	195360.20	1275911.45	1275916	195362.3	-5.7	12.2	89%
JVE-205	2/15/2011	2/17/2011	195647.93	1275757.13	1275755	195646.3	-12.8	12.1	91%
JVE-206	3/10/2011	3/16/2011	195605.56	1275810.60	1275802	195613	-10.7	13.6	99%
JVE-207	2/15/2011	2/16/2011	195554.64	1275814.17	1275817	195556.4	-11.5	12.6	92%
JVE-208	3/10/2011	3/16/2011	195510.54	1275850.65	1275835	195513.2	-13.4	12.7	93%
JVE-210	2/15/2011	2/16/2011	195365.23	1275861.23	1275858	195359.4	-14.9	12.7	93%
JVE-215	2/15/2011	2/16/2011	195465.90	1275836.22	1275843	195459.6	-13.4	12.8	98%
JVE-216	2/16/2011	2/18/2011	195183.68	1275931.56	1275929	195180.9	-13.5	12.1	89%
JVE-309	2/15/2011	2/17/2011	195580.00	1275858.00	1275853	195575.6	-4.2	11.5	92%
JVE-311	2/15/2011	2/17/2011	195460.00	1275899.00	1275895	195460.9	-4	9.4	76%
JVE-314	2/16/2011	2/18/2011	195235.00	1275968.00	1275967	195235.2	-4.1	7.9	94%
JVE-316	2/15/2011	2/17/2011	195650.00	1275820.00	1275819	195650.5	-4.3	9.7	75%
JVE-320	2/15/2011	2/17/2011	195387.00	1275927.00	1275930	195388	-2.6	12.9	93%
JVE-322	2/16/2011	2/18/2011	195314.00	1275870.00	1275867	195315.2	-15.4	12.4	92%

^{1 =} Coordinates are in NAD83 Washington State Plane North

Table 3
Bottom Elevation, Maximum Bed Shear, and Calculated Stable Particle Sizes

Event Return Period (year)	Range of bottom elevations (feet MLLW)	Maximum bed shear stress (psf)	Stable grain size (mm)	
2	-3.4 to -8.4	0.04	3.0	
10	-3.4 to -8.4	0.06	5.0	
100 -13. 4 to -18.4		0.08	6.0	

MLLW = mean lower low water

mm = millimeters

psf = pounds per square foot

Table 4
WSDOT Light Loose Riprap Gradation Specification

Size Range	Maximum Size	
20% to 90%	300 lbs. to 1 ton (2 cubic	
	feet to 1/2 cubic yards)	
15% to 80%	50 lbs. to 1 ton (1/3 cubic	
	feet to 1/2 cubic yards)	
10% to 20%	50 lbs. (spalls)	

WSDOT = Washington State Department of Transportation

Table 5
Filter Material Gradation Specification

U.S. Standard Sieve Size	Percent Passing by Weight
4 inch	90 – 100
3/4 inch	50 – 75
No. 4	35 – 55
No. 10	25 – 45
No. 40	10 – 25
No. 200	0 – 4 (wet sieve)

Table 6
Applicable or Relevant and Appropriate Requirements

		Regulatory Citation			
Topic	Standard or Requirement	Federal	State	Comment	Compliance
Sediment Quality	Sediment quality standards; cleanup screening levels		Sediment Management Standards (WAC 173-204)	The SMS is a statutory requirement under MTCA and an ARAR under CERCLA. Numerical standards for the protection of benthic marine invertebrates.	As stated in the Action Memo, SMS numerical standards will be fully complied with. The SMS establish a narrative standard with specific biological effects criteria and numerical chemical concentrations for Puget Sound sediment. Under the SMS, the cleanup of a site should result in the elimination of adverse effects on biological resources and any health threats to humans. SMS has numerical standards for biological resources, and narrative standards for protection of human health. Further, the design requires the use of imported "clean" sand, gravel, and rock for backfill and slope containment materials, and the materials will be tested prior to placement.
Fish Tissue Quality	Concentrations of chemicals in fish tissues	Food and Drug Administration Maximum Concentrations of Contaminants in Fish Tissue (49 CFR 10372-10442)		The Washington State Department of Health assesses the need for fish consumption advisories.	The goal for the entire LDW is to meet RAO for reducing human health risks assocaited with consumption of resident LDW seafood. Achieving the RBCs necessary for this RAO may be impossible as the RBCs are more stringent than backgoround. This sediment removal will remove all impacted sediments and replace them with clean fill and will meet all cleanup goals and levels. As indicated in the Action Memo, further fish consumption advisories and/or other measures with respect to the RAB will be re-evaluated in the LDW-wide remedial decision-making process.
Surface Water Quality	Surface Water Quality Standards	Ambient Water Quality Criteria established under Section 304(a) of the Clean Water Act (33 USC 1251 et seq) http://www.epa.gov/ost/criteria/wgctable/	Surface Water Quality Standards (RCW 90-48; WAC 173-201A)	State surface water quality standards apply where the State has adopted and the U.S. Environmental Protection Agency has approved Water Quality Standards Federal recommended Water Quality Criteria established under Section 304(a) of the Clean Water Act that are more stringent than State criteria and that are relevant and appropriate also apply. Both chronic and acute standards, and marine and freshwater are used as appropriate.	WAC 173-201A sets forth water quality standards that must be met in the RAB. The most important standards for slope reconfiguration and containment and sediment dredging and backfill activities are turbidity, dissolved oxygen (DO), and toxic substances limits. These water quality standards must be met at the compliance point established by the water quality certificate.
Land Disposal of Waste	Disposal of materials containing PCBs	Toxic Substances Control Act (15 USC 2605; 40 CFR Part 761)			This regulation is applicable to excavated or dredged materials containing PCBs. The removal action will comply with TSCA by disposing of any soils and/or sediments with total PCB concentrations greater than 50 mg/kg at a TSCA landfill. However, predesign investigations do not indicate that such material exists. Disposal of soils and/or sediments with total PCB concentrations less than 50 mg/kg will follow the substantive requirements of 40 CFR 761.61, cleanup and disposal requirements for PCB remediation waste. Material meeting the definition of PCB remediation waste (761.3) must be disposed of pursuant to one or a combination of the three options under Section 761.61 (self-implementing option; performance-based option, and a risk-based option).
	Hazardous waste	Resource Conservation and Recovery Act Land Disposal Restrictions (42 USC 7401-7642; 40 CFR 268)	Dangerous Waste Regulations Land Disposal Restrictions (RCW 70.105; WAC 173-303, -140, -141)		The upland disposal of dredged contaminated sediments is not exempt from federal and state solid waste management requirements. The requirements of the federal regulations have been incorporated into Ecology's solid waste regulations and the removal action is not anticipated to generate hazardous wastes as defined by Ecology.
Waste Treatment Storage and Disposal		Resource Conservation and Recovery Act (42 USC 7401-7642;40 CFR 264 and 265)	Dangerous Waste Regulations (RCW 70.105; WAC 173-303)		The disposal of dredged sediments in an upland facility where there is no connection to surface water is not exempt from regulation. This exemption has been adopted by Ecology. All dredged material and debris will be transported according to the regulations. All dredged material and debris disposed of in an appropriately permitted upland disposal facility.
Noise	Maximum noise levels		Noise Control Act of 1974 (RCW 80.107; WAC 173-60)		Work will be conducted within the parameters of City of Tukwila noise ordinances.

Table 6
Applicable or Relevant and Appropriate Requirements

		Regulatory Citation			
Topic	Standard or Requirement	Federal	State	Comment	Compliance
Groundwater		Safe Drinking Water Act MCLs and non-zero MCLGs (40 CFR 141)	RCW 43.20A.165 and WAC 173-290-310	For on-site potable water, if any.	Groundwater beneath the facility is not potable due to marine tidal instrusion per salinity criteria in WAC 173-340-720(2). Drinking water standards are therefore not appropriate; however, groundwater was characterizaed as a potential surface water source. No exceedances have been reported from groundwater sampling in the RAB, with the exception of an anomalous detection from a single monitoring well.
Dredge/Fill and Other In-water Construction	Discharge of dredged/fill material into navigable waters or wetlands	Clean Water Act (33 USC 401 et seq; 33 USC 141; 33 USC 1251-1316; 40 CFR 230,231,404; 33 CFR 320-330) Rivers and Harbors Act (33 USC 401 et seq)	Hydraulic Code Rules (RCW 75.20; WAC 220-110)	For in-water dredging, filling or other construction.	The requirements of Section 10 have been addressed by EPA through addressing requirements of Section 404 of the CWA.
Work	Open-water disposal of dredged sediments	Marine Protection, Research and Sanctuaries Act (33 USC 1401-1445) 40 CFR 227	DMMP (RCW 79.90; WAC 332-30-166)		No open water disposal of dredged sediments in proposed as part of the removal action, therefore this is not applicable.
Solid Waste Disposal	Requirements for solid waste handling management and disposal	Solid Waste Disposal Act (42 USC 215103259- 6901-6991; 40 CFR 257,258)	Solid Waste Handling Standards (RCW 70.95; WAC 173-350)		These requirements are applicable to the disposal of non-hazardous waste generated during removal activities. Because the disposal of the dredged sediments and debris will take place in a permitted solid waste landfill that is outside the site boundaries, both substantive and administrative requirements of applicable regulations must be met for this activity. The offsite rule (40 CFR 302.440) of the NCP requires that solid and hazardous waste offsite landfills to which CERCLA hazardous substances are being sent must be acceptable to EPA. The project specifications require the contractor to obtain EPA approval of the proposed disposal facility. The requirements for disposal of dredged sediments will be found in the permit of the landfill that agrees to accept the waste.
Discharge to Surface Water	Point source standards for new discharges to surface water	National Pollutant Discharge Elimination System (40 CFR 122, 125)	Discharge Permit Program (RCW 90.48; WAC 173-216, -222)		The substantive requirements of the state National Pollutant Discharge Elimination System (NPDES) program will be satisfied with EPA's finding that substantive requirements of the CWA 401 Water Quality Certification have been met. The discharge must not cause a violation of surface water quality standards outside the established compliance point.
Shoreline	Construction and development		Shoreline Management Act (RCW 90.58; WAC 173-16); King County Shoreline Master Plan and City of Tukwiilla Zoning Code (KCC Title 25; TMC 18.44)	For construction within 200 feet of the shoreline.	According to SMA regulation WAC 173-27-060, federal agency actions within a coastal county such as King County must be consistent to the maximum extent practicable with the approved Washington state coastal zone management program, subject to certain limitations set forth in the Federal Coastal Zone Management Act, 16 USC. 145 1 et seq. and regulations adopted pursuant to it. Tukwila Municipal Code 18.44 applies to all properties within the shoreline overlay as designated by the Shoreline Management Act at WAC 173-16. The removal of material and slope reconfiguration will improve shoreline conditions and is consistent with applicable regulations.
Floodplain Protection	Avoid adverse impacts, minimize potential harm,	Executive Order 11988, Protection of Flood Plains (40 CFR 6, Appendix A); FEMA National Flood Insurance Program Regulations [44 CFR 60.3Ld][3]).	KCC Title 9, TMC 16.52	For in-water construction activities, including any dredge or fill operations.	The substantive requirements of EO 11988 and 44 CFR 60.3Ld(3) are determination of no net change in the flood elevation as a result of the action. The removal action combined with the slope reconfiguration and containment will result in minimal changes to the bathymetry in the RAB due to the requirement that all dredged areas will be backfilled to grade. The CWA Section 404(b)(1) Evaluation indicates that the removal action will not have any impact on water circulation patterns, flows or currents.
Critical (or Sensitive) Area			Growth Management Act (RCW 37.70a); King County Critical Area Ordinance (KCC Title 21A.24); City of Tukwila (TMC 18.45.020)		The proposed removal action is consistent with the MTCA and the Shoreline ARARs and is therefore substantively compliant with critical area protections; the City of Tukwila designated the Green/Duwamish River environmentally sensitive areas and the implementation of the remedy will result in overall improvements to the LDW.

Table 6
Applicable or Relevant and Appropriate Requirements

		Regulatory Citatio	n I			
Topic	Standard or Requirement	Federal	State	Comment	Compliance	
Dredge and Fill Requirements		Clean Water Act (Section 404 (b)(1)); 40 CFR 230		CWA regulations at 40 CFR Part 230 set for specific standards to evaluate the proposed placement of dredged or fill material into waters of the United States.	Concurrent with the Final EE/CA, a Section 404(b)(1) evaluation was completed for the project demonstrated that the preferred in-water removal action would be in substantive compliance with the requirements of CWA Section 404	
Habitat for and Impacts to Protected Species and Habitats	Evaluate potential species and habitat impacts	U.S. Fish and Wildlife Mitigation Policy (44 FR 7644); U.S. Fish and Wildlife Coordination Act (16 USC 661 et seq); Migratory Bird Treaty Act (16 USC 703); Endangered Species Act (50 CFR 402); Magnuson-Stevens Fishery Conservation and Management Act (16 U.S.C. 1801); Marine Mammal Protection Act (16 USC 31); Bald and Golden Eagle Protection Act (16 U.S.C. 668)			EPA is consulting with U.S. Fish and Wildlife Service, National Marine Fisheries Service, and the Washington Department of Fish and Wildlife regarding potential effects of the removal action of fish and wildlife and measures that would avoid and minimize those impacts. During the removal action, efforts will be taken as needed to protect listed species and their habitat; protect habitat for migratory birds/eagles and avoid disturbances of their nests and eggs; avoid disturbance of marine mammals.	
Pretreatment Standards	National Pretreatment Standards		40 CFR Part 403; Metro District Wastewater Discharge Ordinance (KCC) to be considered (as is local requirement)		The substantive requirements of the state National Pollutant Discharge Elimination System program will be satisfied with EPA's finding that substantive requirements of the CWA 401 WAter Quality Certification have been met. The discharge must not cause a violation of surface water quality standards outside the established mixing zone and applicable waterwater discharge requirements under local regulations.	
Environmental Impact Review	State Environmental Policy Act		State Environmental Policy Act (RCW 43.21C; WAC 197-11-790)	Applicable to MTCA cleanups.	The proposed removal action is consistent with the MTCA and other ARARs as described above, and is therefore substantively compliant with SEPA	

ARARs = Applicable or Relevant and Appropriate Requirements

CERCLA = Comprehensive Environmental Response, Compensation, and Liability Act

CFR = Code of Federal Regulations

DMMP = Dredged Material Management Program

EE/CA = Engineering Evaluation/Cost Analysis

EO = Executive Order

FEMA = Federal Emergency Management Agency

KCC = King County Code

LDW = Lower Duwamish Waterway

MCL = Maximum Containment Level

MTCA = Model Toxics Control Act

NCP = National Contingency Plan

PCBs = polychlorinated biphenyls

RAO = Remedial Action Objective

RBCs = Risk Based Concentration RCW = Revised Code of Washington

TMC = Tukwila Municipal Code

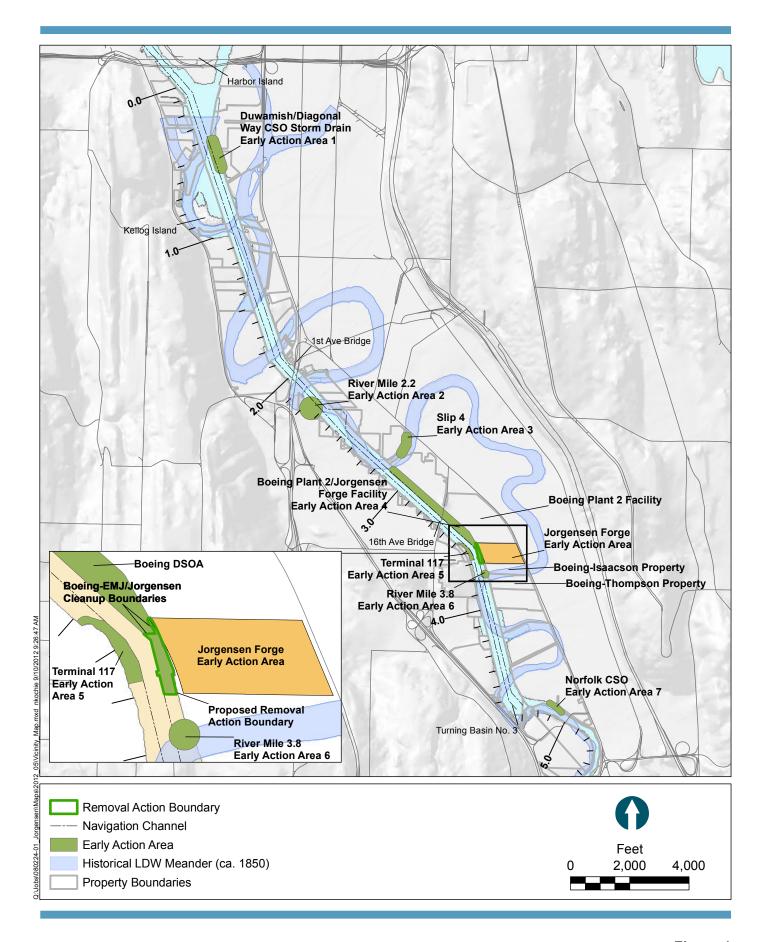
WAC = Washington Administrative Code

USC = United States Code

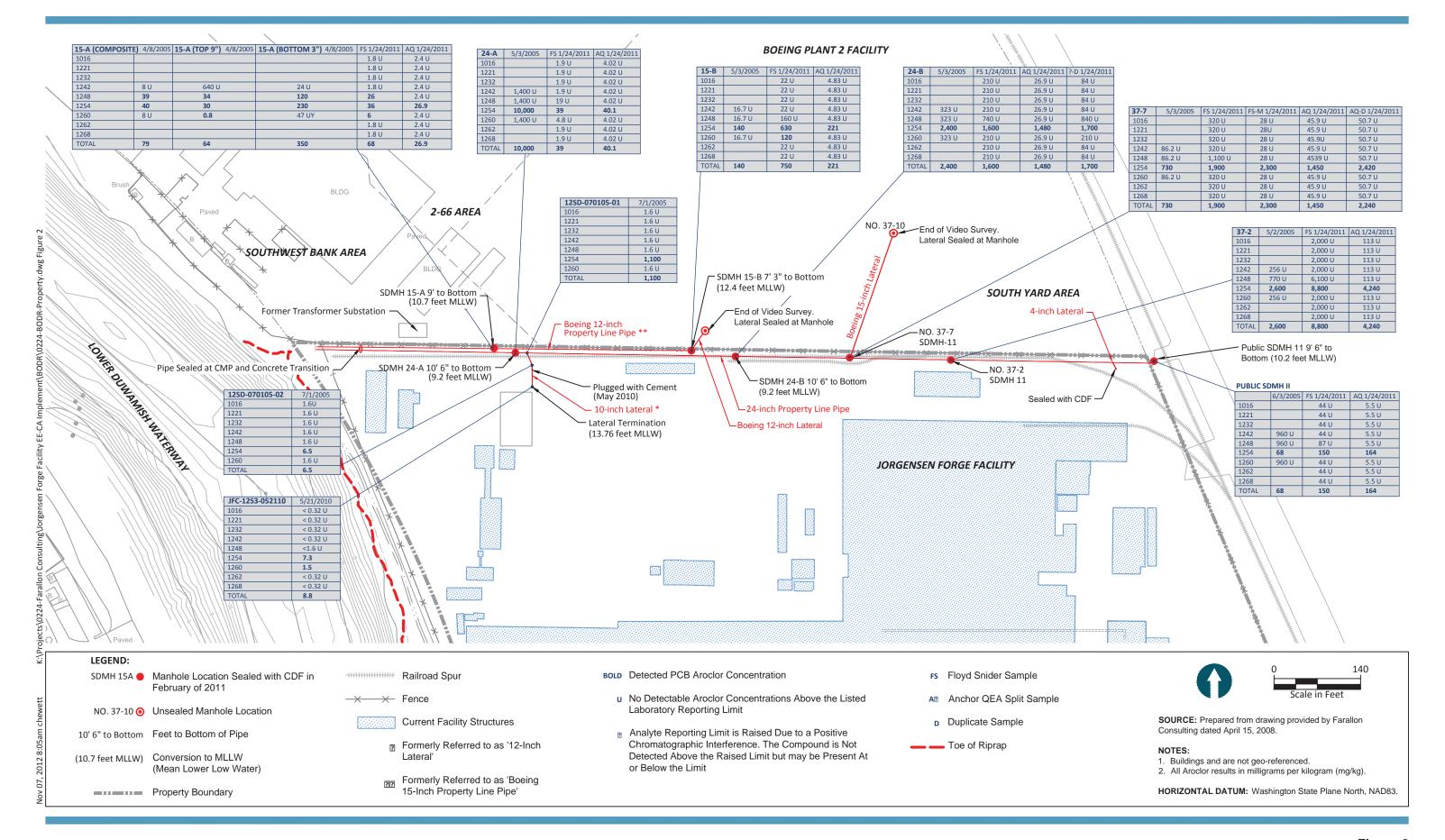
SMC = Seattle Municipal Code

SMS = Sediment Management Standards

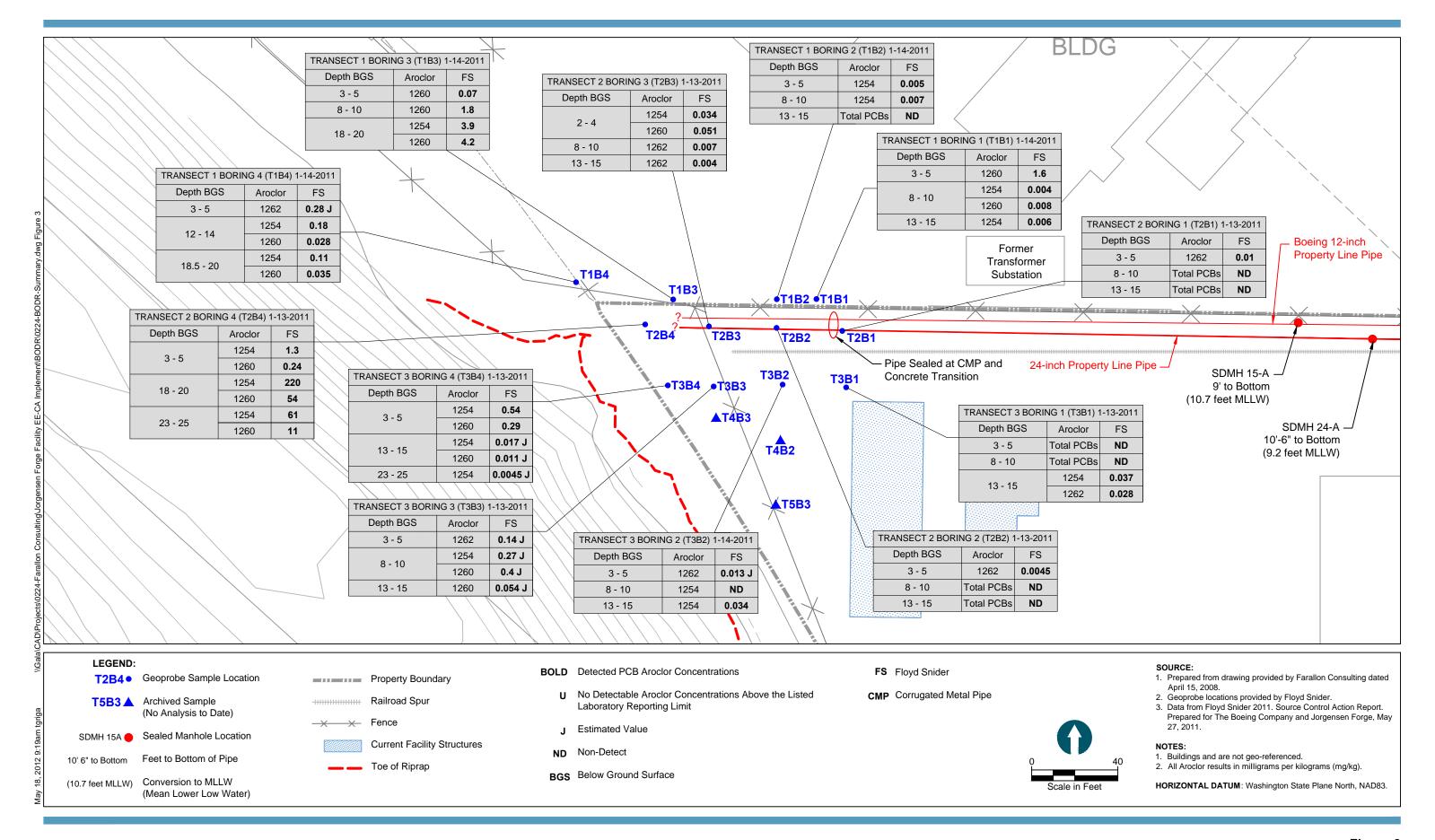
FIGURES



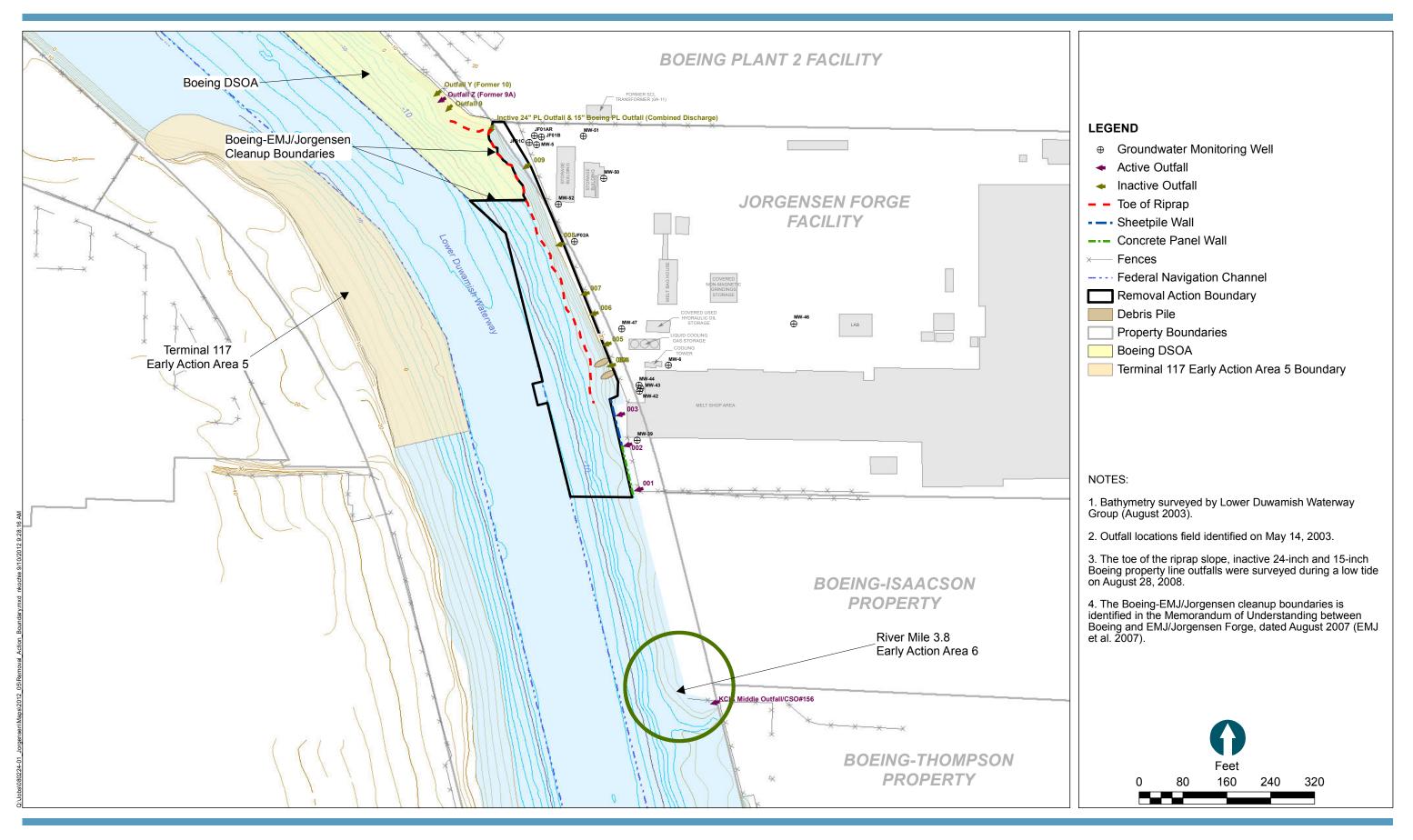




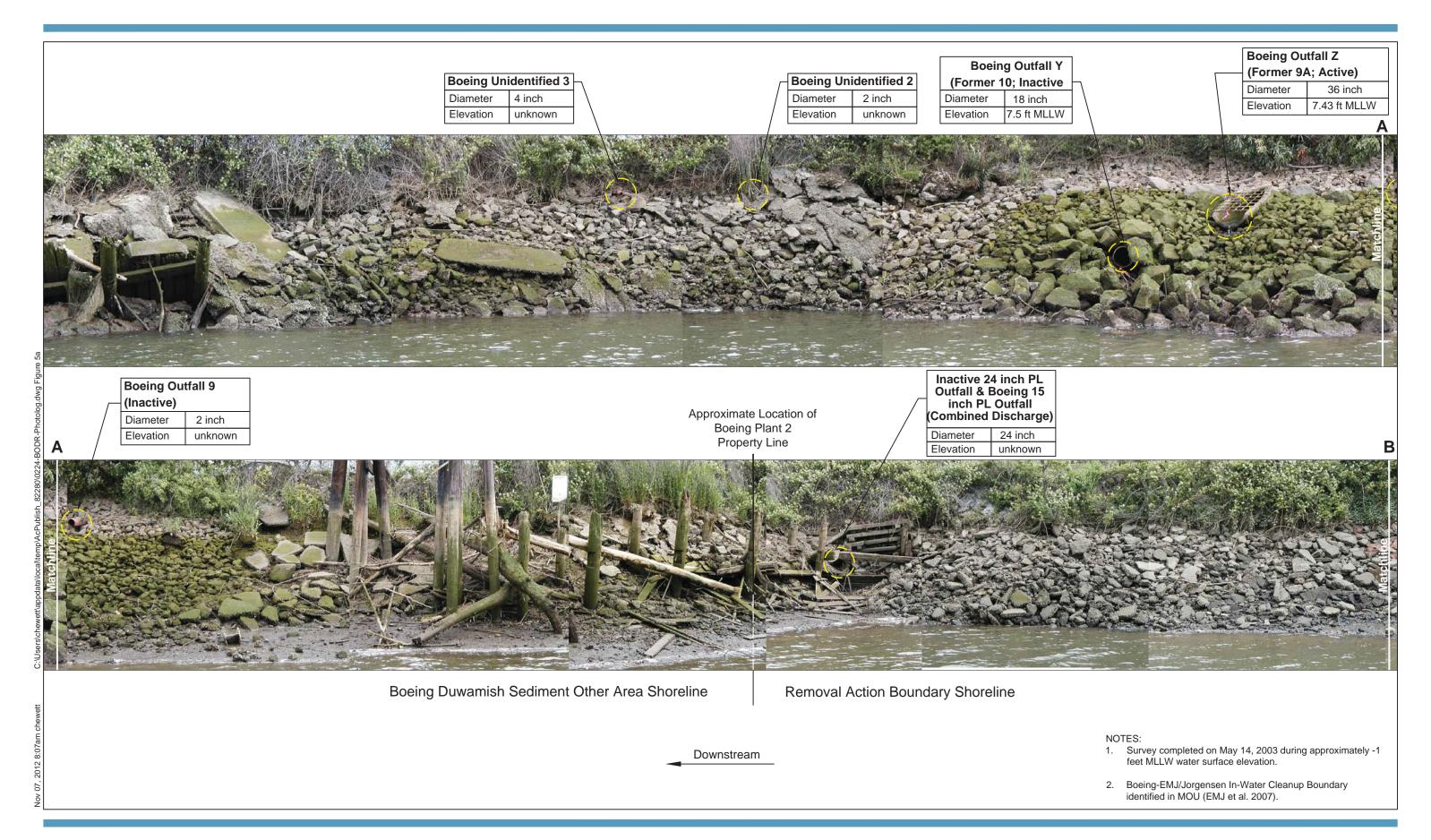




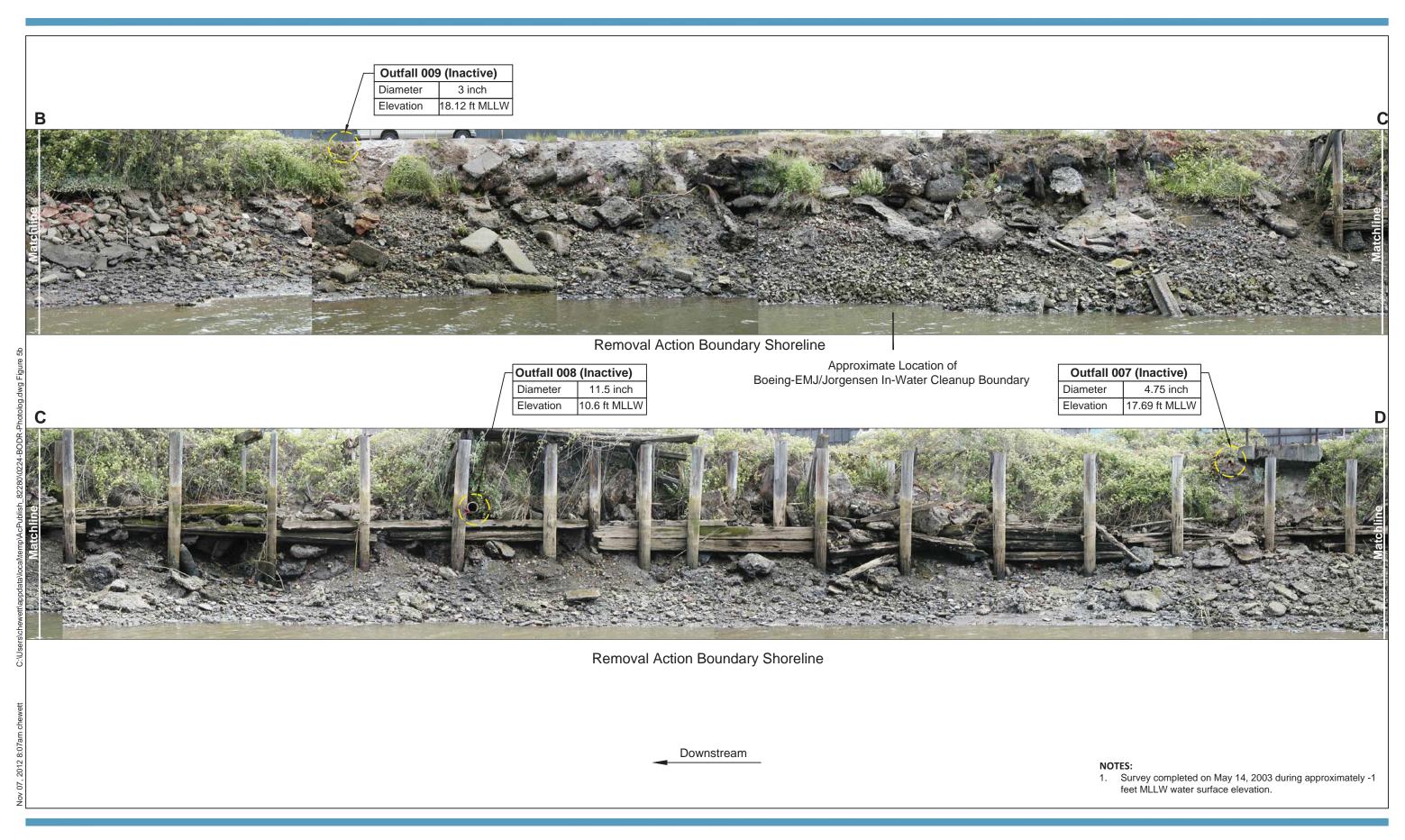


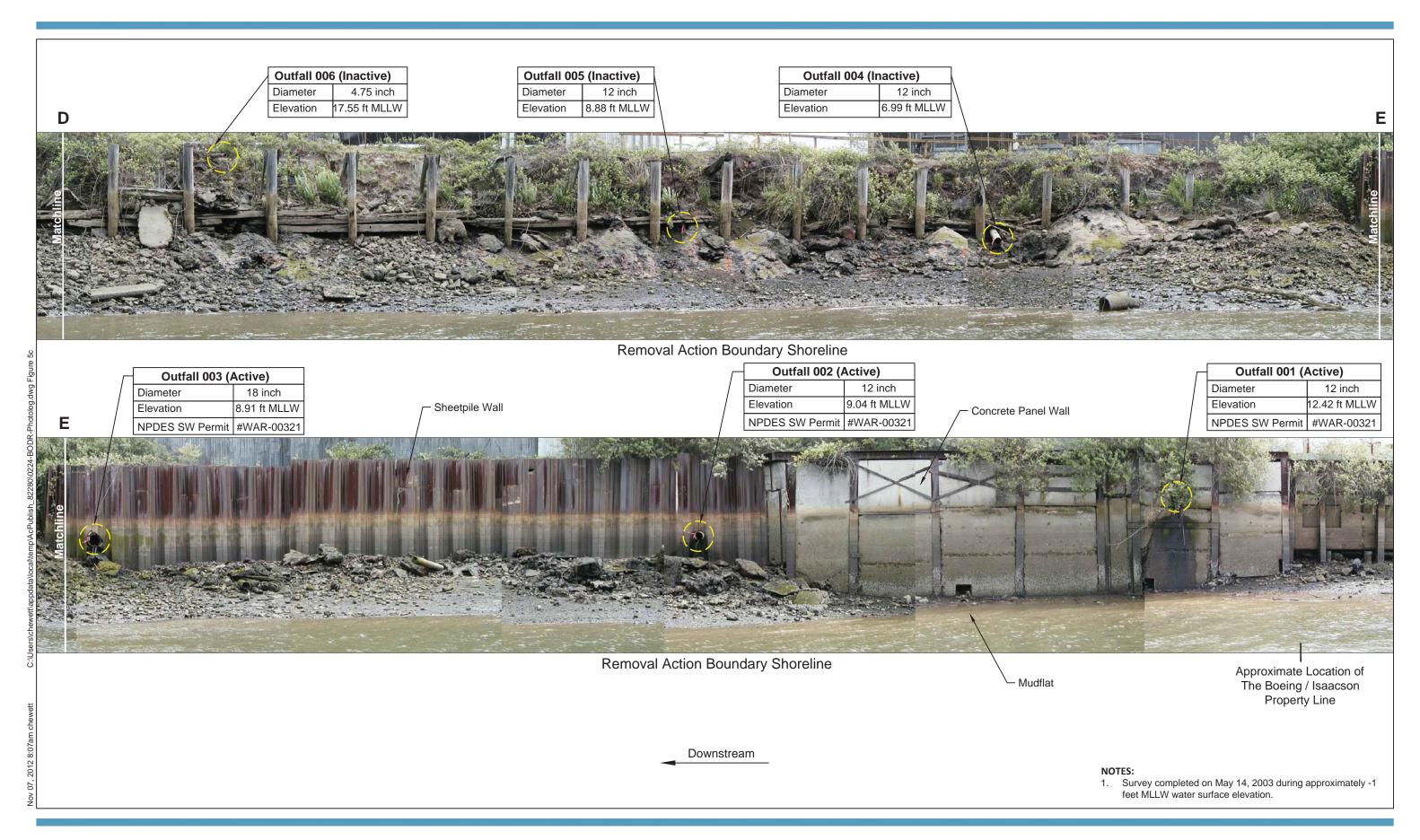




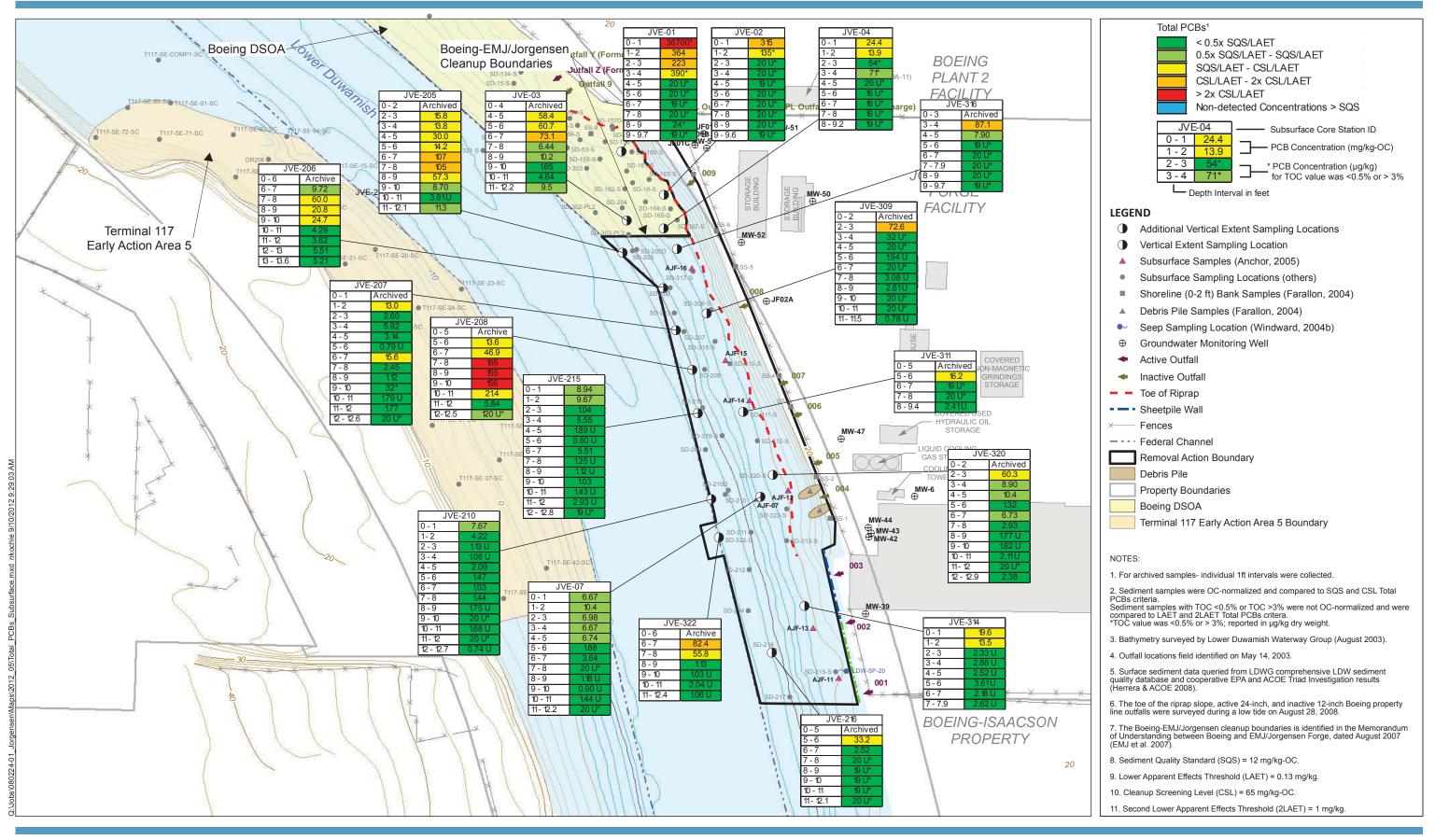




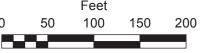




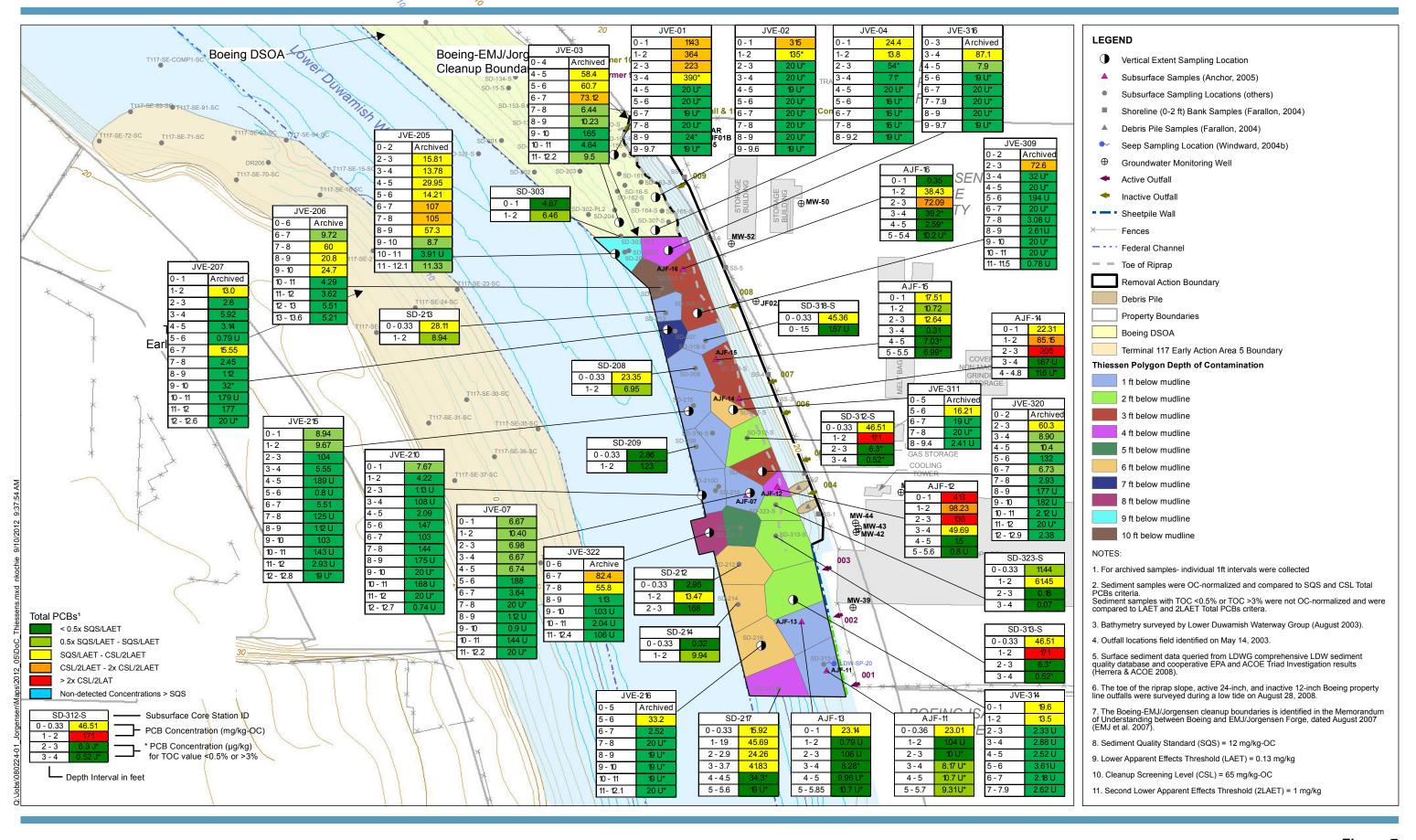




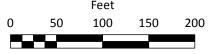




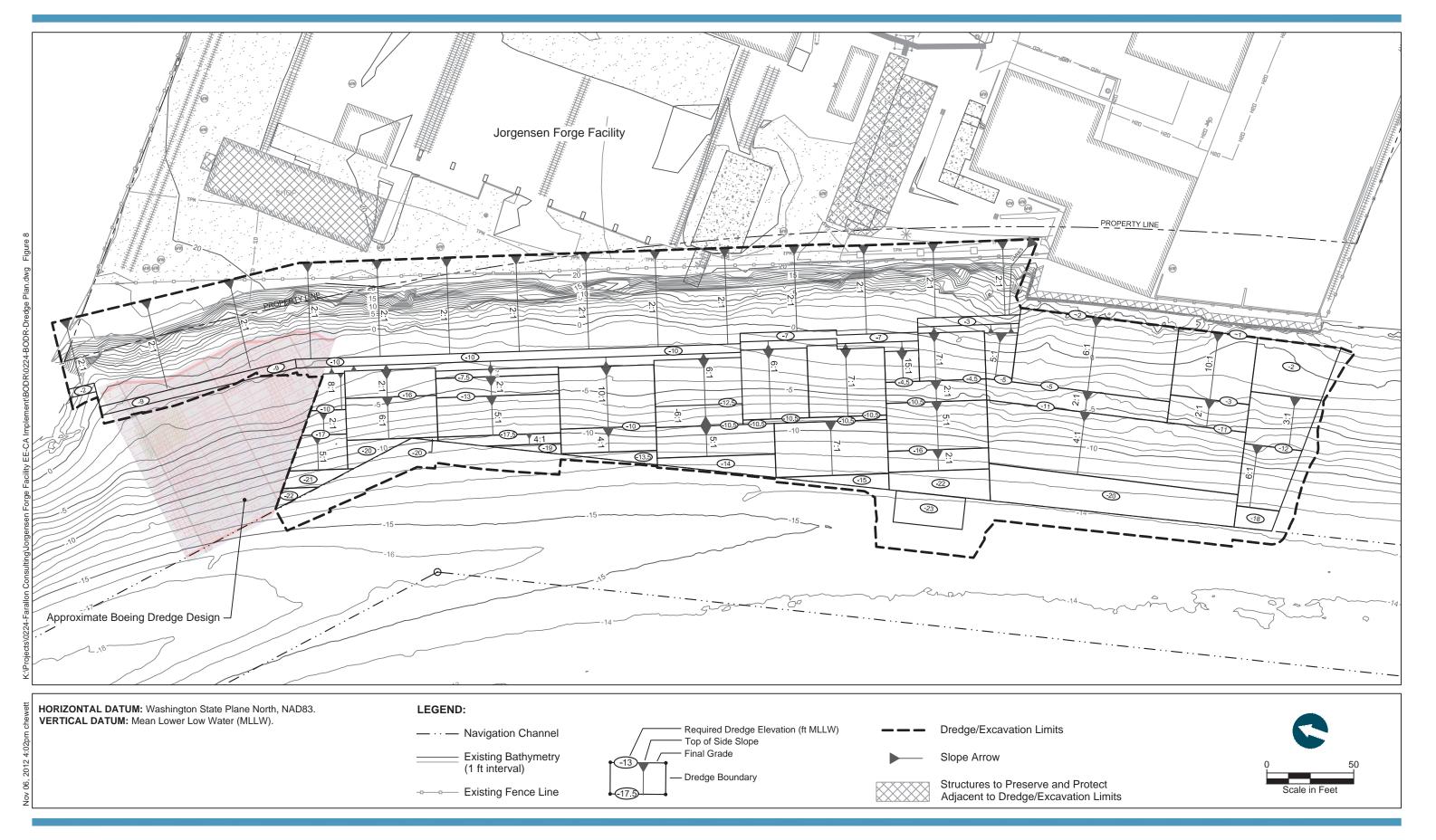














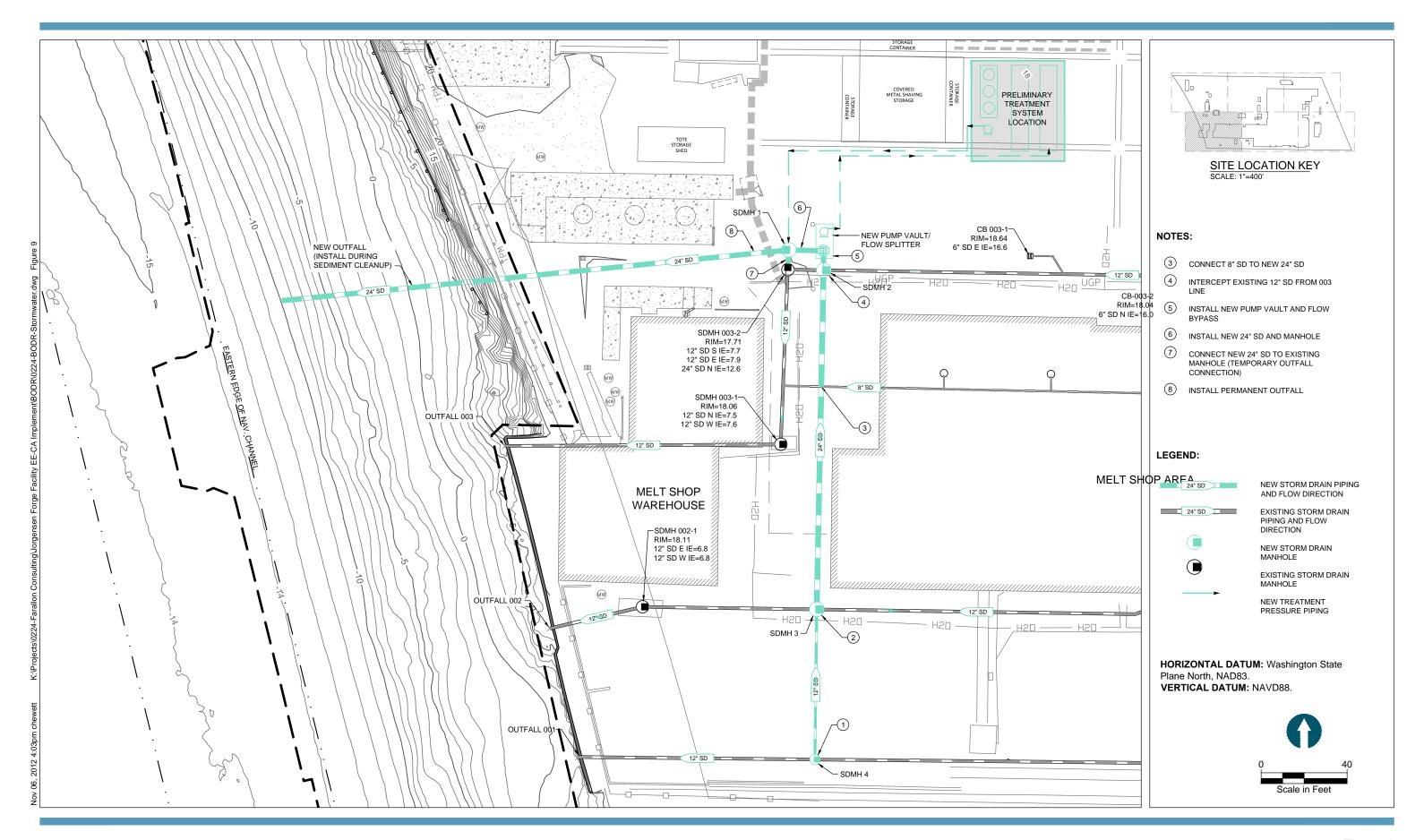




Figure 9

Preliminary Outfall Relocation Plan Basis of Design Report Jorgensen Forge Early Action Area